A synthesis of the 1,1'-desymmetrised ferrocene backbone and its facile onepot double-"click" functionalisation.

Gennadiy Ilyashenko,*^a Rawan Al-Safadi,^a Robert Donnan,^b Rostyslav Dubrovka,^b Jessica Pancholi,^a Michael Watkinson,^a Andrew Whiting.^c

^a The Joseph Priestley Building, School of Biological and Chemical Sciences, Queen Mary University of London, Mile End Road, London, E1 4NS, UK.

^b School of Electronic Engineering and Computer Sciences, Queen Mary University of London, Mile End Road, London, E1 4NS, UK.

^c Chemistry Department, Science Laboratories, Durham University, South Road, Durham, DH1 3LE.

Gennadiy Ilyashenko; E-mail: g.ilyashenko@qmul.ac.uk

Experimental

General experimental details

All reagents were purchased from Aldrich, Acros, Merck or Fluka and were used without further purification unless otherwise stated. I₂ was sublimed prior to use. Triisopropylborate was distilled prior to use. Hexane was dried by refluxing over CaH₂ for a minimum of 6 h and distilled prior to use. MeOH was stirred over silica (10% w/v) for at least 24 h under a N_2 atmosphere, filtered and stored over 4 Å-molecular sieves. Et₃N was stored over KOH under a N₂ atmosphere. All other anhydrous solvents were obtained from an MBRAUN MB SPS-800 solvent purifying system. PE refers to the fraction of petroleum ether boiling in the range 40-60 °C; EA refers to ethyl acetate. All water was obtained from an Elga Purelab Option distillation system. ¹H-NMR spectra were recorded on Bruker Avance 600 MHz NMR spectrometer (with an auto-tuning broad-band/inverse observation probe with a Z-gradient) or a Bruker AV400 (s = singlet, d=doublet, t=triplet, q=quartet, m=multiplet). ¹³C-NMR spectra were recorded on a 150.8 MHz Bruker Avance or a 100.2 MHz Bruker AV400. The spectra were referenced with respect to residual solvent (CHCl₃). IR spectra were recorded on an Agilent Technologies Cary 630 FTIR spectrometer equipped with ATR accessory. UV-Vis spectra were obtained on a U-3020 spectrophotometer, with absorption maxima (λ_{max}) expressed in nm, and molar extinction coefficients (ϵ) are expressed in Lmol⁻¹cm⁻¹. Mass spectra was obtained using a Waters (UK) TQD mass spectrometer (low resolution ESI+, electrospray in positive ion mode) and a Waters (UK) LCT premier XE (high resolution ESI+, electrospray in positive ion mode, ES+); or Electrospray ionisation mass spectrometry was obtained from the EPSRC National Mass Spectrometry Service, University of Wales, Swansea on a Thermofisher LTQ Orbitrap XL. Melting points were measured on a Stuart SMP3 melting point apparatus and are uncorrected. Flash column chromatography, unless otherwise stated, was performed using Fluka silica gel 60 (220-240 mesh), and TLC was carried out using pre-coated aluminium backed plates with Merck Kiesegel 60 F254. The plates were visualized under a UV lamp (254 nm), or by staining with basified aqueous KMnO₄ solution followed by gentle heating.

Electronic Supplementary Material (ESI) for RSC Advances This journal is The Royal Society of Chemistry 2013









1-bromo-1'-trimethylsilylethynylferrocene 5:



Figure ESI 2: ¹H and ¹³C NMR spectra of **5**.





Figure ESI 3: ¹H and ¹³C NMR spectra of **2**.



Figure ESI 4: ¹H and ¹³C NMR spectra of 1.

General procedure for the conversion of boronic acid to azide and in situ cyclisation as represented by the synthesis of 1-(trimethylsilylethynyl)-1'-(4-phenyl-1H-1,2,3triazol-1-yl)-ferrocene 8:



