

Supporting Information

Dispersion RAFT polymerization: comparison between the monofunctional and bifunctional macromolecular RAFT agents

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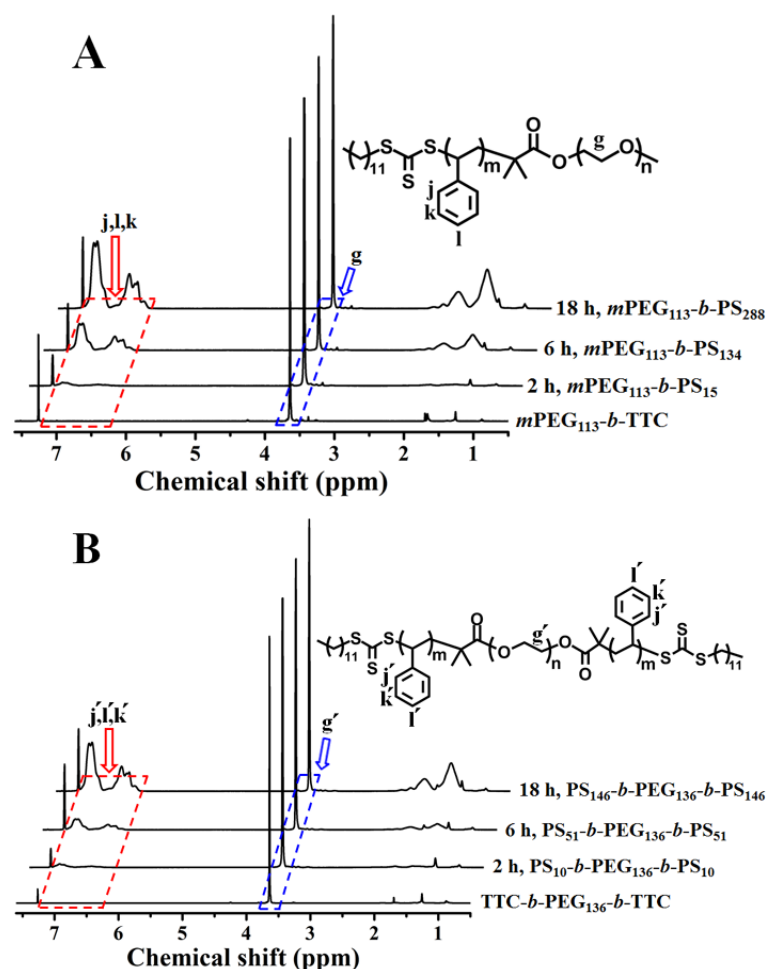


Figure S1. The ^1H NMR spectra of the $m\text{PEG}_{113}$ - b -PS diblock copolymers (A) and the PS- b -PEG₁₃₆- b -PS triblock copolymers (B) synthesized at different polymerization times.

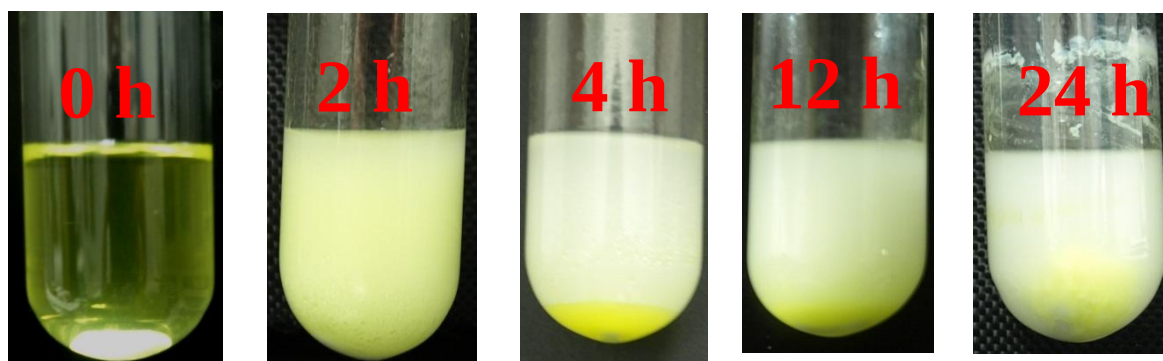


Figure S2. Optical photos of the polymerization solution of the dispersion polymerization in the presence of the bifunctional TTC-PEG₄₅-TTC macro-RAFT agent at different polymerization time.

