Supporting Information

Binuclear Chromium-Salan Complex Catalyzed Alternating

Copolymerization of Epoxides and Cyclic Anhydrides

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1. Synthesis of compounds 6-8, 12 and 13

Scheme S1. Synthetic routes of complexes b and c

Synthesis of compound **6**. To a stirred solution of compound **5** (5 g) dissolved in the dried THF of 40 mL was added dropwise a solution of 0.14 g LiAlH₄ in 5 mL dried

THF. The reaction mixture was stirred at the room temperature. After 3 h, methanol was added slowly. When the resulting solution was adjusted to 7 of pH using HCl (1 mol/L), water was added into the solution. The resultant mixture was extracted by ethyl acetate three times. The combined organic phase was dried over Na₂SO₄, and concentrated under reduced pressure. The resulting residue was purified by chromatography (silica gel, dichloromethane/methanol = 20/1) to obtain the compound **6** as a white solid (3.4 g, 68%). ¹H NMR (400 MHz, C₃D₆O, 25 °C): δ 4.96 (d, *J* = 4.0 Hz 2H, C*H*₂), 6.97 (d, *J* = 8.0 Hz, 1H, BINOL), 7.16 (t, *J* = 4.0 Hz, 1H, BINOL), 7.27 (t, *J* = 4.0 Hz, 1H, BINOL), 7.87 (d, *J* = 8.0 Hz, 1H, BINOL), 7.99 (s, 1H, BINOL). ¹³C NMR (100 MHz, C₃D₆O, 25 °C): δ 61.1 (*C*H₂), 113.3 (*C*), 122.9 (*C*H), 124.3 (*C*H), 125.7 (*C*H), 126.4 (*C*H), 127.8 (*C*H), 128.9 (*C*), 130.8 (*C*), 133.6 (*C*), 152.2 (*C*). HRMS: calcd for [C₂₂H₁₇O₄]⁻ ([M-H])⁻: 357.1491; Found: 357.4107.

Synthesis of Compound 7. To a solution of compound 6 (3.44 g, 9.6 mmol) in CHCl₃ (50 mL) was added PBr₃ (0.35 mL, 3.65 mmol). The white solid dissolved slowly when the mixture was stirred at room temperature for 2 h. The reaction mixture was then treated with cold water (30 mL) with vigorous stirring for 2 min. The organic layer was separated and the aqueous residue was extracted with CHCl₃ (2 \times 50 mL). The combined organic extracts were dried over anhydrous Na₂SO₄, concentrated and dried in vacuum to give the desired product as a pale yellow solid. The compound 7 was used in the following reactions without further purification. Yield: 4.23 g (97%).

Synthesis Compound 8. То stirred solution of of a 3,5-di-tert-butyl-2-hydroxybenzaldehyde (1.20 g, 5.12 mmol) in methanol (40 mL) was added dropwise a solution of N,N'-dimethylethylendiamine (0.56 g, 6.4 mmol) in methanol (10 mL). The solution was stirred for 2 h, and NaBH₄ (0.4 g, 10.6 mmol) was added in small portions. After continuous stirring of 1 h, another portion of $NaBH_4$ (0.4 g, 10.6 mmol) was added and the reaction mixture was stirred over night at room temperature. Then the solvent was removed under vacuum. Water and HCl (5 mol/L) were added into the mixture till the pH = 2. Then the water phase was washed by ethyl acetate three times. After that NaHCO₃ was added into the water phase till the pH=7. The water phase was extracted by ethyl acetate and the extract was dried over anhydrous Na₂SO₄. The organic solvent was removed under vacuum to give the desired product 8 as a purple solid.(1.14 g, 60% yield). ¹H NMR (400 MHz, CDCl₃, 25 °C): δ 1.27 (s, 9H, C(CH₃)₃), 1.41 (s, 9H, C(CH₃)₃), 2.33 (s, 3H, CH₃), 2.39 (s, 3H, CH₃), 2.59 (t, J = 4 Hz, 2H, CH₂), 2.75 (t, J = 8 Hz, 2H, CH₂), 3.68 (s, 2H, CH₂), 6.81 (d, J = 4 Hz, 1H, Ar), 7.20 (d, J = 4 Hz, 1H, Ar). ¹³C NMR (100 MHz, CDCl₃, 25 °C): δ 29.6 (C(CH₃)₃), 31.7 (C(CH₃)₃), 34.1 (C(CH₃)₃), 34.7 (C(CH₃)₃), 36.5 (CH₃), 42.1 (CH₃), 49.1 (CH₂), 56.5 (CH₂), 60.4 (CH₂), 117.9 (C), 123.7 (C), 124.1 (C), 128.7 (CH), 128.8 (CH), 156.7 (C). HRMS: calcd for $[C_{19}H_{35}N_2O]^+$ ([M+H])⁺ : 307.2671; Found: 307.5436.

