

Supporting Information for

Thermal Polycondensation of Poly(diols) with Tethered Quaternary Ammonium Biocides

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S2 – Complete table of poly(diols) compositions

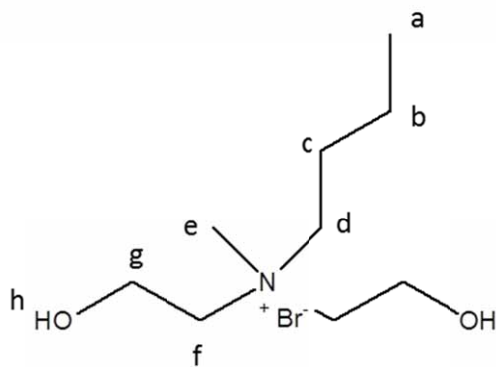
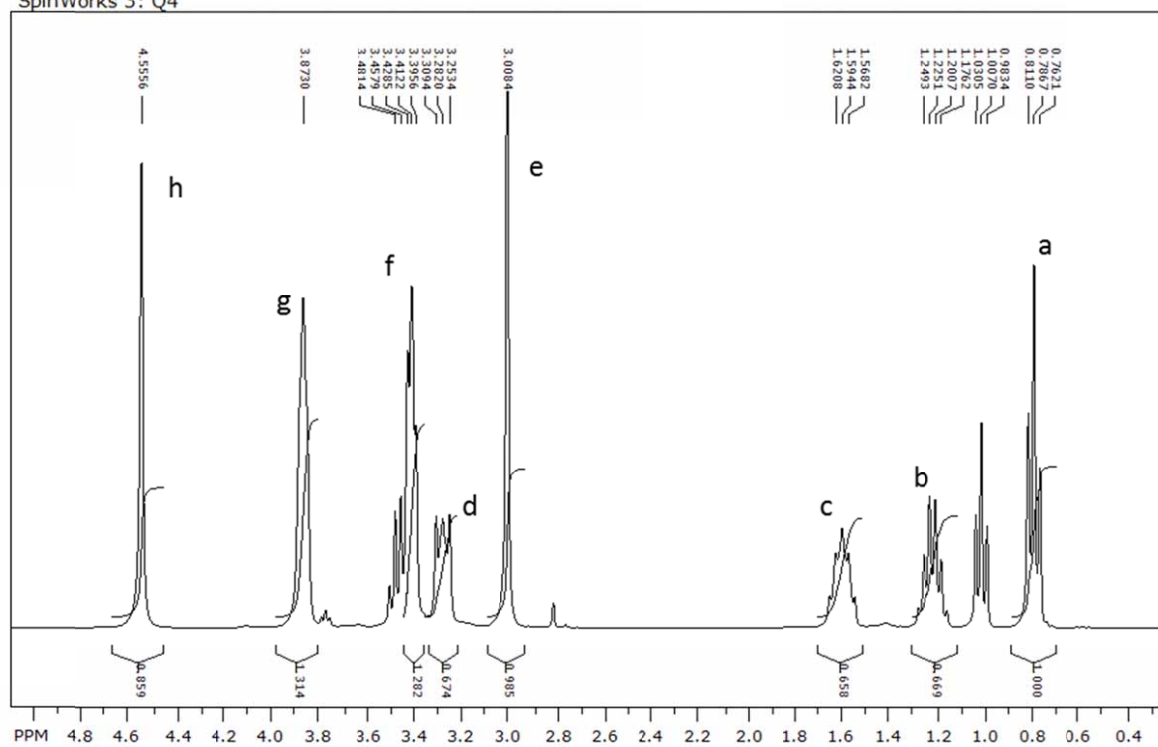
S3-S10 - ^1H and ^{13}C NMR spectra of **Q4**, **Q6**, **Q8**, and **Q10**

S11-S12 – Thermal analysis of additional poly(diols) compositions

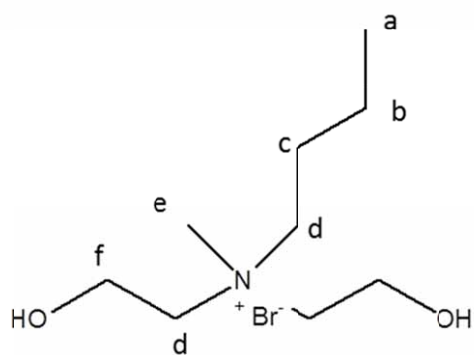
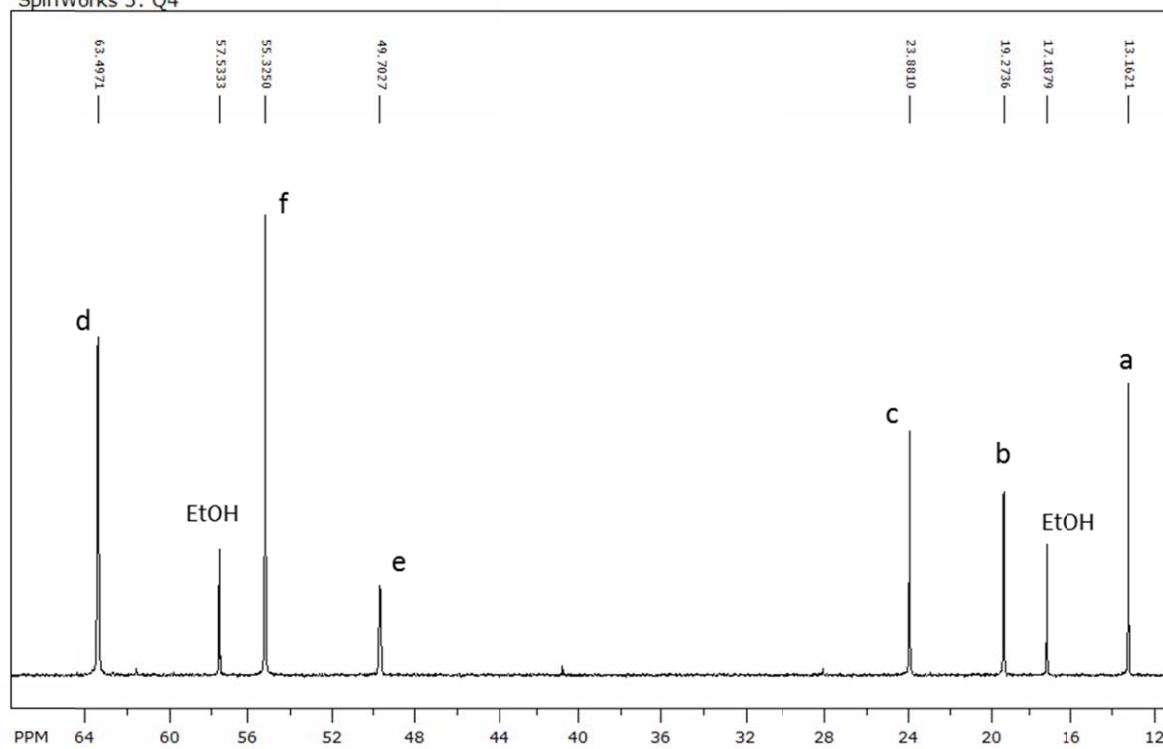
S13 –S16 – Kinetic plots of poly(diols) hydrolysis