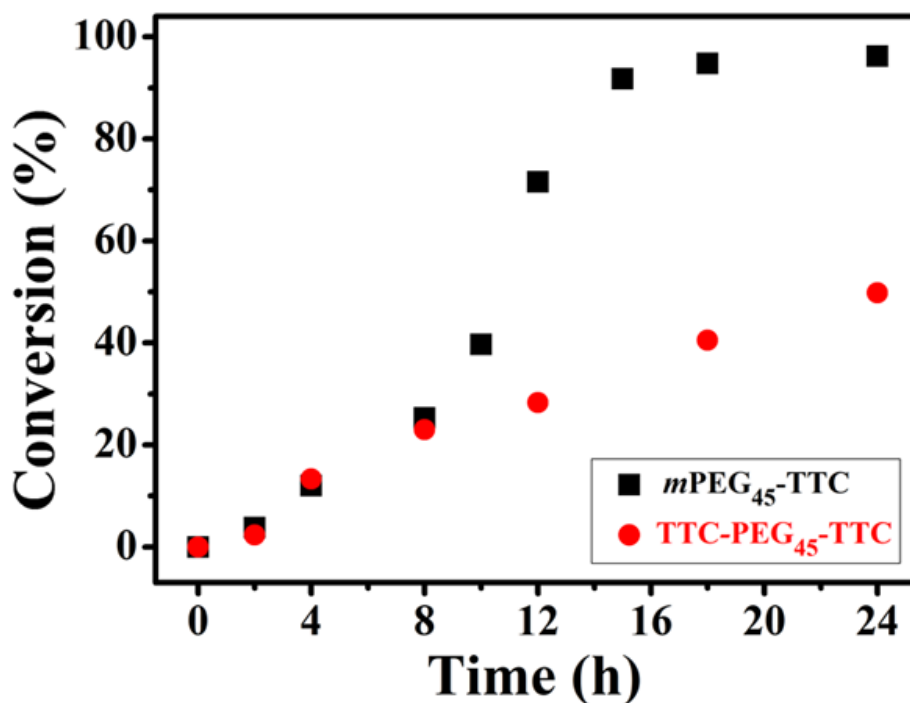


Figure S3. The monomer conversion-time plots for the dispersion RAFT polymerization of St mediated with the macro-RAFT agent of *m*PEG₄₅-TTC or TTC-PEG₄₅-TTC. Polymerization conditions: St (1.00 g, 9.60 mmol), the methanol/water mixture (6.69 g, 80/20 by weight), [St]₀: [*m*PEG₄₅-TTC]₀: [AIBN]₀ = 900:3:1 or [St]₀: [TTC-PEG₄₅-TTC]₀: [AIBN]₀ = 900:3:2, 70 °C.

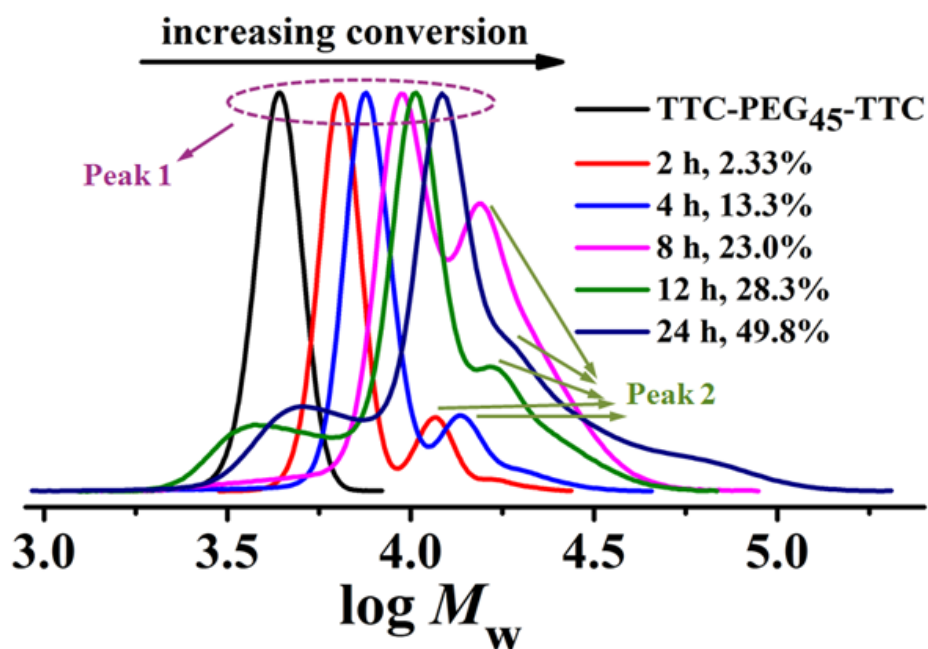


Figure S4. The GPC traces of the PS-*b*-PEG₄₅-*b*-PS triblock copolymers synthesized through dispersion polymerization of St mediated with the TTC-PEG₄₅-TTC macro-RAFT agent.

