Supporting information

Bio-inspired polyelectrolyte complex/graphene oxide nanocomposite films with enhanced tensile strength and ultra-low gas permeability

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1. EXPERIMENTAL SECTION

1.1 Materials

Poly (diallyldimethylammonium chloride) (PDDA, M_w : 100 000 ~ 200 000 g/mol, 20 % aqueous solution) and Sodium carboxymethyl cellulose (CMCNa, M_w : 90 000) were purchased from Sigma Aldrich. Sodium hydroxide (NaOH) and hydrochloric acid (HCl) were analytical reagents. Deionized water with a resistance of 18M Ω cm was used in all experiments. Graphene oxide (GO) nanosheets were prepared via Hummers method.¹ A SEM picture of as prepared GO nanosheets is shown below (Fig. S1).

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Fig. S1 A SEM characterization of GO nanosheets. Note: wrinkle morphologies that are typical for GO sheets are visualized from the SEM picture.

1.2 Preparation of PEC@GO nanocomposite and membranes

300 mL of CMCNa aqueous solution (4.8 g/L) and 200 mL of PDDA aqueous solution (3.2 g/L) were prepared respectively. A designed amount of GO was dispersed in CMCNa solution (CMCNa@GO) under vigorous stir (900 rpm) and ultrasonication (**Fig. S2a**) at a pH of 8. Then, pH of both CMCNa and PDDA solution was tuned to 2.5 using 0.1 M HCl. PDDA solution was quickly poured into CMCNa solution within 3 s under stir (900 rpm) and ultrasonication at 30°C. PEC@GO nanocomposites precipitated out quickly upon pouring PDDA solution into CMCNa@GO dispersion (**Fig. S2b**), and were collected by filtration. Afterwards, PEC@GO nanocomposites were washed with deionized water 4 times, and dried at 60 °C for 12 h. GO content in the naoncomposite is easily tuned by controlling the GO amount in the CMCNa@GO dispersion. In this study, PEC@GO nanocomposites containing 0.4, 0.8, 1.5, 2.3, and 3.9 v/v% GO were prepared and referred to as PEC0.4, PEC0.8, PEC1.5, and PEC2.3, respectively. Pristine CMCNa-PDDA PEC was prepared in the same way, without the adding of GO in PDDA solution (**Fig. S2c**).

For membrane preparation, 0.45 g PEC@GO nanocomposites was dispersed in 30 mL of 0.04 M NaOH to form 1.5 wt% solution, which was cast onto clean glass slide (25 mm \times 75 mm), and dried at 60 °C for 24 h to obtain free-standing membranes (**Fig. S2d**) for mechanical tests. Membranes for gas permeation tests were prepared by casting the same solution on a polyacrylonitrile supporting porous matrix membrane, with thickness of top PEC layer being kept ca. 5 µm.



Fig. S2 Optical photographs of (a) CMCNa@GO solution (pH 2.5), (b,c) CMCNa-PDDA PEC@GO nanocomposite and pristine PEC after the addition of PDDA solution, (d) PEC@GO nanocomposite films contain 0, 0.4, 0.8, 1.5, 2.3 v/v% GO, whereas the underlying word is "polyelectrolyte complex/GO".

1.3 Instrumentation

Atomic force microscopy (AFM) (tapping mode) was operated on a Seiko SPI3800N station (Seiko Instruments Inc.), using silicon tips (NSG10, NT-MDT) with a resonance frequency of ca. 330 kHz. Cross-sections of nanocomposite membranes were examined on a field emission scanning electron microscopy (FESEM FEI, SIRION-100, USA). Stretching tests of the PEC@GO nanocomposite membranes were performed on a universal testing machine (SANS CMT4204, Shenzhen, China) at a stretching rate of 1 mm/min (25 °C, 20 % humidity. Tensile strength of the nanocomposite membranes was averaged by testing three pieces of PEC@GO hybrid membranes (1 cm \times 5 cm).³³ UV-visible absorption spectra (200–500 nm) were measured with a Cary 100BIO UV-vis spectrometer. Zeta potential was measured on a 90 plus particle size analyzer. pH values were measured on a digital pH meter (pHS-25).