Polymer	Diol(s)	Cure Time (d)
PEC-a/b	100% Ethylene Glycol	a - 4, b - 10
PBC-a/b	100% Butanediol	a - 4, b - 10
PHC-a/b	100% Hexanediol	a - 4, b - 10
POC-a/b	100% Octanediol	a - 4, b - 10
PDC-a/b	100% Decanediol	a - 4, b - 10
PQ10C-a/b	100% Q10	a - 4, b - 10
PQ4C-a/b	100% Q4	a - 4, b - 10
PQ6C-a/b	100% Q6	a - 4, b - 10
PQ8C-a/b	100% Q8	a - 4, b - 10
PEC-Q10-a/b	75% Ethylene Glycol:25% Q10	a - 4, b - 10
PEC-Q10-c/d	50% Ethylene Glycol:50% Q10	c - 4, d - 10
PEC-Q10-e/f	25% Ethylene Glycol:75% Q10	e - 4, f - 10
PBC-Q10-a/b	75% Butanediol:25% Q10	a - 4, b - 10
PBC-Q10-c/d	50% Butanediol:50% Q10	c - 4, d - 10
PBC-Q10-e/f	25% Butanediol:75% Q10	e - 4, f - 10
PHC-Q10-a/b	75% Hexanediol:25% Q10	a - 4, b - 10
PHC-Q10-c/d	50% Hexanediol:50% Q10	c - 4, d - 10
PHC-Q10-e/f	25% Hexanediol:75% Q10	e - 4, f - 10
POC-Q10-a/b	75% Octanediol:25% Q10	a - 4, b - 10
POC-Q10-c/d	50% Octanediol:50% Q10	c - 4, d - 10
POC-Q10-e/f	25% Octanediol:75% Q10	e - 4, f - 10
PDC-Q10-a/b	75% Decanediol:25% Q10	a - 4, b - 10
PDC-Q10-c/d	50% Decanediol:50% Q10	c - 4, d - 10
PDC-Q10-e/f	25% Decanediol:75% Q10	e - 4, f - 10
PHC-Q4-a/b	75% Hexanediol:25% Q4	a - 4, b - 10
PHC-Q4-c/d	50% Hexanediol:50% Q4	c - 4, d - 10
PHC-Q4-e/f	25% Hexanediol:75% Q4	e - 4, f - 10
PHC-Q6-a/b	75% Hexanediol:25% Q6	a - 4, b - 10
PHC-Q6-c/d	50% Hexanediol:50% Q6	c - 4, d - 10
PHC-Q8-a/b	75% Hexanediol:25% Q8	a - 4, b - 10
PHC-Q8-c/d	50% Hexanediol:50% Q8	c - 4, d - 10
PDC-Q4-a/b	75% Decanediol:25% Q4	a - 4, b - 10
PDC-Q4-c/d	50% Decanediol:50% Q4	c - 4, d - 10
PDC-Q6-a/b	75% Decanediol:25% Q6	a - 4, b - 10
PDC-Q6-c/d	50% Decanediol:50% Q6	c - 4, d - 10
PDC-Q8-a/b	75% Decanediol:25% Q8	a - 4, b - 10
PDC-Q8-c/d	50% Decanediol:50% Q8	c - 4, d - 10