Boronic acid 2 (300 mg, 0.92 mmol, 1.0 equiv.), NaN₃ (60 mg, 0.93 mmol, 1.02 equiv.) and Cu(OAc)₂H₂O (1.8 mg, 9.3 x10⁻³ mmol, 1.0 mol%) were dissolved in anhydrous MeOH (10 mL) and stirred at r.t. for 1 hour, until all of 2 was consumed (judged by TLC analysis). Phenylacetylene (103 mg, 1.01 mmol, 1.1 equiv.) was added to the reaction mixture, followed by the addition of a solution of sodium ascorbate (27 mg, 0.18 mmol, 20 mol%) in water (500 µL). The reaction mixture was stirred at r.t. for 16 h, after which it was diluted with a 1.0 M solution of EDTA in saturated NaHCO₃. The crude product was extracted with DCM (3 x 10 mL). The combined organic extracts were dried over MgSO₄ and concentrated *in vacuo*. The final product 8 was isolated after flash column chromatography (7% EA in PE) as yellow solid (191 mg, 49%): m.p. 163-165 °C; ¹H NMR: 400 MHz, CDCl₃: δ_H 8.15 (s, 1H), 7.89 (m, 2H), 7.46 (m, 2H), 7.36 (m, 2H), 4.85 (m, 2H), 4.42 (m, 2H), 4.34 (m, 2H), 4.28 (m, 2H), 0.21 (s, 9H); ¹³C NMR: δ_C 147.9, 130.5, 129.0, 128.4, 125.9, 119.3, 102.8, 94.6, 92.4, 74.0, 71.0, 68.9, 67.0, 64.6, 0.2; IR: v max/cm⁻¹ 3128, 3101, 2954, 2148, 1701, 1642, 1611, 1582, 1523, 1480, 1393, 1370, 1248, 1230, 1070, 1027, 925, 842, 761, 725, 694; HRMS m/z calculated for: $C_{23}H_{24}^{54}FeN_3Si \ [M+H]^+ \ 424.1136$, found 424.1144; LRMS: m/z 426.0 $[M+H]^+$; UV/vis: $\lambda_{max}(DCM)/nm (\epsilon / mol^{-1}cm^{-1}dm^3) 247 (28.53 \times 10^3), 275 (18.04 \times 10^3), 294$ (11.78×10^3) , 329 (2.35×10^3) , 444 (523).





Figure ESI 5: ¹H and ¹³C NMR spectra of 8.

The synthesis of 1-(trimethylsilylethynyl)-1'-(4-phenyl-1H-1,2,3-triazol-1-yl)-ferrocene 8 from azide 1:



Azide 1 (12 mg, 0.036 mmol, 1.0 equiv.) and phenylacetylene (4.2 mg, 0.040 mmol, 1.1 equiv.) were dissolved in degassed MeOH (500 μ L). A solution of CuSO₄ 6H₂O (0.92 mg, 3.7 x 10⁻³ mmol, 10 mol%) in degassed water (100 μ L) was then added to the reaction mixture followed by the addition of a solution of sodium ascorbate (1.1 mg, 5.6 x 10⁻³ mmol, 15 mol%) in water (100 μ L). The reaction mixture was stirred at r.t. for 16 h, after which it was diluted with a 1.0 M solution of EDTA in saturated NaHCO₃. The crude product was extracted with DCM (3 x 10 mL). The combined organic extracts were dried over MgSO₄ and concentrated *in vacuo*. The final product **8** was isolated after flash column chromatography (7% EA in PE) as yellow solid (15 mg, 95%).

1-(Trimethylsilylethynyl)-1'-(4-hexyl-1H-1,2,3-triazol-1-yl)-ferrocene 22:



Product was isolated after flash column chromatography (10% EA in PE) as yellow solid (45%): m.p. 106-108 °C; ¹H NMR: 400 MHz, CDCl₃: $\delta_{\rm H}$ 7.68 (s, 1H), 4.75 (m, 2H), 4.35 (m, 2H), 4.29 (m, 2H), 4.23 (m, 2H), 2.75 (t, *J* = 7.8 Hz, 2H), 1.73 – 1,68 (m, 2H), 1.42 – 1.27 (m, 6H), 0.91 – 0.86 (m, 3H), 0.23 (s, 9H); ¹³C NMR: $\delta_{\rm C}$ 148.7, 120.5, 103.1, 94.8, 92.1, 73.9, 70.9, 68.7, 66.6, 64.6, 60.5, 31.7, 29.6, 29.1, 25.9, 22.7, 14.3, 14.2, 0.14; IR: v max/cm⁻¹ 3130, 3091, 2956, 2927, 2851, 2151, 1521, 1466, 1453, 1247, 1222, 1073, 1042, 1030, 925, 885, 839, 822, 807, 759, 724; HRMS m/z calculated for: C₂₃H₂₄FeN₃Si [M+H]⁺ 434.1715, found 434.1735; LRMS: m/z 434.1 [M+H]⁺; UV/vis: λ_{max} (DCM)/nm (ε / mol⁻¹cm⁻¹dm³) 238 (14.41 x 10³), 244 (11.98 x 10³), 274 (10.11 x 10³), 330 (703), 444 (328).





