

Low surface free energy cyanate ester - silica hybrid (CE-SiO₂) nanomaterials for low k dielectric application

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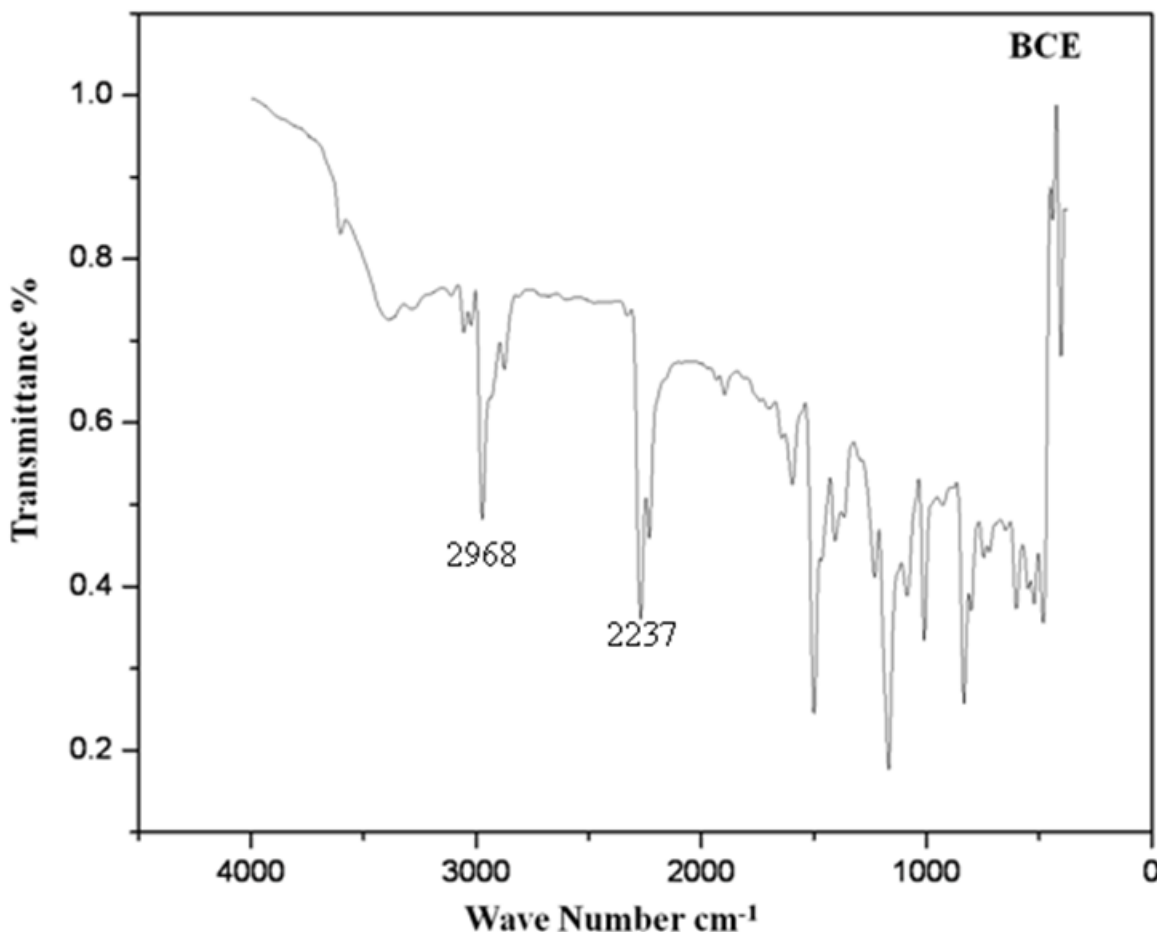