Table S1. Summary of the GPC analysis of the PS-*b*-PEG₄₅-*b*-PS triblock copolymers.

Time (h)	^a $M_{\text{peak 1}}$ (kg/mol)	^b $M_{\text{peak 2}}$ (kg/mol)	^c $M_{\text{n,GPC}}$ (kg/mol)	^d PDI
0	4.1		4.0	1.02
2	6.2	11.7	6.9	1.09
4	7.4	13.4	8.2	1.13
8	9.4	14.1	11.8	1.24
12	10.0	16.8	8.7	1.38
24	12.2	18.8	10.9	1.64

^aThe molecular weight of peak 1 determined by GPC analysis. ^bThe molecular weight of peak 2 determined by GPC analysis. ^cThe molecular weight determined by GPC analysis. ^dThe PDI (M_w/M_n) value determined by GPC analysis.

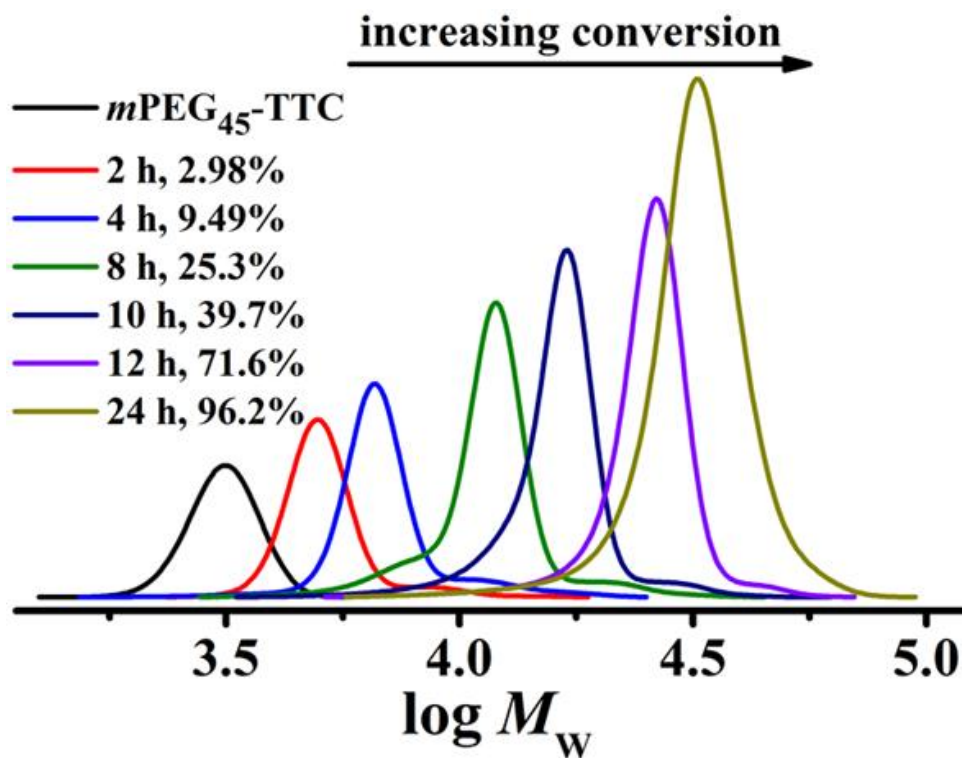


Figure S5. The GPC traces of the $m\text{PEG}_{45}\text{-}b\text{-PS}$ diblock copolymers synthesized through dispersion polymerization of St mediated with the $m\text{PEG}_{45}\text{-TTC}$ macro-RAFT agent.