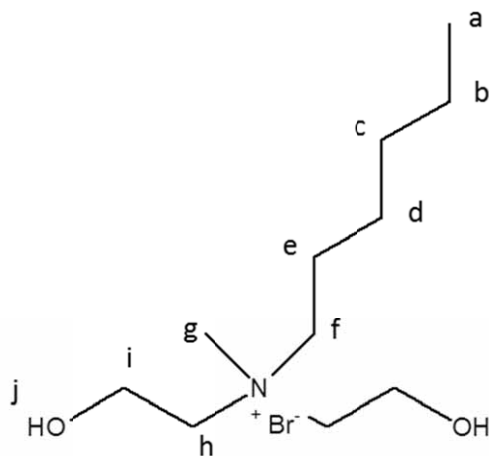
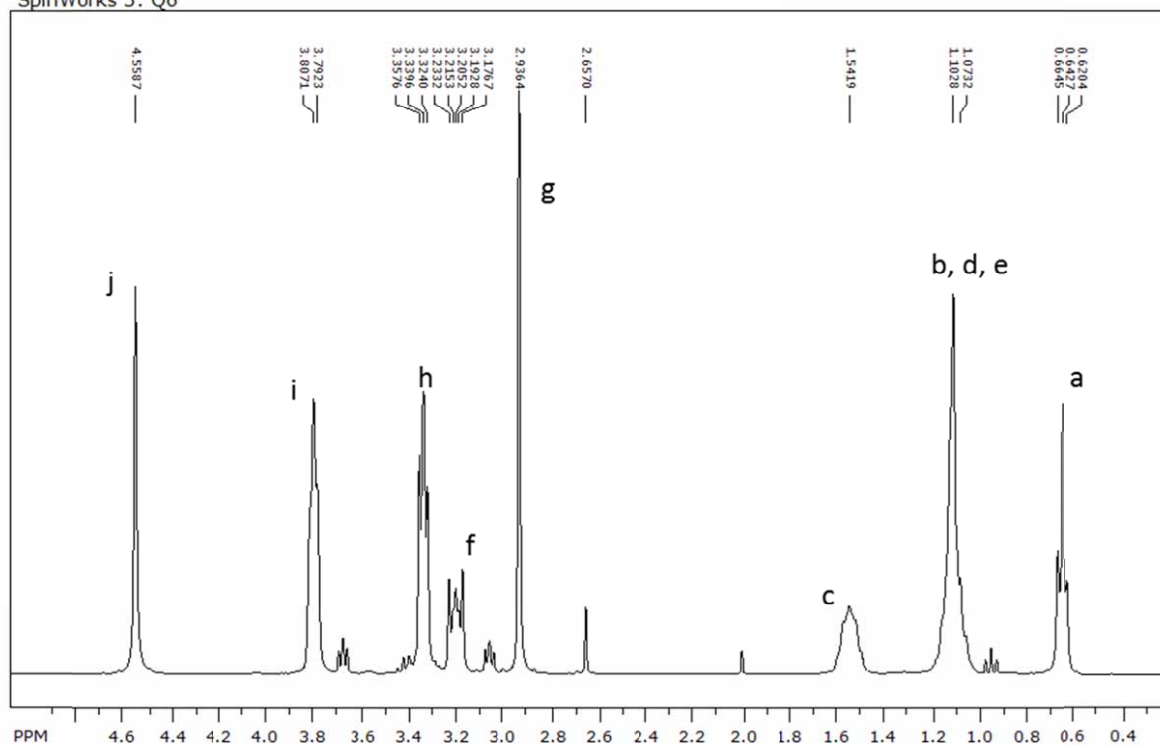
SpinWorks 3: Q4



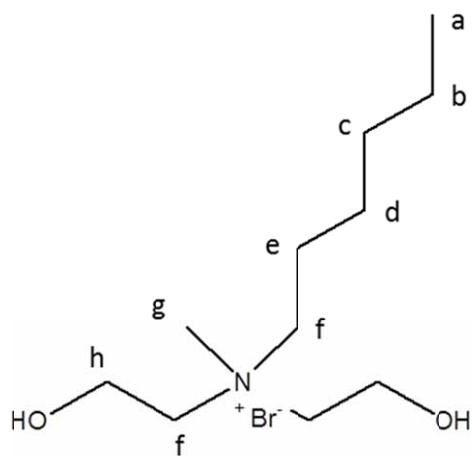
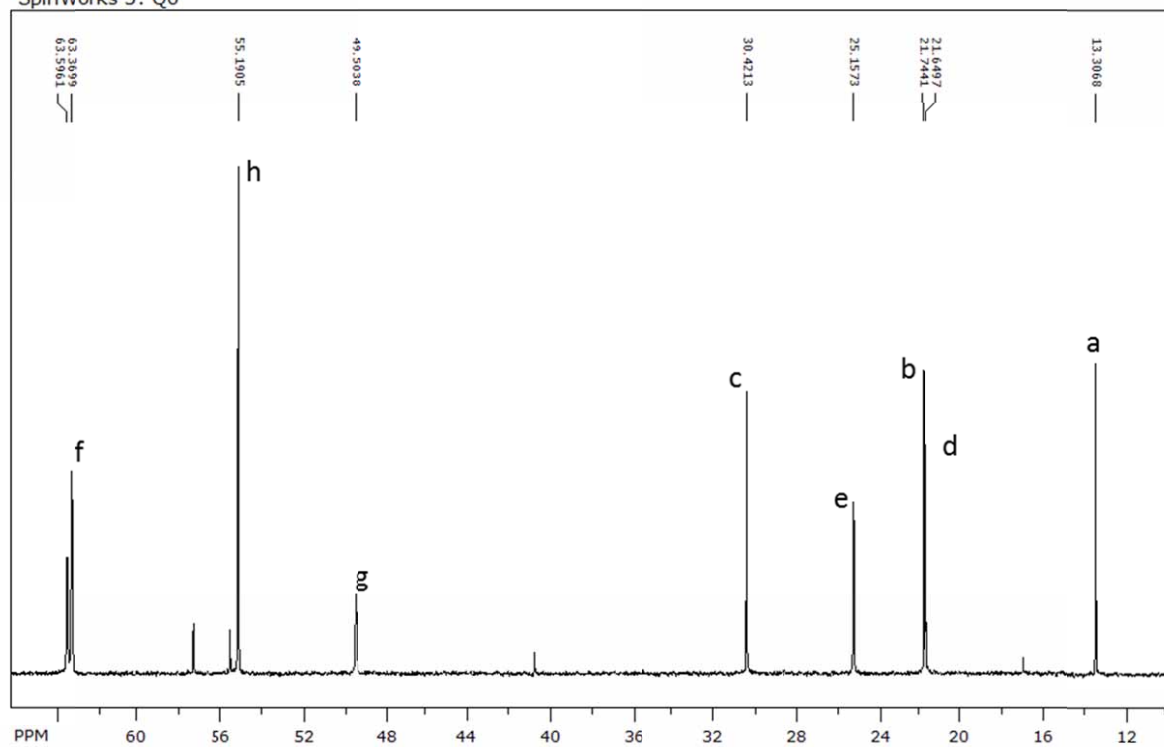
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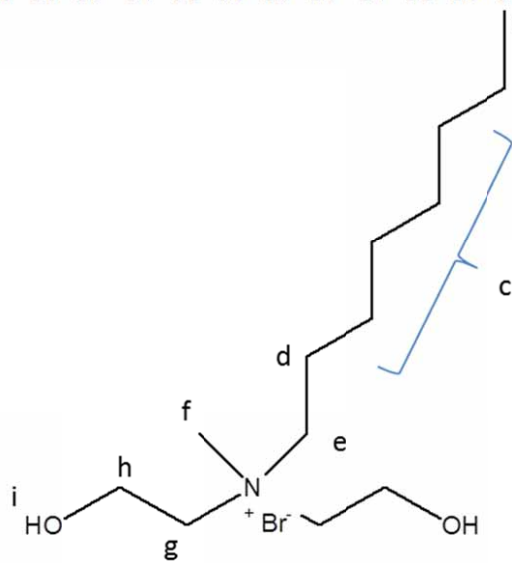
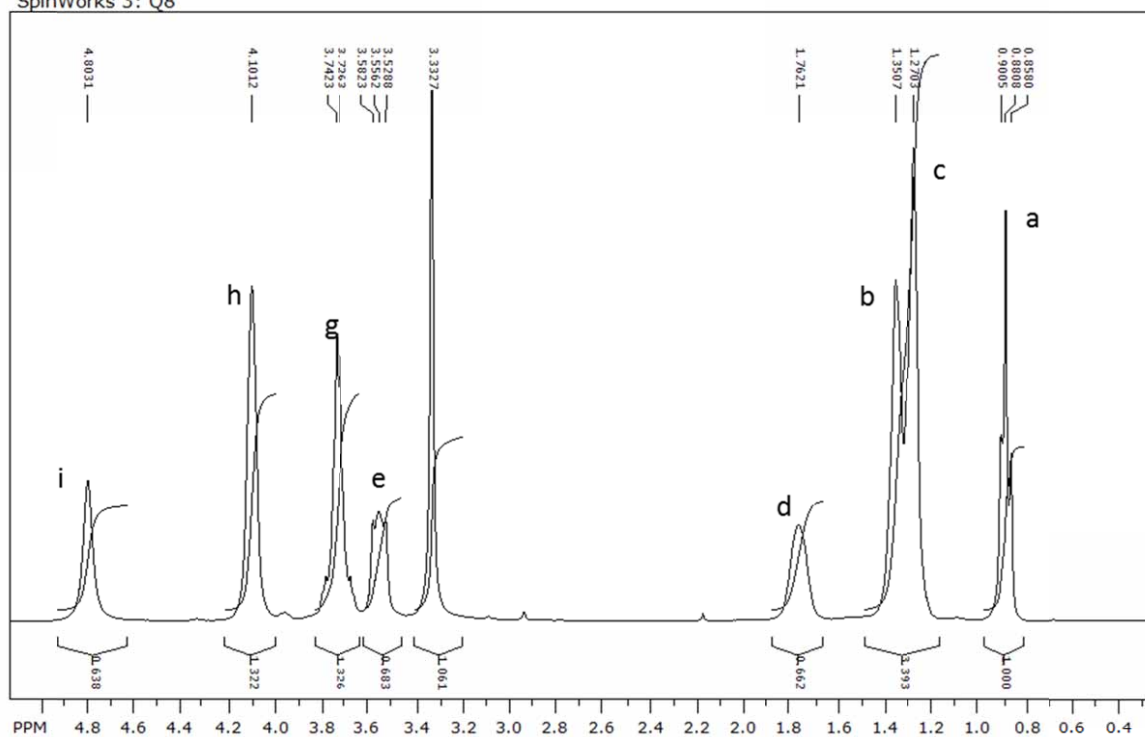
SpinWorks 3: Q6



