

Supporting Information

Facile Conversion of RAFT Polymers into Hydroxyl Functional Polymers: A Detailed Investigation of Variable Monomer and RAFT Agent Combinations

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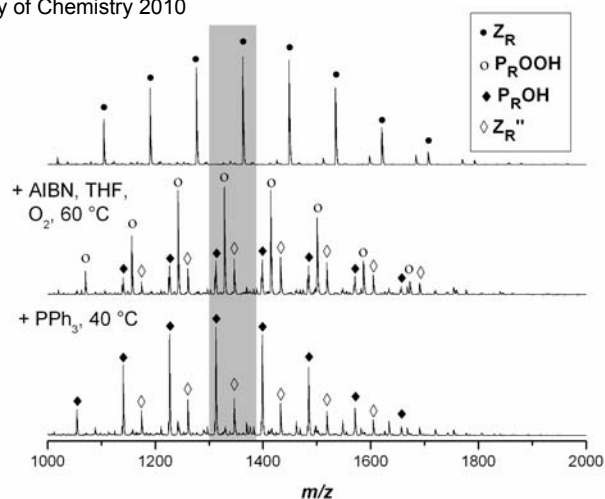


Figure S1 - Electrospray ionization mass spectra of the end-group transformation of poly(methyl acrylate) carrying a dithiobenzoate end-group into hydroxyl functional pMA in the charge state $z = 1$. The range highlighted in grey is shown in Figure 1.

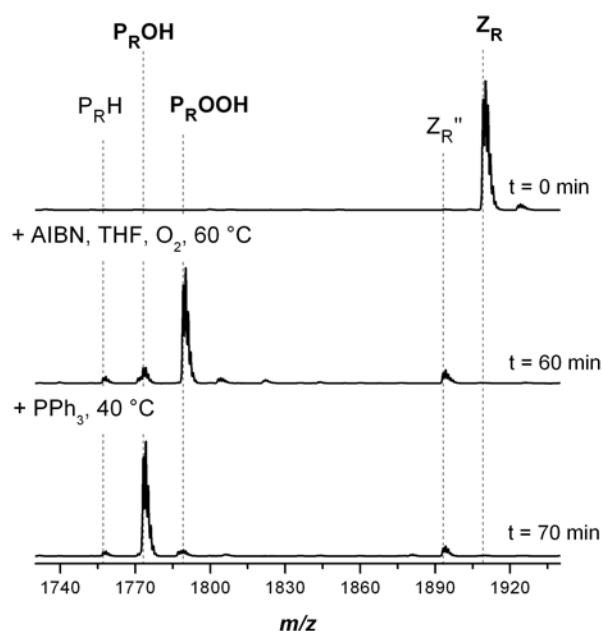


Figure S2 - Electrospray ionization mass spectra of the end-group transformation of poly(*isobornyl* acrylate) carrying a dithiobenzoate end-group into hydroxyl functional *pi*BoA in the charge state $z = 1$. The reagents AIBN/THF and PPh_3 were added sequentially at $t = 0$ and 60 min. Full conversion was reached after 70 min.

Table T1 - Theoretical and measured m/z ratios of the main species involved in the end-group conversion of *p*iBoA carrying a dithiobenzoate end-group into hydroxyl functional *p*iBoA.

Struktur	$[M + Na]^+$		
	m/z^{theo}	m/z^{exp}	$\Delta m/z$
Z_R	1909.19	1909.17	0.02
Z_R''	1893.22	1893.17	0.05
$P_R\text{OOH}$	1789.21	1789.17	0.04
$P_R\text{OH}$	1773.21	1773.25	0.04
$P_R\text{H}$	1757.22	1757.25	0.03