Figure S1: FT-IR Spectrum of 1,4-bis(2-(4-cyanatophenyl)propan-2-yl)benzene

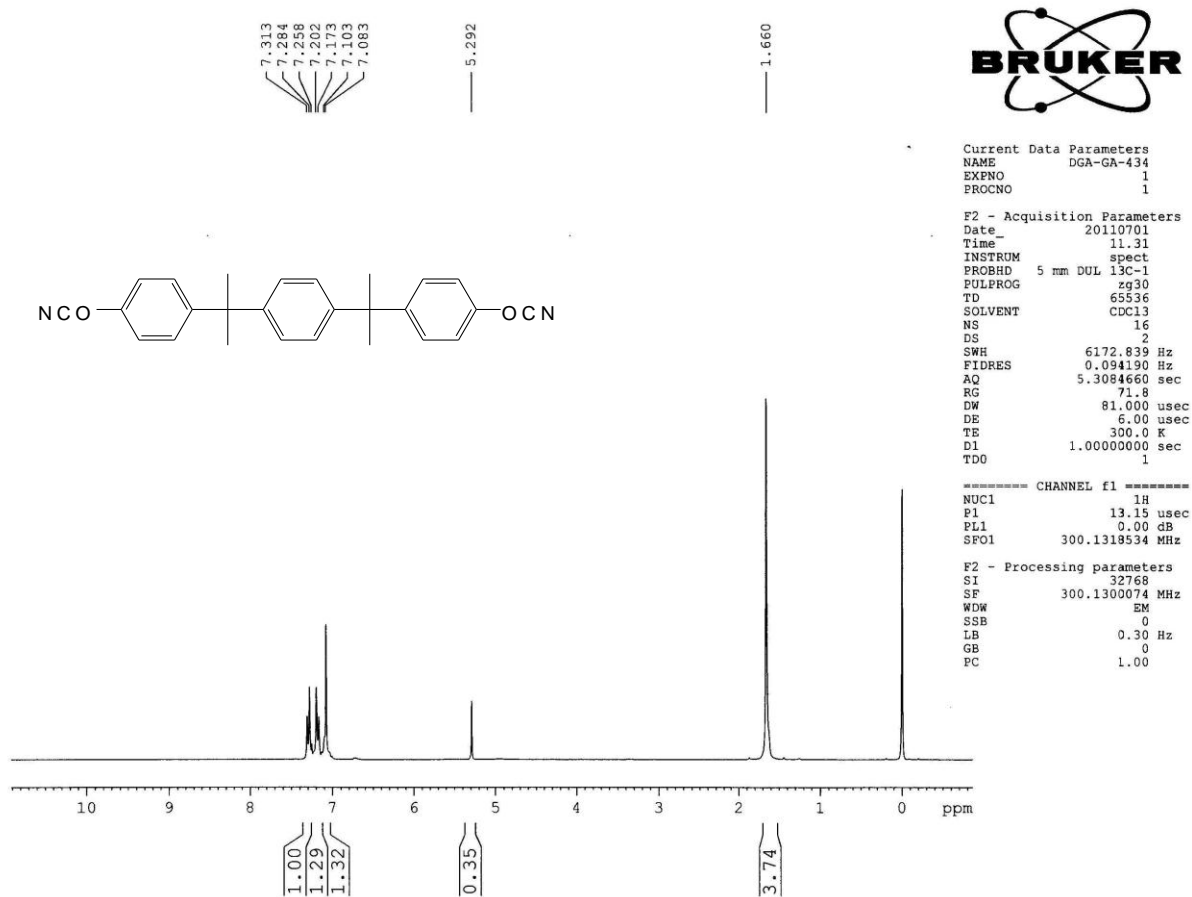


Figure S2: ¹H NMR Spectrum of 1,4-bis(2-(4-cyanatophenyl)propan-2-yl)benzene

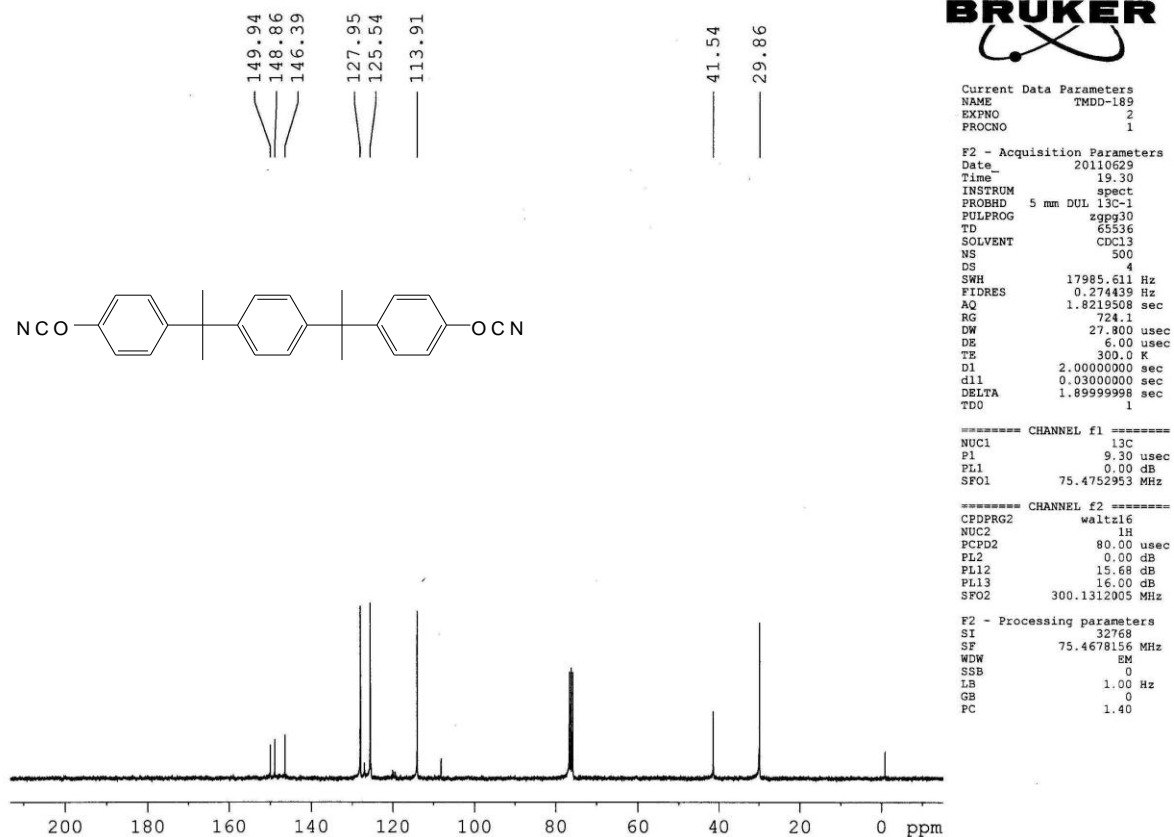


Figure S3: ^{13}C NMR Spectrum of 1,4-bis(2-(4-cyanatophenyl)propan-2-yl)benzene

Table S1: Curing time cycle of Neat CE and CE-SiO₂ hybrid nanocomposites

Description	BCE (mg)	APTE S (mg)	GPTMS (mg)	TEOS (mg)	Ratio (BCE:*C A:TEOS)	1,4-Dioxane (ml)	0.1M HCl _{aq} (μl)	Curing cycle Temp (°C) / min	Appearance
Neat CE	200	0	0	0	-	4	0	120+180 ⁰ C / 120+120 min	Transparent
BACE1	200	45	0	200	1:0.5:1	4	83	120+180 ⁰ C / 120+120 min	Transparent
BACE2	200	90	0	200	1:1:1	4	96	120+180 ⁰ C / 120+120 min	Transparent
BACE3	200	135	0	200	1:1.5:1	4	110	120+180 ⁰ C / 120+120 min	Translucent
BACE4	200	180	0	200	1:2:1	4	123	120+180 ⁰ C / 120+120 min	Translucent
BGCE1	200	0	60	200	1:0.5:1	4	83	120+180 ⁰ C / 120+120 min	Transparent
BGCE2	200	0	119	200	1:1:1	4	96	120+180 ⁰ C / 120+120 min	Transparent
BGCE3	200	0	179	200	1:1.5:1	4	110	120+180 ⁰ C / 120+120 min	Translucent
BGCE4	200	0	238	200	1:2:1	4	123	120+180 ⁰ C / 120+120 min	Translucent