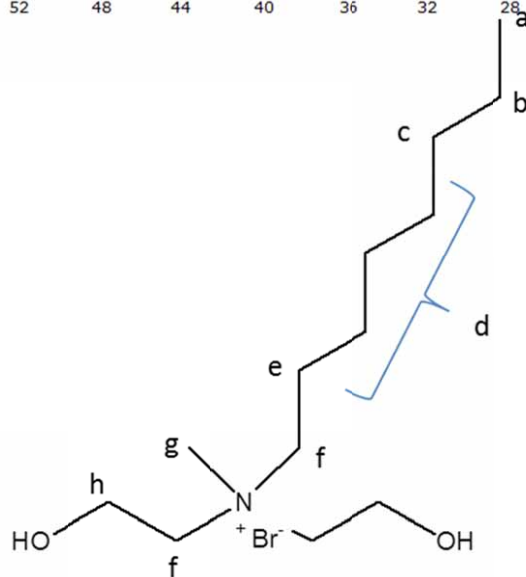
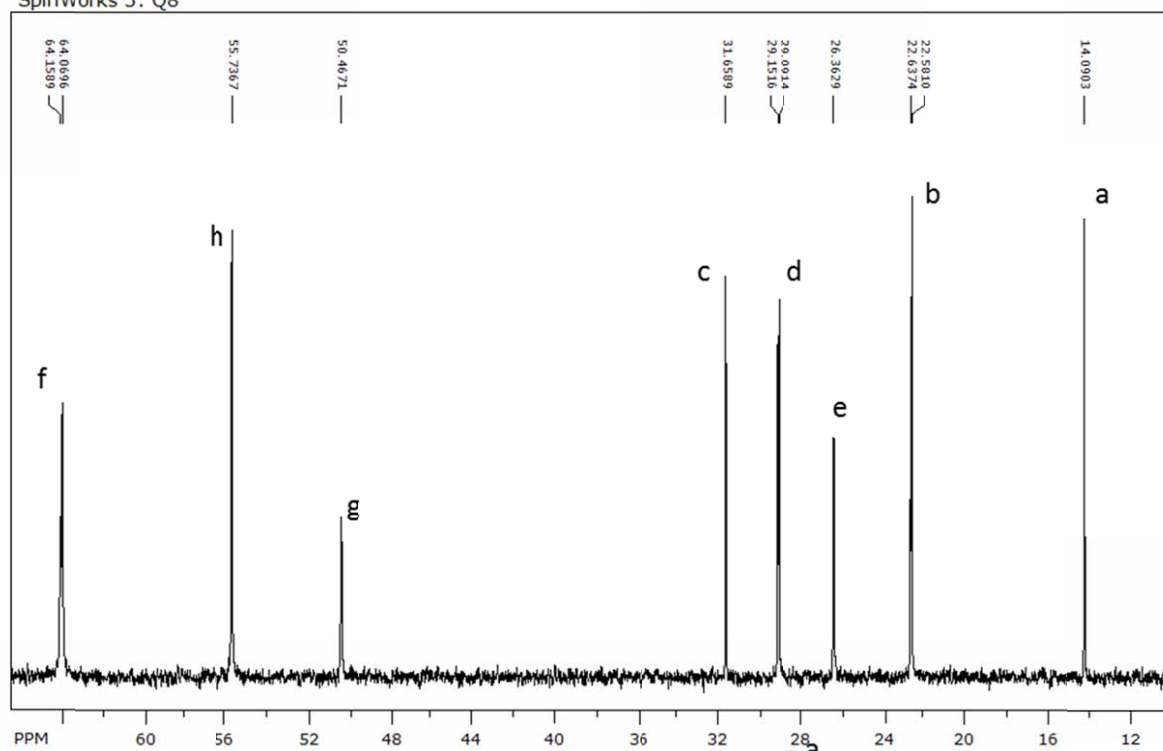
SpinWorks 3: Q6