Synthesis of compound **12.** To a stirred solution of compound **11** (5 g) in the dried THF (50 mL) was added into 0.28 g LiAlH₄ in 5 mL dried THF. The reaction mixture was stirred at room temperature. After 3 h, MeOH was added slowly and HCl (1)

mol/L) was also added till the pH of the solution is 7. Then water was added into the solution and the resulting mixture was extracted by ethyl acetate three times. The combined organic phases were dried over Na₂SO₄ and the solvent was removed under vacuum. The resulting residue was purified by chromatography (silica gel, dichloromethane/methanol = 10/1) to obtain the compound **12** as a white solid (3 g, 60%). ¹H NMR (400 MHz, CDCl₃, 25 °C): δ 0.91 (d, J = 6.0, 3H, CH₃), 1.77 (d, J = 6.0, 3H, CH₃), 4.55 (m, 1H, CH), 5.03 (s, 2H, CH₂), 7.15 (m, 2H, BINOL), 7.26 (t, *J* = 8.4 Hz, 1H, BINOL), 7.35 (m, 3H, BINOL), 7.45 (d, *J* = 8.4 Hz, 1H, BINOL), 7.87 (d, *J* = 8.4 Hz, 1H, BINOL), 7.98 (d, *J* = 8.4 Hz, 1H, BINOL), 8.01 (d, *J* = 8.0 Hz, 1H, BINOL), 8.30 (s, 1H, BINOL). ¹³C NMR (100 MHz, CDCl₃, 25 °C): δ 25.8 (CH(C), 133.6 (C), 134.8 (C), 152.2 (C), 154.7 (C). HRMS: calcd for [C₂₂H₁₇O₄]⁻ ([M-H])⁻ : 345.1127; Found: 345.3541.₃), 60.8 (CH₃), 73.4 (CH), 115.3 (C), 115.7(C), 122.9 (CH), 123.5 (CH), 124.3 (CH), 124.9 (CH), 125.7 (CH), 126.0 (CH), 126.4 (CH), 127.3 (CH), 127.8 (CH), 128.9 (C), 130.5(C), 130.8 (C), 131.3

Synthesis of Compound 13. To a solution of compound 12 (3 g, 8.6 mmol) in CHCl₃ (80 mL) was added PBr₃ (0.55 mL, 3.65 mmol). The white solid dissolved slowly when the mixture was stirred at room temperature for 4 h. The reaction mixture was then treated with cold water (30 mL) with vigorous stirring for 2 min. The organic layer was separated and the aqueous residue was extracted with CHCl₃ (2 \times 50 mL). The combined organic extracts were dried over anhydrous Na₂SO₄, concentrated and dried in vacuum to give the desired product as a pale yellow solid.

The compound 13 was used in the following reactions without further purification.

Yield: 3.6 g (90%).



2. MALDI-ToF-MS spectrum of MA/CIPO copolymer

Figure S1. MALDI-ToF-MS spectrum of MA/ClPO copolymer

3. ¹H and ¹³C NMR spectra of various polyesters



Figure S2. ¹H and ¹³C NMR spectra of MA/ClPO copolymer in CDCl₃





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4.1 **D**

Figure S3. ¹H and ¹³C NMR spectra of MA/GO copolymer in CDCl₃



Figure S4. ¹H and ¹³C NMR spectra of MA/CHO copolymer in CDCl₃

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Figure S5. ¹H and ¹³C NMR spectra of SA/ClPO copolymer in CDCl₃





Figure S6. ¹H NMR spectrum of Ligand L2 in CDCl₃



Figure S7. ¹H NMR spectrum of Ligand L3 in CDCl₃

5. Chiral HPLC analysis



Figure S8. HPLC spectrum of (*rac*)-3-Phenoxy-1,2-propanediol resulted from the hydrolysis of the MA/(*rac*)-GO copolymer (Column: CHIRALCEL OD-H; n-Hexane/2-Propanol = 90/10; t_{R1} = 6.565 min; t_{R2} = 11.665 min).



Figure S9. HPLC spectrum of (*S*)-3-Phenoxy-1,2-propanediol obtained from the hydrolysis of the MA/(*S*)-GO copolymer (Column: CHIRALCEL OD-H; n-Hexane/2-Propanol = 90/10; $t_{R1} = 6.632$ min; $t_{R2} = 11.832$ min).





Figure S10. Determination of the copolymerization rate (*R*) as a change of the conversion with time at various catalyst loadings: (**A**) catalyst **a** and (**B**) catalyst **c**.