Figure ESI 6: ¹H and ¹³C NMR spectra of **22**.

1-(Trimethylsilylethynyl)-1'-(4-(methyl-1-ol)-1H-1,2,3-triazol-1-yl)-ferrocene 23:



Product was isolated after flash column chromatography (60% to 75% EA in PE) as yellow solid (22%): m.p. 158-159 °C; ¹H NMR: 400 MHz, CDCl₃: $\delta_{\rm H}$ 7.94 (s, 1H), 4.84 (d, *J* = 5.8 Hz, 2H), 4.77 (m, 2H), 4.39 (m, 2H), 4.30 (m, 2H), 4.23 (m, 2H), 3.02 (t, *J* = 5.9 Hz, 1H), 0.23 (s, 9H); ¹³C NMR: $\delta_{\rm C}$ 147.8, 121.6, 102.9, 94.5, 92.3, 73.8, 71.1, 69.1, 66.9, 64.5, 56.6, 0.2; IR: v max/cm⁻¹ 3401, 3144, 3097, 2953, 2149, 1557, 1521, 1455, 1409, 1247, 1221, 1079, 1041, 1012, 925, 838, 811, 757, 724, 696; HRMS m/z calculated for: C₁₈H₂₂FeN₃OSi [M+H]⁺ 380.0882, found 380.0901; LRMS m/z 380.0 [M+H]⁺, UV/vis: λ_{max}(DCM)/nm (ε / mol⁻¹cm⁻¹dm³) 236 (14.32 x 10³), 244 (12.42 x 10³), 267 (8.69 x 10³), 330 (769), 441 (305).





Figure ESI 7: ¹H and ¹³C NMR spectra of 23.

1-(Trimethylsilylethynyl)-1'-(4-(3,5-di-tert-butylphenyl)-1H-1,2,3-triazol-1-yl)-ferrocene 24:



Product was isolated after flash column chromatography (10% EA in PE) as yellow solid (30%): m.p. 169-171 °C; ¹H NMR: 400 MHz, CDCl₃: $\delta_{\rm H}$ 8.02 (s, 1H), 7.72 (d, *J* = 1.8 Hz, 2H), 7.45 (t, *J* = 1.8 Hz, 1H), 4.88 (st, 2H), 4.44 (st, 2H), 4.33 (st, 2H), 4.26 (st, 2H), 1.39 (s, 18H), 0.19 (s, 9H); ¹³C NMR: $\delta_{\rm C}$ 151.5, 148.8, 129.7, 122.7, 120.4, 118.8, 102.6, 94.8, 92.2, 73.9, 71.1, 69.0, 67.0, 64.1, 35.1, 31.6, 0.3; IR: v max/cm⁻¹ 3117, 3085, 2952, 2899, 2864, 2148, 1596, 1520, 1475, 1448, 1421, 1392, 1362, 1288, 1248, 1223, 1201, 1072, 1041, 1025, 924, 878, 857, 832, 757, 726, 712; HRMS m/z calculated for: C₃₁H₄₀FeN₃Si [M+H]⁺ 538.234, found 538.2347; LRMS m/z 538.2 [M+H]⁺; UV/vis: λ_{max} (DCM)/nm (ε / mol⁻¹cm⁻¹dm³) 246 (22.56 x 10³), 276 (14.92 x 10³), 297 (9.53 x 10³), 330 (1.74 x 10³), 445 (442).





General procedure for the deprotection of 8 and 22-24 with TBAF as represented by the synthesis of 1-ethynyl-1'-(4-phenyl-1H-1,2,3-triazol-1-yl)-ferrocene 9.