2. Supplementary data



Fig. S3 A SEM micrograph of CMCNa@GO dispersion prepared by dispersing GO into CMCNa solution (pH 2.5) directly.

Table S1	Comparison	of mechanical	properties	of PEC/GO	nanocomposite	films	with	state-
of-the-art	results of oth	er polyelectrol	yte nanoco	mposites.				

Materials	Tensile strength	Yong Modulus	Ref	
CMC/PVAM	60 MPa	N/A	Ind. Eng. Chem. Res. 2006, 45, 6665	
PAA/CS PEC film	13 MPa	N/A	J. Membr. Sci. 1997, 135, 161	
CMC/gelatin	40 MPa	N/A	Polym. J. 2000, 32, 716	
PTC/PSA	32 MPa	0.56 GPa	J. Appl. Polym. Sci. 1977, 21,	
CS/GO	89.5 MPa	2.17 GPa	ACS Appl. Mater. Interfaces 2010, 2, 1707	
CS/GO LbL film	130 MPa	20 GPa	Acs Nano 2010, 4, 4667	
CS/MTM film	99 MPa	8 GPa	Angew. Chem. Int. Ed. 2010, 49, 10127	
PEC/GO	115 MPa	3.7 GPa	This work	

Abbreviations: CMC: Sodiuim carboxyl cellulose, PAA: Poly(acrylic acid), CS: Chitosan, PTC: Poly(vinyl alcohol) acetalized with diethoxyethyltrimethylammonium, PSA: Sulfated poly(vinyl alcohol). PVAM: Polyvinylamine, GO: Graphene oxide, MTM: montmorillonite.

3 Oxygen permeability of PEC@GO

Nielsen model and Cussler model

The permeability for composite membranes with impermeable flakes can be predicted by the Nielsen model Eqs. (2) or Cussler model Eqs. (3).

$$\frac{P}{P_o} = 1 + \alpha \phi \quad (2)$$

where P_o is the permeability of polymer membranes and P is that of nanocomposite membranes, α is the aspect ratio which is defined as half the flake width divided by its thickness(DeRocher et al. / Journal of Membrane Science 254 (2005) 21–30). There are two other limits which depend on the aspect ratio α , When $\varphi <<1$ and $\alpha \varphi < 1$, the equation can be used.

However, when $\varphi <<1$ but $\alpha \varphi > 1$, the suspension, now termed semidilute, has a relative permeability equal to

$$\frac{P}{P_o} = 1 + \mu \frac{\alpha^2 \phi^2}{1 - \phi} \quad (3)$$

where μ is a geometric parameter. The dependence on the square of volume fraction φ and aspect ratio α is a consequence of the increased tortuosity and of the reduced area available for diffusion.

The geometric parameter, μ was set to 1.0 due to GO can be considered as a ribbon-like flake materials.² The α was assumed to 30 and 750 for the calculation for Nielsen model and Cussler model, respectively (**Fig. S4, ESI**[†]).

The volume fraction, φ for the PECs/GO nanocomposites were calculated by the relationship between mass, volume and density as follow:

$$\phi = \frac{W_1 / \rho_1}{W_1 / \rho_1 + W_2 / \rho_2} \quad (4)$$

where W_1 and W_2 were the weight of GO and PECs in nanocomposites, respectively. ρ_1 and ρ_2 were the density of GO (1.80 g/cm³) ³ and PEC (1.37 g/cm³). The density of the membrane was measured by buoyancy technique. A well-dried membrane sample was first weight in air and then immersed in silicone oil at 25 °C and the difference in weight before and after immersion was determined.⁴

$$\rho = \frac{A}{P} \rho_0$$

- ρ_{0-} density of silicon oil
- A dry weight of samples
- P weight difference of dry and wet samples



Fig. S4 typical AFM and height profiles of GO nanosheets. Note: in our study, thicknesses of GO nanosheets are all around 1 nm, while their lateral sizes varies from 500 nm to 5 μ m.

On basis of our examinations, we choose the average sizes of graphene oxide (GO) as $1.5 \mu m$. Hence, the aspect ratio (half the GO width divided by its thickness) is calculated as 750. This ratio is reasonable compared with GO prepared by others.⁵ We also found that the exact value of this aspect ratio does not influence the trend of simulated curve by Cussler and Nielsen model.

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