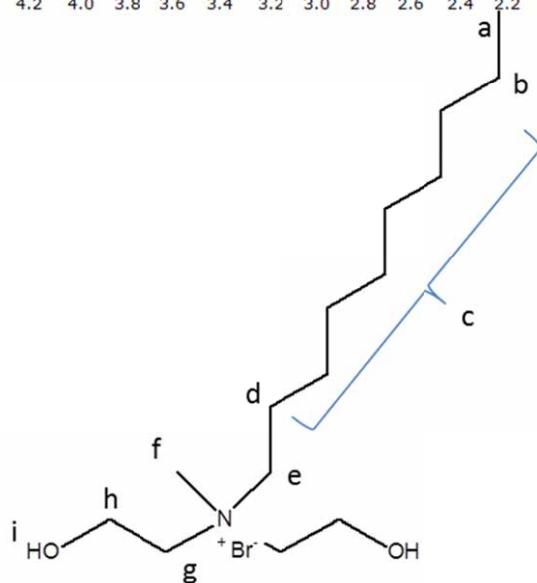
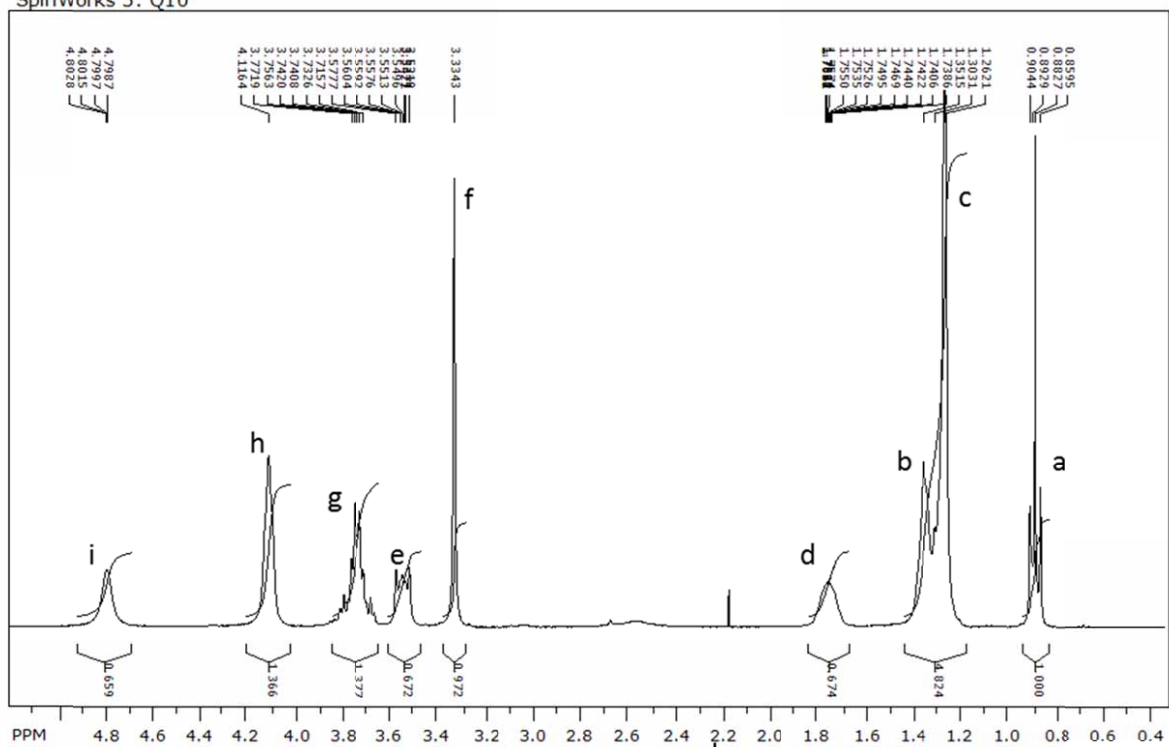
SpinWorks 3: Q8