A solution of TBAF (1.0 M in THF, 120 µL, 1.0 equiv.) was added to a solution of clickate **8** (50 mg, 0.12 mmol, 1.0 equiv.) in anhydrous THF (5 mL) and the reaction was stirred for 7 h until complete deprotection occurred as judged by TLC analysis. The reaction was then treated with citric acid (5% aqueous, 10 mL) and the product was extracted with DCM (3 x 20 mL). The combined organic extracts were dried over MgSO₄ and solvent was removed *in vacuo*. The product **9** was isolated after flash column chromatography (41 mg, 89%) as orange solid: m.p. 138-140 °C; ¹H NMR: 600 MHz, CDCl₃: $\delta_{\rm H}$ 8.10 (s, 1H), 7.91 – 7.87 (m, 2H), 7.48 – 7.44 (m, 2H), 7.38 – 7.35 (m, 1H), 4.93 (m, 2H), 4.49 (m, 2H), 4.35 (m, 2H), 4.29 (m, 2H), 2.26 (s, 1H); ¹³C NMR: $\delta_{\rm C}$ 147.8, 130.5, 129.0, 128.4, 127.5, 125.9, 119.2, 94.8, 80.9, 75.3, 73.8, 70.9, 68.6, 63.8; IR: v max/cm⁻¹ 3265, 3119, 3093, 2923, 2106, 1519, 1476, 1448, 1221, 1066, 1041, 1030, 971, 913, 875, 820, 759; HRMS m/z calculated for: C₂₀H₁₆⁵⁴FeN₃ [M+H]⁺ 352.0740, found 352.0754; LRMS m/z 376 [M+Na]⁺; UV/vis: $\lambda_{\rm max}$ (DCM)/nm (ε / mol⁻¹cm⁻¹dm³) 248 (19.53 x 10³), 273 (10.67 x 10³), 292 (7.55 x 10³), 327 (1.45 x 10³), 444 (297).





Figure ESI 9: ¹H and ¹³C NMR spectra of 9.

General procedure for the deprotection of 8 and 22-24 with K₂CO₃ as represented by the synthesis of 1-ethynyl-1'-(4-phenyl-1H-1,2,3-triazol-1-yl)-ferrocene 9:

 K_2CO_3 (100 mg) was added to a solution of "clickate" **8** (50 mg, 0.12 mmol, 1.0 equiv.) in MeOH (5.0 mL) and the reaction was stirred at r.t. for 16 h, after which it was filtered and concentrated *in vacuo*. The product **9** was isolated after flash column chromatography (34 mg, 75%) as orange solid.

1-Ethynyl-1'-(4-hexyl-1H-1,2,3-triazol-1-yl)-ferrocene 25:



Product was isolated after flash column chromatography (20% EA in PE) as yellow solid (93%): m.p. 53-55 °C; ¹H NMR: 400 MHz, CDCl₃: $\delta_{\rm H}$ 7.60 (s, 1H), 4.83 (m, 2H), 4.43 (m, 2H), 4.30 (m, 2H), 4.24 (m, 2H), 2.75 (t, J = 7.6 Hz, 2H), 2.66 (s, 1H), 1.74 – 1.67 (m, 2H), 1.45 – 1.23 (m, 6H), 0.94 – 0.84 (m, 3H); ¹³C NMR: $\delta_{\rm C}$ 148.6, 120.4, 95.0, 81.2, 75.0, 73.8, 70.9, 68.5, 66.1, 63.7, 31.7, 29.5, 29.1, 25.8, 22.7, 14.2; IR: v max/cm⁻¹ 3250, 3122, 3092, 2957, 2928, 2849, 2110, 1552, 1518, 1463, 1448, 1224, 1213, 1077, 1057, 1041, 1033, 1022, 919, 876, 819, 719; HRMS m/z calculated for: C₂₀H₂₄N₃⁵⁴Fe [M+H]⁺ 360.1366, found 360.1363; LRMS: m/z 362.1 [M+H]⁺; UV/vis: λ_{max}(DCM)/nm (ε/mol⁻¹cm⁻¹dm³) 236 (13.27 x 10³), 246 (11.09 x 10³), 266 (8.44 x 10³), 322 (854), 442 (296).





Figure ESI 10: ¹H and ¹³C NMR spectra of 25.

1-Ethynyl-1'-(4-(methyl-1-ol)-1H-1,2,3-triazol-1-yl)-ferrocene 26:



Product was isolated after flash column chromatography (75% to 100% EA in PE) as yellow solid (90%): m.p. 109-110 °C; ¹H NMR: 600 MHz, CDCl₃: $\delta_{\rm H}$ 7.88 (s, 1H), 4.86 (m, 2H), 4.85 (d, J = 6.0 Hz, 2H), 4.46 (m, 2H), 4.32 (m, 2H), 4.25 (m, 2H), 2.89 (t, J = 6.1 Hz, 2H), 2.68 (s, 1H); ¹³C NMR: $\delta_{\rm C}$ 147.6, 121.5, 94.7, 80.8, 75.5, 73.8, 70.9, 68.7, 66.3, 63.8, 56.6; IR: $\nu_{\rm max}/{\rm cm}^{-1}$ 3263, 3134, 3088, 2859, 1559, 1520, 1217, 1068, 1043, 918, 876, 848, 823, 811, 745; HRMS m/z calculated for: C₁₅H₁₄FeN₃O [M+H]⁺ 308.0486, found 308.0489; LRMS: m/z 330.0 [M+Na]⁺; UV/vis: $\lambda_{\rm max}$ (DCM)/nm (ε / mol⁻¹cm⁻¹dm³) 236 (11.61 x 10³), 246 (9.03 x 10³), 272 (7.77 x 10³), 337 (496), 444 (261).





1-Ethynyl-1'-(4-(3,5-di-tert-butylphenyl)-1H-1,2,3-triazol-1-yl)-ferrocene 27:



Product was isolated after flash column chromatography (10% EA in PE) as yellow solid (84%): m.p. 185-187 °C; ¹H NMR: 600 MHz, CDCl₃: $\delta_{\rm H}$ 8.10 (s, 1H), 7.72 (d, *J* = 1.8 Hz, 2H), 7.45 (t, *J* = 1.8 Hz, 1H), 4.94 (m, 2H), 4.48 (m, 2H), 4.34 (m, 2H), 4.28 (m, 2H), 2.68 (s, 1H), 1.40 (s, 18H); ¹³C NMR: $\delta_{\rm C}$ 151.5,148.7, 129.7, 122.7, 120.3, 119.2, 94.8, 81.2, 75.1, 73.9, 70.9, 68.6, 66.2, 63.9, 35.1, 31.6; IR: v max/cm⁻¹ 3292, 3264, 3115, 3088, 2961, 2905, 2867, 2113, 1597, 1520, 1476, 1421, 1394, 1362, 1284, 1226, 1076, 1039, 916, 898, 878, 826, 767, 709; HRMS m/z calculated for: C₂₈H₃₂FeN₃ [M+H]⁺ 466.1946, found 466.1943; LRMS: m/z 488.1 [M+Na]⁺; UV/vis: λ_{max}(DCM)/nm (ε / mol⁻¹cm⁻¹dm³) 248 (26.86 x 10³), 279 (14.19 x 10³), 298 (10.09 x 10³), 323 (2.17 x 10³), 443 (436).





Figure ESI 12: ¹H and ¹³C NMR spectra of **27**.

General procedure for the second "click" as represented by the synthesis of 1-(1-benzyl-1H-,1,2,3-triazol-4-yl)-1'-(4-phenyl-1H-1,2,3-triazol-1-yl)-ferrocene 10.



A solution of **9** (20 mg, 0.057 mmol, 1.0 equiv.) and benzyl azide (7.6 mg, 0.057, 1.01 equiv.) in THF (1.0 mL) was degassed, and a solution of $CuSO_4 5H_2O$ (1.4 mg, 5.7 x 10^{-3} mmol, 10 mol%) in water (100 µL) was added. A solution of sodium ascorbate (1.6 mg, 0.011 mmol, 20 mol%) in water (50 µL) was then added to initiate the reaction. After stirring the mixture at r.t for 16 h. it was diluted with a 1.0 M solution of EDTA in saturated NaHCO₃. The product was extracted with DCM (3 x 10 mL). The combined organic extracts were dried over MgSO₄ and concentrated *in vacuo*. The product **10** was isolated after flash column chromatography (40% EA in PE) as yellow solid (18 mg, 69%).





1-(1-(2-(2-Ethoxyethoxyl)ethanol)-1H-,1,2,3-triazol-4-yl)-1'-(4-phenyl-1H-1,2,3-triazol-1-yl)-ferrocene 11





1-(1-Adamantyl-1H-,1,2,3-triazol-4-yl)-1'-(4-phenyl-1H-1,2,3-triazol-1-yl)-ferrocene 12:







Figure ESI 15: ¹H and ¹³C NMR spectra of 12.

1-(1-Benzyl-1H-,1,2,3-triazol-4yl)-1'-(4-hexyl-1H-1,2,3-triazol-1-yl)-ferrocene 13





Figure ESI 16: ¹H and ¹³C NMR spectra of 13.







Figure ESI 17: ¹H and ¹³C NMR spectra of 14.