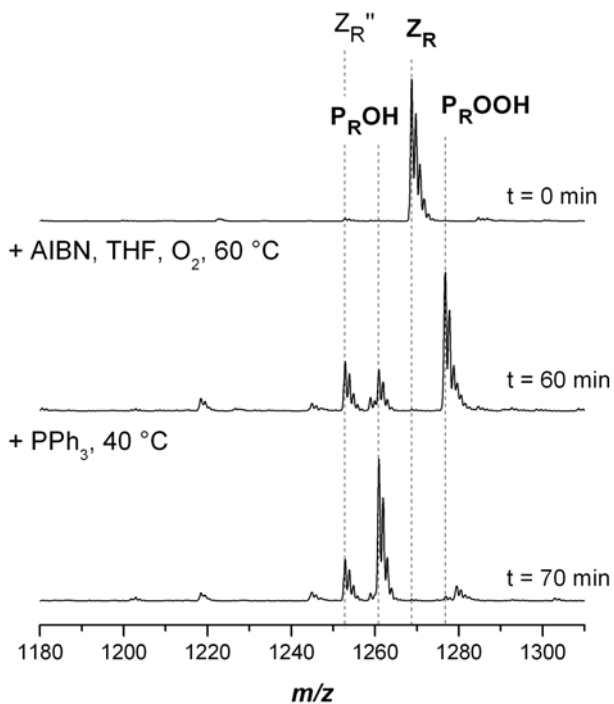


Figure S3- Electrospray ionization mass spectra of the end-group transformation of poly(butyl acrylate) carrying a dithiobenzoate end-group into hydroxyl functional pBA in the charge state $z = 1$. The reagents AIBN/THF and PPh₃ were added sequentially at $t = 0$ and 60 min. Full conversion was reached after 70 min.

Table T2 - Theoretical and measured m/z ratios of the main species involved in the end-group conversion of pBA carrying a dithiobenzoate end-group into hydroxyl functional pBA.

Struktur	$[M + Na]^+$		
	m/z^{theo}	m/z^{exp}	$\Delta m/z$
Z_R	1268.69	1268.75	0.06
Z_R''	1252.72	1252.83	0.11
$P_R\text{OOH}$	1276.79	1276.75	0.04
$P_R\text{OH}$	1260.80	1260.92	0.12

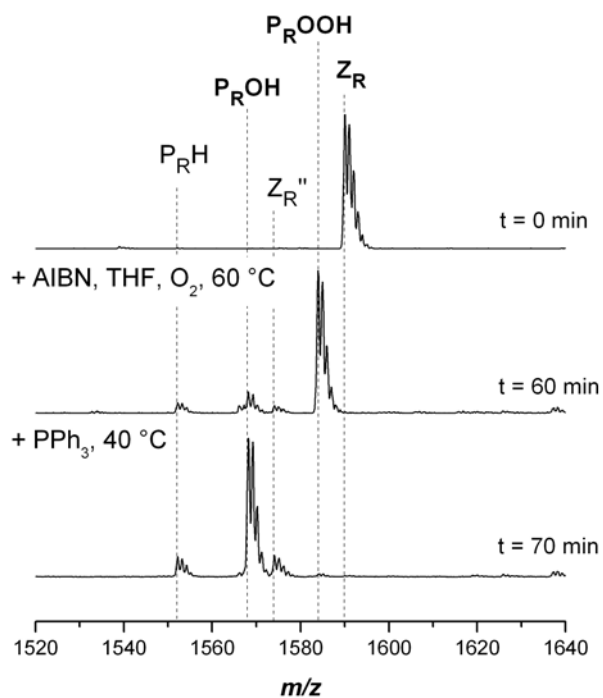


Figure S4 - Electrospray ionization mass spectra of the end-group transformation of poly(butyl acrylate) carrying a phenyldithioacetate end-group into hydroxyl functional pBA in the charge state $z = 1$. The reagents AIBN/THF and PPh_3 were added sequentially at $t = 0$ and 60 min. Full conversion was reached after 70 min.

Table T3 - Theoretical and measured m/z ratios of the main species involved in the end-group conversion of pBA carrying a phenyldithioacetate end-group into hydroxyl functional pBA.

Struktur	$[\text{M} + \text{Na}]^+$		
	m/z^{theo}	m/z^{exp}	$\Delta m/z$
Z_R	1589.91	1590.08	0.17
P_ROOH	1584.00	1584.00	0.00
Z_R''	1573.94	1574.00	0.06
P_ROH	1568.00	1568.17	0.17
P_RH	1552.00	1552.17	0.17