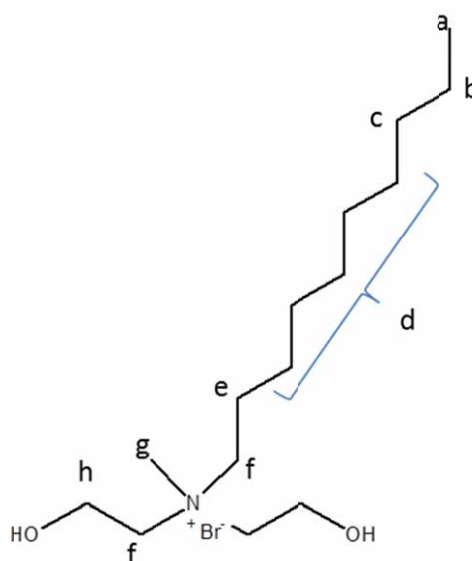
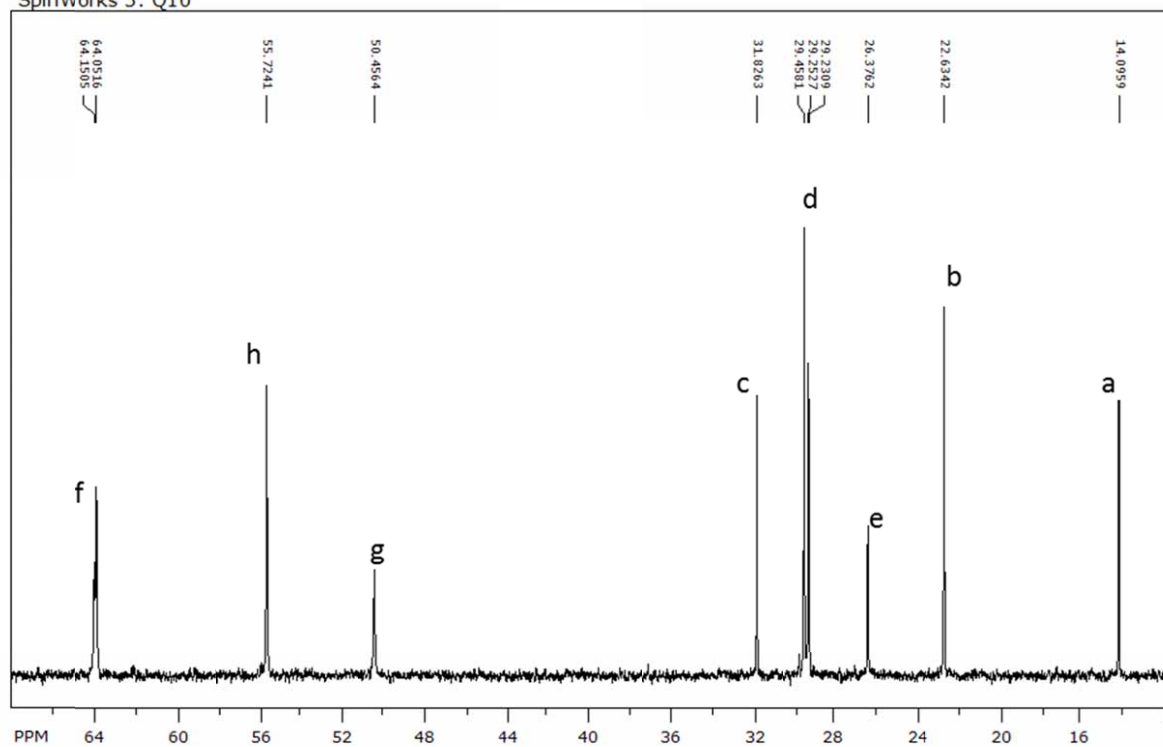
SpinWorks 3: Q8



