

**ESI Figure 1.** Channel roughness resulting from photoplotted photomasks. (A) Photograph of a 100- $\mu$ m-wide channel on the photoplot itself. (B) SU-8 channel produced from the section of photoplot shown in (A). (C) 100- $\mu$ m-wide SU-8 channel created using a glass photomask. Channel heights are 25  $\mu$ m.