

The Kinetics of Brønsted Acid-Catalyzed Hydrolysis of Hemicellulose Dissolved in 1-Ethyl-3-Methyl Imidazolium Chloride

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Supplemental Information

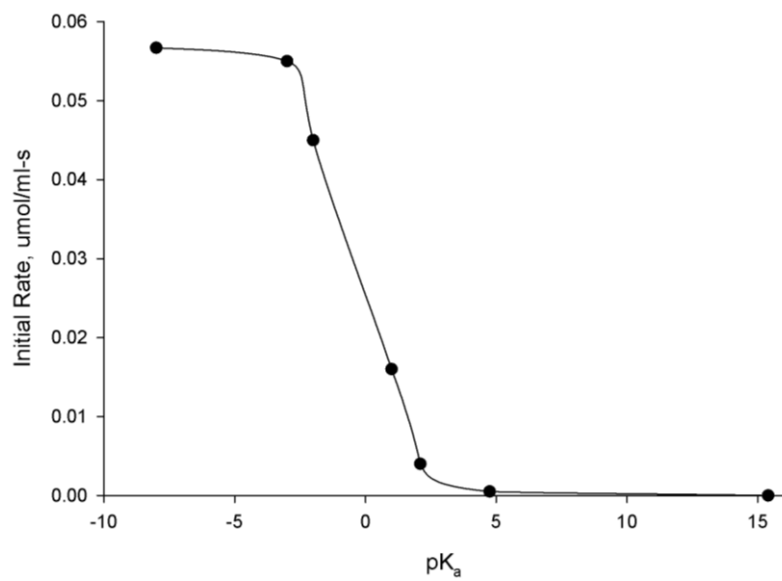


Figure A. Initial rate of xylan hydrolysis at 80 °C in [Emim][Cl] catalyzed by various acids (200 mM) with 1.8 M water. Acids used: HCl (pKa = -8), H₂SO₄ (pKa = -3), CH₃SO₃H (pKa = -2), CF₃COOH (pKa = 1), H₃PO₄ (pKa = 2.1), CH₃COOH (pKa = 4.75), and H₂O (pKa = 15.4).

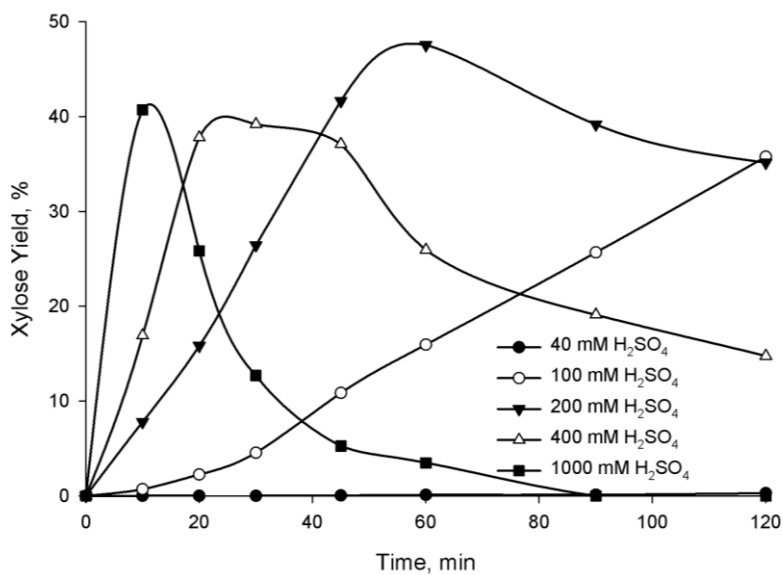


Figure B. Effect of H₂SO₄ concentration on xylose yield from xylan hydrolysis at 80 °C in [Emim][Cl]. Concentrations used: 40 mM, 100 mM, 200 mM, 400 mM, and 1000 mM.

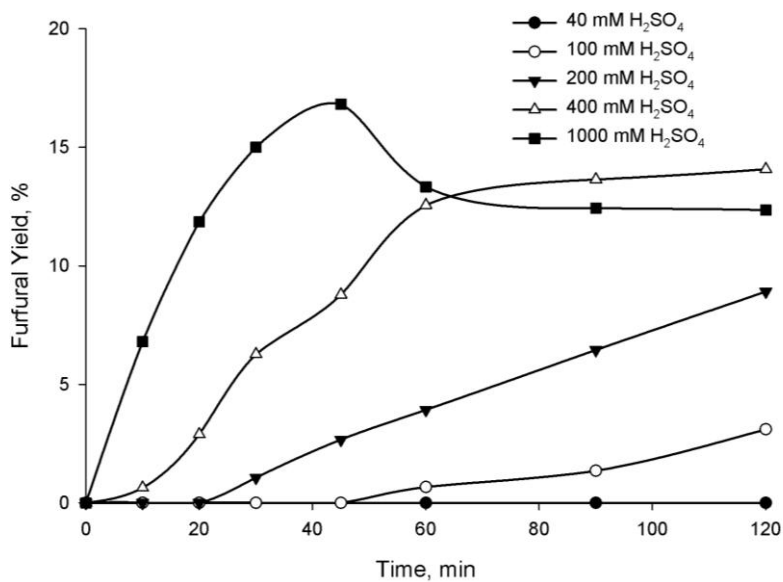


Figure C. Effect of H₂SO₄ concentration on furfural yield from the dehydration of xylose from xylan hydrolysis at 80 °C in [Emim][Cl]. Concentrations used: 40 mM, 100 mM, 200 mM, 400 mM, and 1000 mM.

