

Supporting information

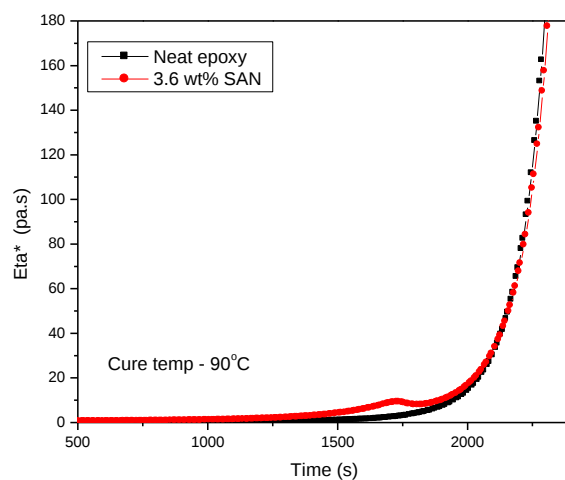


Figure 1a.

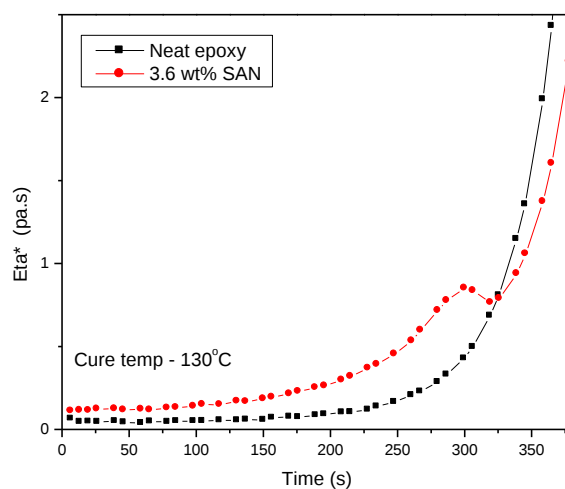


Figure 1b.

Figure 1. Exponential growth behaviors; a comparison between neat epoxy and 3.6 wt% SAN blend (a) cure temperature 90°C, (b) cure temperature 130°C