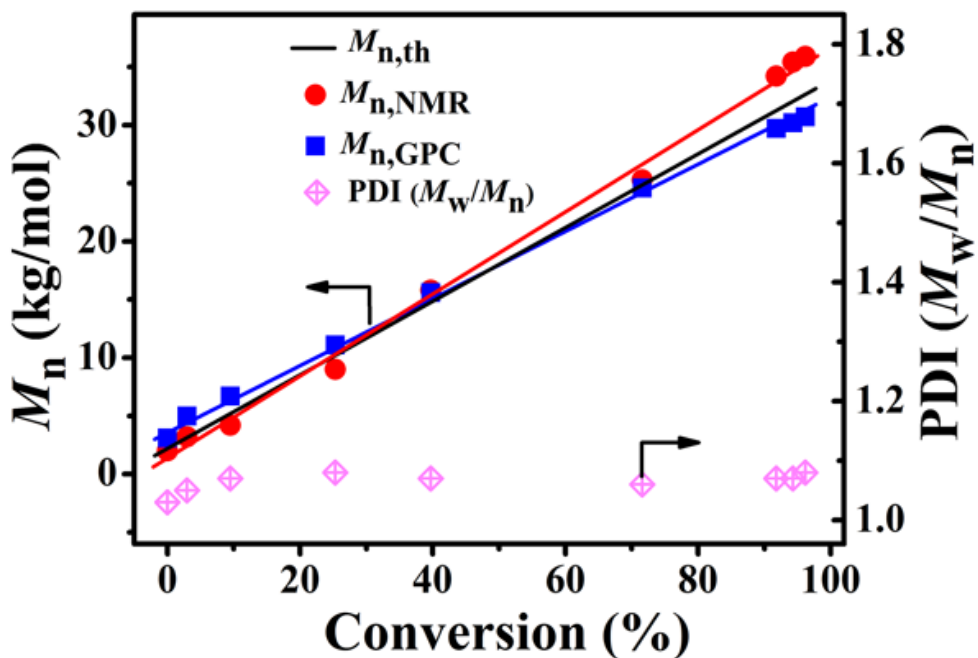


Figure S6. The evolution of the molecular weight and the PDI (M_w/M_n) values of the $m\text{PEG}_{45}\text{-}b\text{-PS}$ diblock copolymers synthesized through dispersion polymerization of St mediated with the $m\text{PEG}_{45}\text{-TTC}$ macro-RAFT agent.

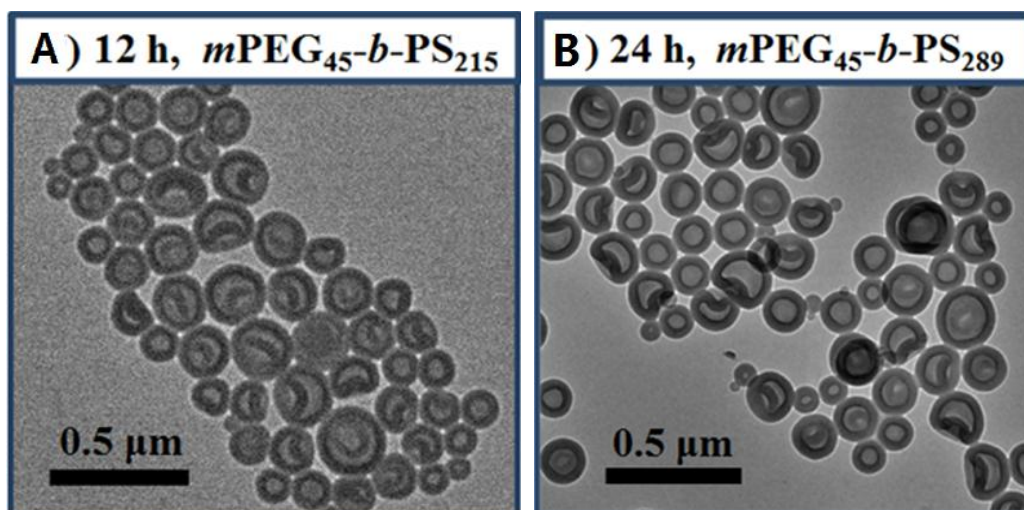


Figure S7. TEM images of the $m\text{PEG}_{45}\text{-}b\text{-PS}$ diblock copolymer nanoparticles prepared through the monofunctional $m\text{PEG}_{45}\text{-TTC}$ macro-RAFT agent mediated dispersion polymerization at the polymerization time of 12 h (A) and 24 h (B).