SpinWorks 3: Q10

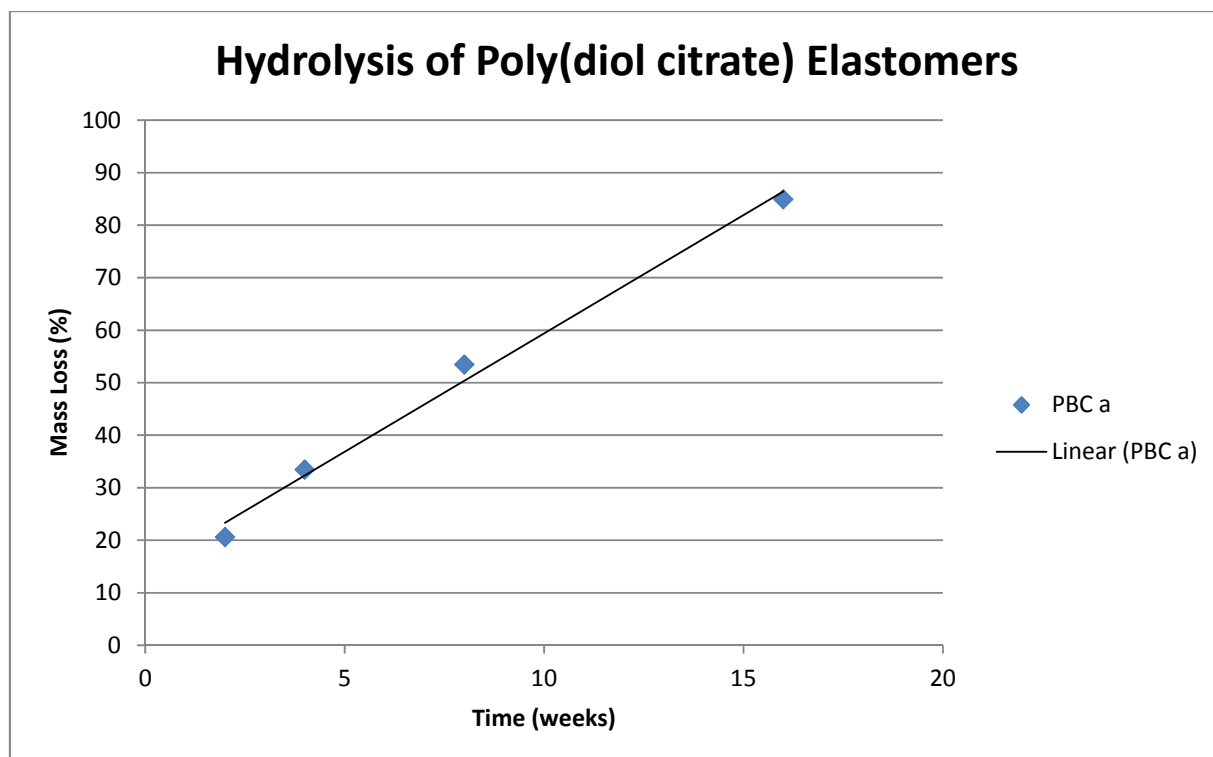


SpinWorks 3: Q10

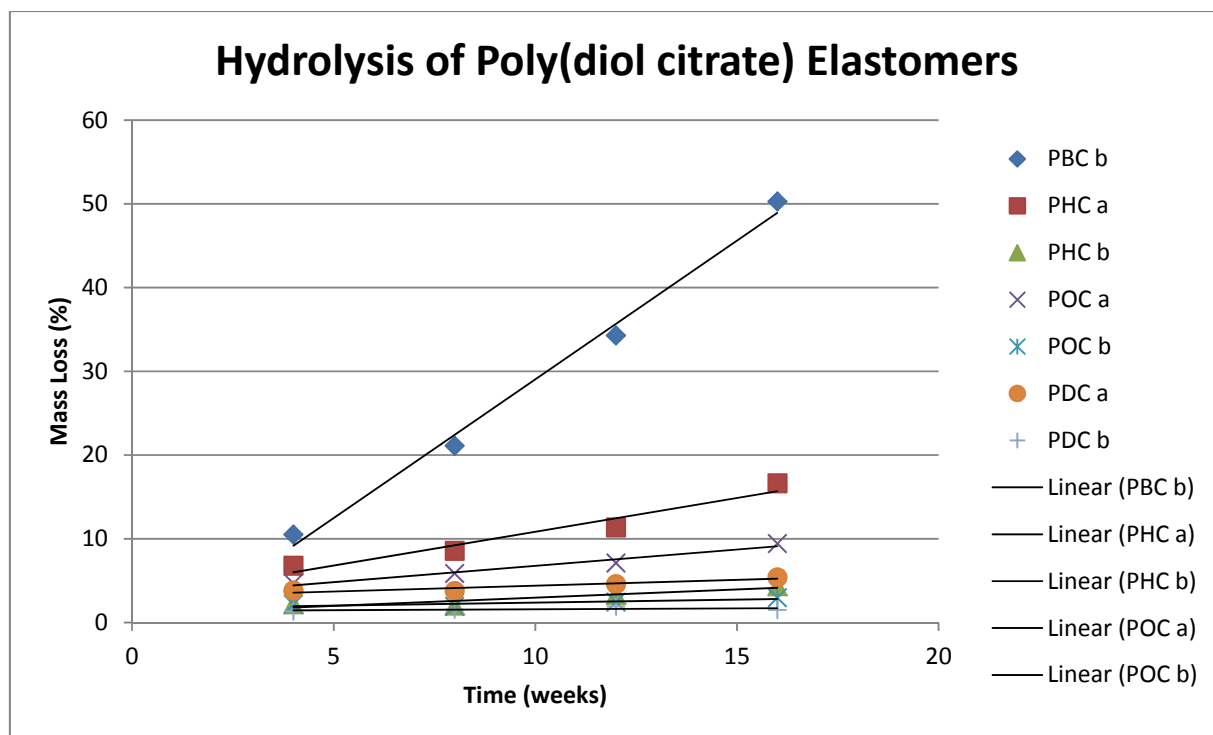


Sample	Degradation Temperature (°C)	Glass Transition Temperature (°C)
PEC Q10a	195	0.5
PEC Q10b	198	19.8
PEC Q10c	194	-5.1
PEC Q10d	195	10.6
PEC Q10e	193	-0.8
PEC Q10f	194	9.2
PBC Q10a	211	-3.6
PBC Q10b	221	22.1
PBC Q10c	205	-13
PBC Q10d	201	2.7
PBC Q10e	200	-14.2
PBC Q10f	201	4.1
PHC Q10a	216	-17.1
PHC Q10c	206	-14.3
PHC Q10d	206	-0.2
PHC Q10e	200	-18.1
PHC Q10f	205	-9.1
POC Q10a	224	-17.1
POC Q10c	204	-18.5
POC Q10d	207	1.9
POC Q10e	206	-25.3
POC Q10f	204	5.8
PDC Q10a	220	-21.2
PDC Q10c	209	-18.1
PDC Q10d	210	2.4
PDC Q10e	201	-23.9
PDC Q10f	202	-8.2
PQ10C a	194	-8.4
PQ10C b	195	10.5
PQ4C a	201	-8.1
PQ4C b	207	16.8
PQ6C a	205	-1.8
PQ6C b	200	9.3
PQ8C a	200	-7.9
PQ8C b	203	6.1
PHC Q4 a	229	-2.7
PHC Q4 c	212	4.1
PHC Q4 d	212	1.6
PHC Q4 e	204	-0.4

PHC Q4 f	202	8.7
PHC Q6 a	229	7.8
PHC Q6 c	210	-2.1
PHC Q6 d	209	7
PHC Q8 a	233	4.1
PHC Q8 c	211	-5.6
PHC Q8 d	217	3.1
PDC Q4 a	241	-3.9
PDC Q4 c	210	-3.4
PDC Q4 d	210	7.4
PDC Q6 a	229	-11.4
PDC Q6 c	214	-7.4
PDC Q6 d	213	0.8
PDC Q8 a	236	-10.7
PDC Q8 c	210	-13.3
PDC Q8 d	217	-1.5