1-(1-Adamantyl-1H-,1,2,3-triazol-4-yl)-1'-(4-hexyl-1H-1,2,3-triazol-1-yl)-ferrocene 15:





Figure ESI 18: ¹H and ¹³C NMR spectra of 15.

1-(1-Benzyl-1H-,1,2,3-triazol-yl)-1'-(4-(methyl-1-ol)-1H-1,2,3-triazol-1-yl)-ferrocene 16:





Figure ESI 19: ¹H and ¹³C NMR spectra of 16.

1-(1-(2-(2-Ethoxyethoxyl)ethanol)-1H-,1,2,3-triazol-4-yl)-1'-(4-(methyl-1-ol)-1H-1,2,3-triazol-1-yl)-ferrocene 17:







Figure ESI 20: ¹H and ¹³C NMR spectra of 17.

1-(1-Adamantyl-1H-,1,2,3-triazol-4-yl)-1'-(4-(methyl-1-ol)-1H-1,2,3-triazol-1-yl)-ferrocene 18:





Figure ESI 21: ¹H and ¹³C NMR spectra of 18.

1-(1-Benzyl-1H-,1,2,3-triazol-4yl)-1'-(4-(3,5-di-tert-butylphenyl)-1H-1,2,3-triazol-1-yl)-ferrocene 19:







Figure ESI 22: ¹H and ¹³C NMR spectra of **19**.

1-(1-(2-(2-Ethoxyethoxyl)ethanol)-1H-,1,2,3-triazol-4-yl)-1'-(4-(3,5-di-tertbutylphenyl-1-yl)-1H-1,2,3-triazol-1-yl)-ferrocene 20:







Figure ESI 23: ¹H and ¹³C NMR spectra of 20.

1-(1-Adamantyl-1H-,1,2,3-triazol-4-yl)-1'-(4-(3,5-di-tert-butylphenyl)-1H-1,2,3-triazol-1-yl)-ferrocene 21:







Figure ESI 24: ¹H and ¹³C NMR spectra of 21.

Synthesis of 1-azidoadamantane 28:1



CAUTION! Azides are explosive and must be treated with care.

1-Bromoadamantane (1.00 g, 4.65 mmol, 1.00 equiv.) and TMS-N₃ (0.67 mL, 5.11 mmol, 1.10 equiv.) were dissolved in anhydrous DCM (25 mL) and cooled on ice. SnCl₄ (0.55 mL, 4.69 mmol, 1.01 equiv.) was added dropwise to the reaction mixture at such a rate that the internal reaction temperature did not exceed 5 °C. After the addition was complete, the reaction mixture was allowed to stir at 0 °C for 1 h, warmed up to 25 °C and stirred for a further 16 h. Once the reaction was complete as judged by TLC, it was treated with a waterice mixture and the product was extracted with DCM (50 mL). The aqueous phase was washed with further portions of DCM (2 x 30 mL). The organic phases were combined, washed with brine (30 mL), dried over MgSO₄ and concentrated *in vacuo*. The crude product was isolated as white solid (0.75g, 91%). All spectroscopic data matches those previously reported.¹





Figure ESI 25: ¹H and ¹³C NMR spectra of 28.

Synthesis of 2-(2-(2-azidoethoxy)ethoxy)ethanol 29:²



2-(2-(2-Chloroethoxy)ethoxy)ethanol **37** (2.7 g, 16 mmol) was dissolved in DMF (25 mL). NaN₃ (1.6 g, 24 mmol) was added slowly to the solution, and the reaction mixture was stirred at 100 °C for 16 h. After cooling to r.t., the flask was placed in ice, and the white precipitate removed by filtration. The filtrate was concentrated *in vacuo* to yield azide **29** as a pale yellow oil (2.4 g, 85%). All spectroscopic data obtained matched those previously reported.²





Figure ESI 20. If and C NWIK spectra of 29.

Synthesis of 3,5-di-tert-butylphenylacetylene 30:³ Compound **30** was prepared according to a previously reported protocol.³





Figure ESI 27: ¹H and ¹³C NMR spectra of **30**.