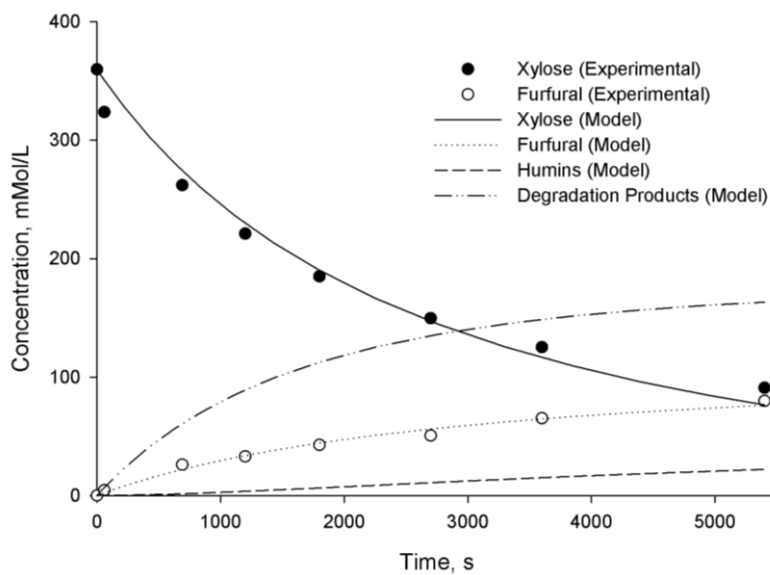


Figure D. Kinetic model fit to the experimental data from Figure 2 (for xylose dehydration), determined by least squares minimization of residuals using the lsqcurvefit and ode45 routines within MATLAB (R2010b). Figure shows the predicted xylose dehydration/degradation and the yields of furfural, humins, and degradation products over time.

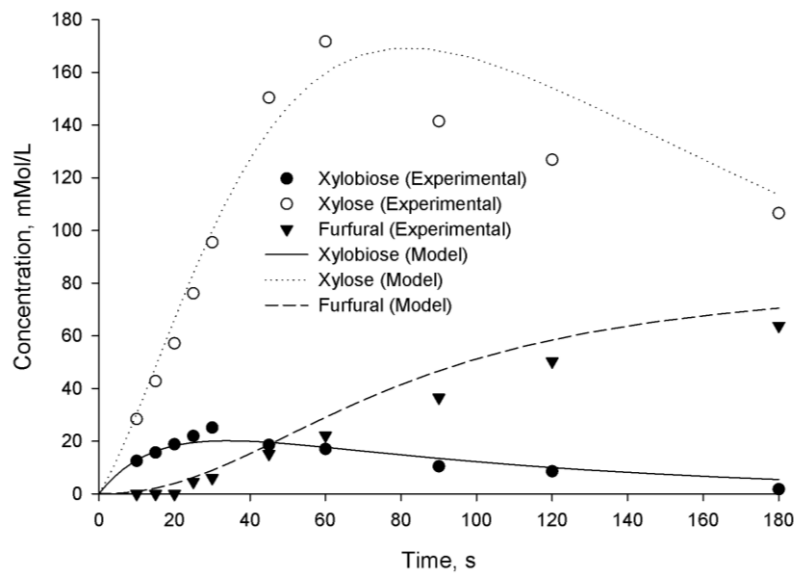


Figure E. Kinetic model fit to the experimental data from Figure 1 (for xylan hydrolysis), determined by least squares minimization of residuals using the lsqcurvefit and ode45 routines within MATLAB (R2010b). Figure shows the predicted yields of xylobiose, xylose, and furfural over time from the hydrolysis of xylan.

| | Xylobiose | Xylose | Furfural ^d | Humins |
|---------------------------------|-----------|--------|-----------------------|--------|
| No Dioxane | 3% | 38% | 13% | 10% |
| 1:1 v/v Dioxane/IL ^a | 4% | 42% | 7% | 0% |
| 30 min Extractions ^b | 4% | 43% | 6% | 0% |
| 15 min Extractions ^c | 5% | 44% | 5% | 0% |

Table A. The effect of using 1,4-dioxane on the production of humins created through xylan hydrolysis. Reaction conditions: 80 °C, 90 minutes, 200 mM H₂SO₄, 1.8 M H₂O, 27 mg xylan, 500 ul [Emim][Cl]. ^a500 ul 1,4-dioxane used. ^b500 ul 1,4-dioxane used, extracted and replaced at 30 minute intervals (3 total extractions). ^c500 ul 1,4-dioxane used, extracted and replaced at 15 minute intervals (6 total extractions). ^dFurfural yield represents the sum of furfural detected in the [Emim][Cl] phase and all 1,4-dioxane phases.