$$\text{PBC a} - y = 4.5078 + 14.311x; R^2 = 0.9913$$



$$\text{PBC b} - y = 3.3123x - 4.07; R^2 = 0.9917$$

$$\text{PHC a} - y = 0.8078x + 2.77; R^2 = 0.943$$

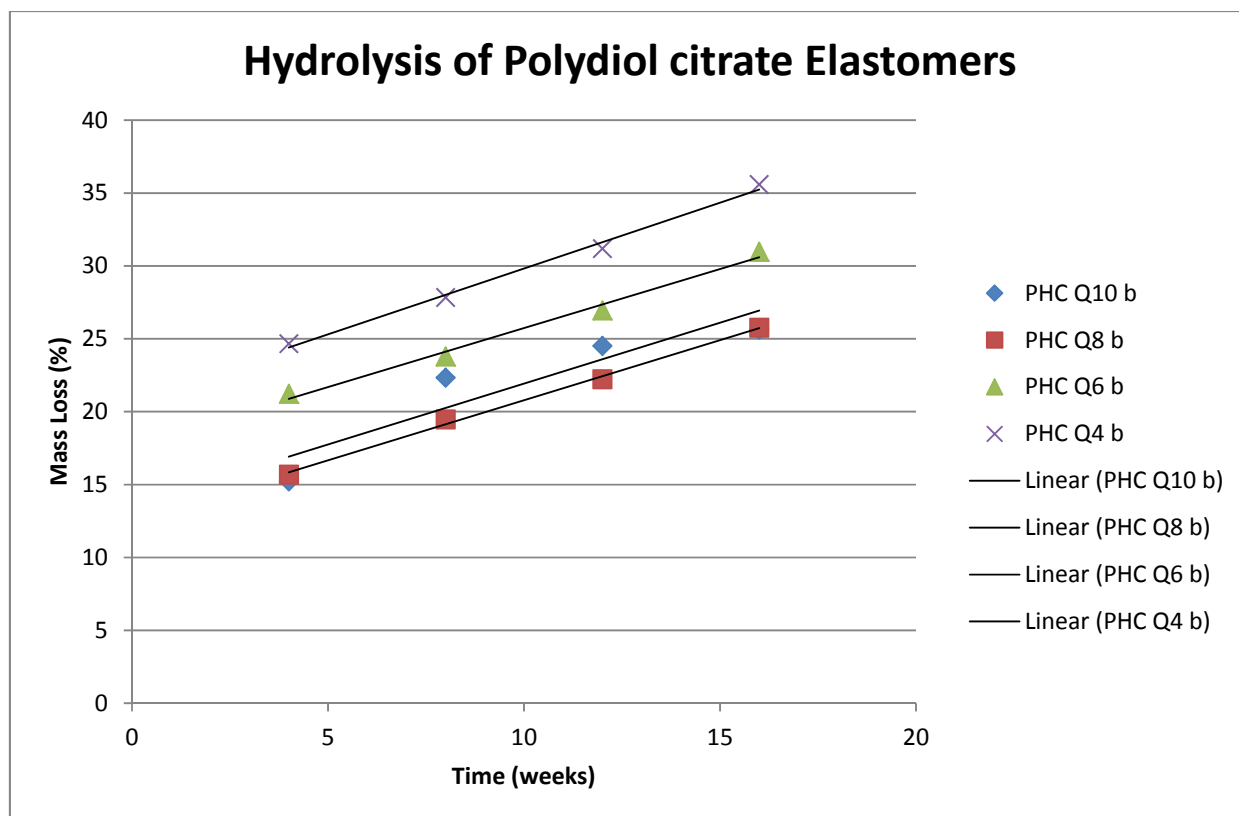
$$\text{PHC b} - y = 0.1948x + 1.025; R^2 = 0.8572$$

$$\text{POC a} - y = 0.389x + 2.885; R^2 = 0.9707$$

$$\text{POC b} - y = 0.0715x + 1.665; R^2 = 0.7005$$

$$\text{PDC a} - y = 0.1385x + 3.025; R^2 = 0.871$$

$$\text{PDC b} - y = 0.0212x + 1.375; R^2 = 0.2147$$

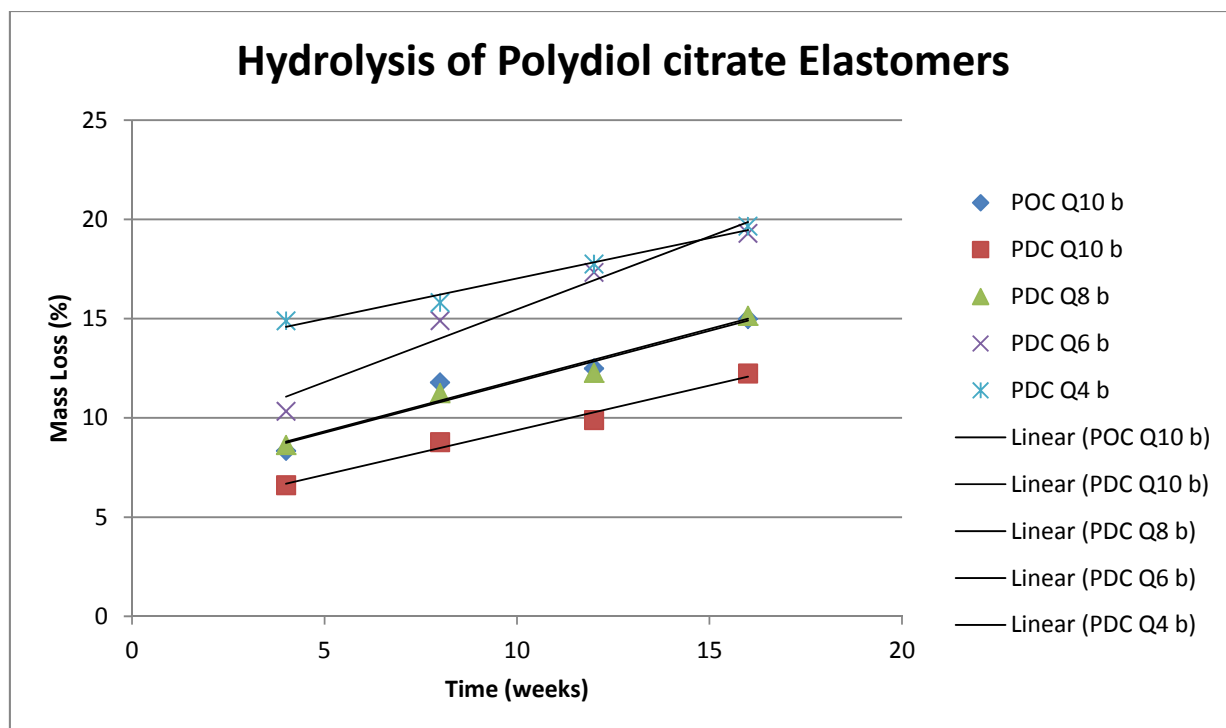


$$\text{PHC Q4 b} - y = 0.9035x + 20.785; R^2 = 0.9937$$

$$\text{PHC Q6 b} - y = 0.8102x + 17.635; R^2 = 0.9898$$

$$\text{PHC Q8 b} - y = 0.825x + 12.535; R^2 = 0.9967$$

$$\text{PHC Q10b} - y = 0.8352x + 13.58; R^2 = 0.8517$$



$$\text{POC Q10 b} - y = 0.5158x + 6.74; R^2 = 0.9448$$

$$\text{PDC Q4 b} - y = 0.4063x + 12.965; R^2 = 0.9778$$

$$\text{PDC Q6 b} - y = 0.7335x + 8.13; R^2 = 0.9592$$

$$\text{PDC Q8 b} - y = 0.5137x + 6.685; R^2 = 0.9719$$

$$\text{PDC Q10 b} - y = 0.45x + 4.88; R^2 = 0.9835$$