Isolation of 1-(trimethylsilylethynyl)-ferrocene 31:



Compound **31** was isolated after flash column chromatography (100% PE) as a side product from the preparation of **8** (above) as yellow solid (113 mg, 44%): m.p. 51-53 °C; ¹H NMR: 400 MHz, CDCl₃: δ_{H} 4.43 (s, 2H), 4.19 (s, 5H), 4.17 (s, 2H), 0.22 (s, 9H); ¹³C NMR: δ_{C} 103.9, 90.4, 71.5, 69.9, 68.5, 64.6, 0.00; IR: v max/cm⁻¹ 3101, 2955, 2924, 2893, 2831, 2147, 1450, 1410, 1320, 1247, 1203, 1103, 1062, 1024, 999, 923, 823, 800, 755; HRMS m/z calculated for: C₁₅H₁₉⁵⁴FeSi [M+H]⁺ 281.0647, found 281.0650; LRMS: m/z 283.0 [M+H]⁺; UV/vis: λ_{max} (DCM)/nm (ε / mol⁻¹cm⁻¹dm³) 243 (2.04 x 10³), 271 (1.61 x 10³), 338 (606), 445 (550).





Figure ESI 28: ¹H and ¹³C NMR spectrum of **31**.

Summary of optimisations carried out for the Sonogashira coupling:



1-Bromo-1'-iodoferrocene **4** (1.0 equiv.), Cu(I) (1-10 mol%), Pd(PPh₃)Cl₂ (0.5-10 mol%)* and an additive (1-20 mol%) were dissolved in thoroughly degassed solvent and placed under N₂. Trimethylsilylacetylene (1.5 equiv.)** was added in one portion and the reaction vessel was sealed and heated at 60-65 °C for up to 48 h. The reaction was cooled to r.t., diluted with Et₂O and filtered. The filtrate was then washed with aqueous HCl (5%), dried over MgSO₄, filtered and concentrated *in vacuo*. The product **5** was obtained following purification by flash column chromatography (1% EA in PE) as brown-red solid.

*We believe that at higher concentrations the aggregation of Pd-black causes the reaction to terminate prematurely.⁵ Reducing the catalyst's concentration and adding PPh₃ slows down the unwanted aggregation and thus the reaction proceeds to completion.

** Since the reaction is carried out above the boiling point of trimethylsilylacetylene (53 *vs* 60-65 °C), an excess of trimethylsilylacetylene is required to compensate for material lost in vapour phase and hence to drive the reaction to completion.

Fntry	Catalyst	Cu(I)	Additive/Ligand	Solvent(s)	Vield	Recovered
Liiti y	Catalyst	(m a 10/)		(notio)	1 1010	recovereu 5
	(1101%)	(M01%)	(1101%)	(ratio)	4	3
1	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	Et ₃ N:THF	15%	70%
	(5)			(1:1)		
2	$Pd(PPh_3)_4$	CuI (10)	-	Et ₃ N:THF	13%	80%
	(5)			(1:1)		
3	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	<i>i</i> Pr ₂ NH:THF	15%	70%
	(5)			(1:1)		
4	$Pd(PPh_3)_4$	CuI (10)	-	<i>i</i> Pr ₂ NH:THF	15%	70%
	(5)			(1:1)		
5	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	<i>i</i> Pr ₂ NEt:THF	16%	70%
	(5)			(1:1)		
6	$Pd(PPh_3)_4$	CuI (10)	-	<i>i</i> Pr ₂ NEt:THF	10%	85%
	(5)			(1:1)		
7	$Pd(PPh_3)_2Cl_2$	CuCl	-	Et ₃ N:THF	10%	85%
	(5)	(10)		(1:1)		
8	$Pd(PPh_3)_2Cl_2$	CuBr	-	Et ₃ N:THF	13%	80
	(5)	(10)		(1:1)		
9	$Pd(PPh_3)_2Cl_2$	CuPF ₆	-	Et ₃ N:THF	15%	70%
	(5)	(10)		(1:1)		
10	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	Et ₃ N:THF	15%	70%
	(5)			(1:1)		
11	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	Et ₃ N:THF	10%	80%
	(5)			(1:2)		

 Table ESI 1: Summary of screen carried out during the optimisation of Sonogashira

