Supporting Information

Synthesis of Bis(cyclic carbonate) and Propylene Carbonate via a One-pot Coupling Reaction of CO_2 , Bisepoxide and Propylene Oxide

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- 1. FT-IR spectra of the various bis(cyclic carbonate)s.
- 2. ¹H NMR spectra of the various bis(cyclic carbonate)s.
- 3. ¹H NMR spectrum of the produced PC during the one-pot mixed coupling reaction.
- 4. Photo of the produced bis(cyclic carbonate)s.
- 5. FT-IR spectra of the various polyurethanes derived from the polyadditions of different bis(cyclic carbonate)s with 1,6-hexamethylenediamine.
- 6. ¹H NMR spectra of the the various polyurethanes derived from the polyadditions of different bis(cyclic carbonate)s with 1,6-hexamethylenediamine.
- **7.** GPC of the produced various polyurethanes.





Figure S1. FT-IR spectra of the 4,4-bis(2,3-epoxypropoxy)-3,3,5,5-tetramethylbiphenyl (BisEP 1) and BisCC-1.



Figure S2. FT-IR spectra of the cyclohexanediol diglycidyl ether (BisEP 2) and BisCC-2.



Figure S3. FT-IR spectra of the butanediol diglycidyl ether (BisEP 3) and BisCC-3.



Figure S4. FT-IR spectra of the neopentyl glycol diglycidyl ether (BisEP 4) and BisCC-4.

2. ¹H NMR spectra of the various bis(cyclic carbonate)s.



Figure S5. ¹H NMR spectra of the BisCC-1 (line 2) and 4,4-bis(2,3-epoxypropoxy)-3,3,5,5-tetramethylbiphenyl (BisEP **1**, line 1).



Figure S6. ¹H NMR spectra of the BisCC-2 (line 2) and cyclohexanediol diglycidyl ether (BisEP 2, line 1).



Figure S7. ¹H NMR spectra of the butanediol diglycidyl ether (BisEP **3**, line 1) and BisCC-3 (line 2).



Figure S8. ¹H NMR spectra of the neopentyl glycol diglycidyl ether (BisEP 4, line 1) and BisCC-4 (line 2).



3. Photo of the produced bis(cyclic carbonate)s.

Figure S9. Photo of the bis(cyclic carbonate)s. 1: BisAC, 2: BisCC-1, 3: BisCC-2, 4:BisCC-4, 5: BisCC-4.

4. ¹H NMR spectrum of the produced PC during the one-pot mixed coupling reaction of bisepoxide, PO and CO₂.



Figure S10. ¹H NMR spectrum of the produced PC during the one-pot mixed coupling reaction of bisepoxides, PO and CO_2 .

5. FT-IR spectra of the various polyurethane derived from the polyaddition of different bis(cyclic carbonate)s and 1,6-hexamethylenediamine.



Figure S11. FT-IR spectra of the PU1 derived from BisCC-1 and 1,6-hexamethylenediamine.



Figure S12. FT-IR spectra of the PU2 derived from BisCC-2 and 1,6-hexamethylenediamine.



Figure S13. FT-IR spectra of the PU3 derived from BisCC-3 and 1,6-hexamethylenediamine.



Figure S14. FT-IR spectra of the PU4 derived from BisCC-4 and 1,6-hexamethylenediamine.

6. ¹H NMR spectra of the various polyurethanes derived from the polyadditions of different bis(cyclic carbonate)s and 1,6-hexamethylenediamine.



Figure S15. ¹H NMR spectra of the PU1 derived from BisCC-1 and 1,6-hexamethylenediamine.



Figure S16. ¹H NMR spectra of the PU2 derived from BisCC-2 and 1,6-hexamethylenediamine.



Figure S17. ¹HNMR spectra of the PU3 derived from BisCC-3 and 1,6-hexamethylenediamine.



Figure S18. ¹H NMR spectra of the PU4 derived from BisCC-4 and 1,6-hexamethylenediamine.

7. GPC of the produced various polyurethanes.



Figure S19. GPC curves of the produced PUs (line 1-5) derived from BisAC, BisCC-1, BisCC-2, BisCC-3 and BisCC-4 respectively.