 coupling

-

12	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	Et ₃ N:THF	7%	85%
	(5)			(1:4)		
13	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	Et ₃ N:THF	20%	64%
	(5)			(2:1)		
14	$Pd(PPh_3)_2Cl_2$	CuI (10)	-	Et ₃ N:THF	40%	52%
	(5)			(4:1)		
15	$Pd(PPh_3)_2Cl_2$	CuI (10)	DMEDA	Et ₃ N:THF	30%	61%
	(5)		(10)	(4:1)		
16	$Pd(PPh_3)_2Cl_2$	CuI (10)	TMEDA	Et ₃ N:THF	15%	73%
	(5)		(10)	(4:1)		
17	$Pd(PPh_3)_2Cl_2$	CuI (10)	DMDACH	Et ₃ N:THF	23%	70%
	(5)		(10)	(4:1)		
18	$Pd(PPh_3)_2Cl_2$	CuI (10)	TMDACH	Et ₃ N:THF	33%	61%
	(5)		(10)	(4:1)		
19	$Pd(PPh_3)_2Cl_2$	CuI (10)	Pyridine	Et ₃ N:THF	15%	70%
	(5)		(10)	(4:1)		
20	$Pd(PPh_3)_2Cl_2$	CuI (10)	Bipyridine	Et ₃ N:THF	0%	97%
	(5)		(10)	(4:1)		
21	$Pd(PPh_3)_2Cl_2$	CuI (10)	PPh ₃	Et ₃ N:THF	60%	33%
	(5)		(20)	(4:1)		
22	$Pd(PPh_3)_2Cl_2$	CuI (5)	PPh ₃	Et ₃ N:THF	70%	22%
	(1)		(10)	(4:1)		
23	$Pd(PPh_3)_2Cl_2$	CuI (1)	PPh ₃	Et ₃ N:THF	85%	<5%
	(0.5)		(2)	(4:1)		

All solvents were dried and thoroughly degassed prior to their use; the reactions were carried out under in hermetically sealed vessels for a period of up to 48 hours; the yields are all isolated; the overall mass recovery was always >90%. (DiMethylEthyleneDiAmine, TetraMethylEthyleneDiAmine, *N*,*N*²-DiMethylDiaminoCycloHexane, *N*,*N*²-TetraMethylDiaminoCycloHexane.)

Attempts to obtain azide 1 directly from bromide 5:



Due to competitive protodeboronation we decided to investigate if bromide **5** can be directly converted to azide **1**. This would also be advantageous as it removes an extra step and reduces waste produced. Therefore, we attempted to convert **5** to **1** by using copper(I) mediated nucleophilic aromatic substitution, analogous to those previously reported.⁴ However, after numerous attempts we only managed to achieve conversions of approximately 15% and isolate less than 5% yield of material that we believe to be the azide **1**.

General procedure: NaN₃ (1.0 – 1.5 equiv.) was added to the solution of **5** (1.0 equiv.) in MeOH under inert atmosphere and the reaction vessel was wrapped in foil to exclude light. Copper salt (1 – 20 mol%) was added to the reaction mixture and it was allowed to stir at r.t. for up to 96 h. The reaction progress was monitored by TLC and ¹H NMR spectroscopy.

In general:

NaN₃ was used as the source of azide;

Copper salts CuI, CuBr, CuCl, Cu(OAc), CuPF₆, CuSO₄, CuSO₄ H₂O, Cu(OAc)₂, Cu(OAc)₂ H₂O, and Cu(PPh₃)₃Br were all screened;

DMEDA, TMEDA, DMDACH, TMDACH, pyridine, bipyridine, sodium benzoate, NaAsc, PPh₃, Et₃N, *i*-Pr₂NEt were all screened as additives or ligands;

EtOH, MeOH, THF, MeCN, NMP, DMF, H₂O and Et₃N were all screened as solvents independently and in combinations;

The reactions times were up to 96 h;

The reactions were carried out at temperatures of 25, 40, 50 and 60 °C;

The reactions were carried out between 10 mg.mL⁻¹ and 100 mg.mL⁻¹.

After extensive screening and our realisation that the azide is highly unstable we decided to continue with our original boronic acid based strategy.

References:

1. G. K. S. Prakash, M. A. Stephenson, J. G. Shih and G. A. Olah, J. Org. Chem. 1986, 51, 3215-3217.

2. G. Noble, S. Flitsch, K. P. Liem and S. J. Webb, *Org. Biomol. Chem.* 2009, 7, 5245-5254. 3. R. S. Stoll, M. V. Peters, A. Kuhn, S. Hecht, S. Heiles, C. M. Thiele, R. Goddard and M. Buehl, *J. Am. Chem. Soc.* 2009, **131**, 357-367.

4. A. Shafir, M. P. Power, G. D. Whitener and J. Arnold, *Organometallics*, 2000, **19**, 3978-3982.

5. A. H. M. de Vries, J. M. C. A. Mulders, J. H. M. Mommers, H. J. W. Henderickx and J. G. de Vries, *Org. Lett.*, 2003, **5**, 3285-3288.