

PET depolymerisation in supercritical ethanol catalysed by [Bmim][BF₄]

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Electronic Supplementary Information (ESI)

1. Figure S1

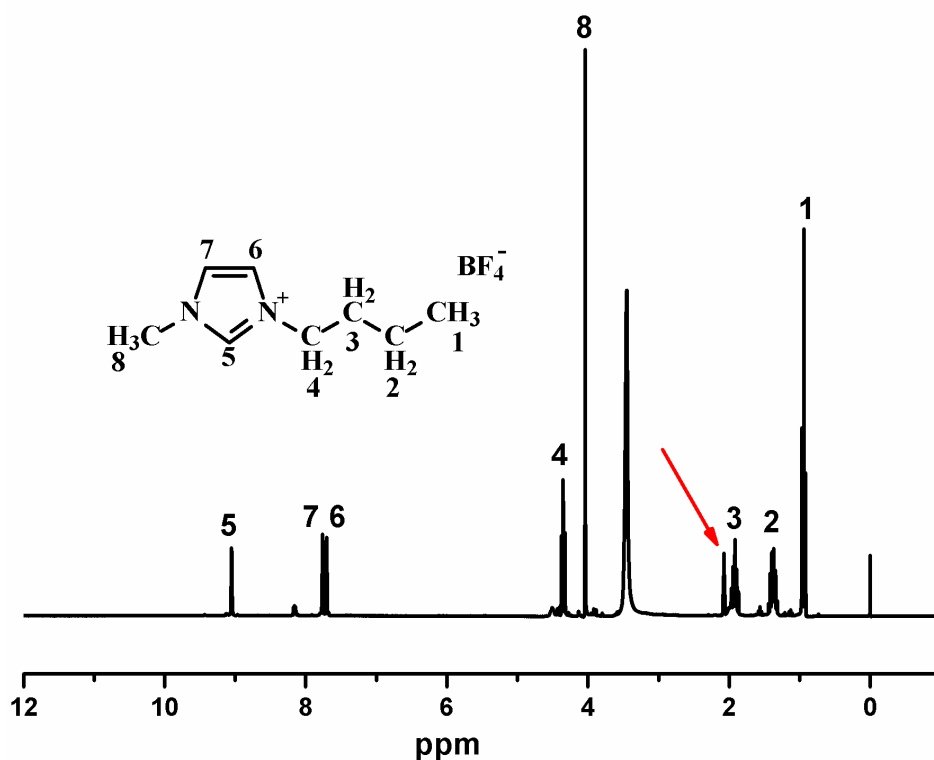


Figure S1 - ¹H NMR spectra of recovering of the ionic liquid after the depolymerisation reaction, (run 8).

The ^1H NMR spectrum of $[\text{Bmim}][\text{BF}_4]$ recovered after the depolymerisation reaction (run 8) shows that there were no changes in $[\text{Bmim}][\text{BF}_4]$ after be exposed to conditions of run 8. This indicates that ionic liquid remains stable and it is not decomposed during the reaction. The peak at $\delta = 2.07$ ppm in Figure S1 indicated presence of small amount of DET in the recovered LI.

2. Figure S2

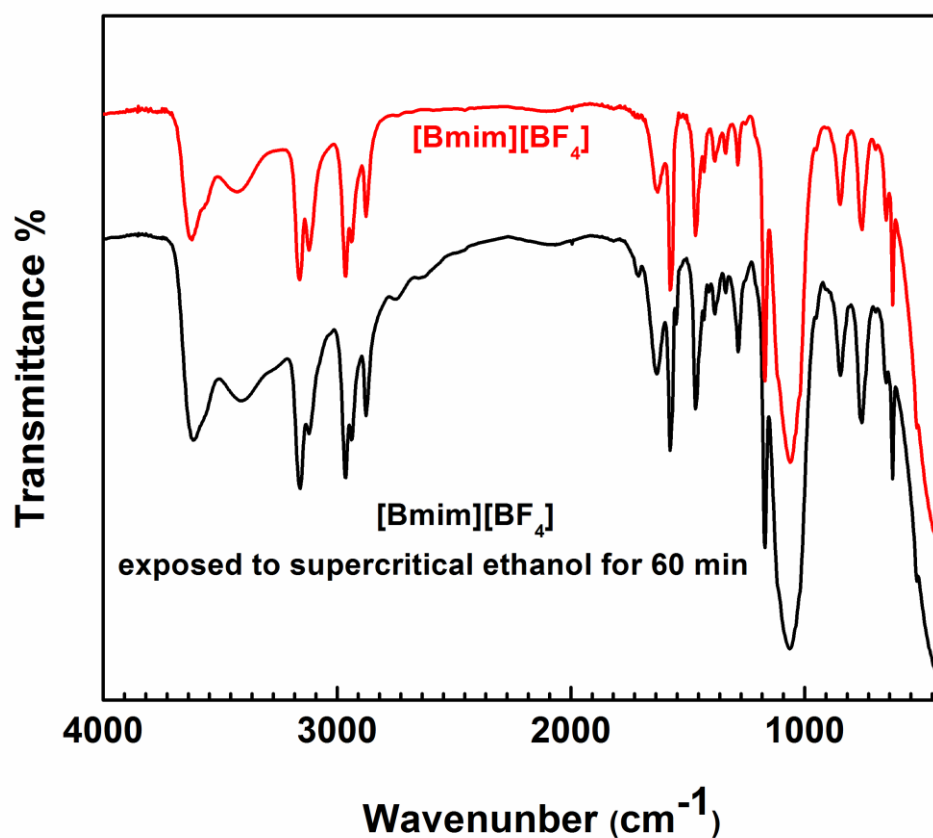


Figure S2 - FTIR spectra to ionic liquid $[\text{Bmim}][\text{BF}_4]$ in the EtOH room temperature (RT) and exposed to supercritical ethanol (EtOHsc) after 60 min.

3. Figure S3

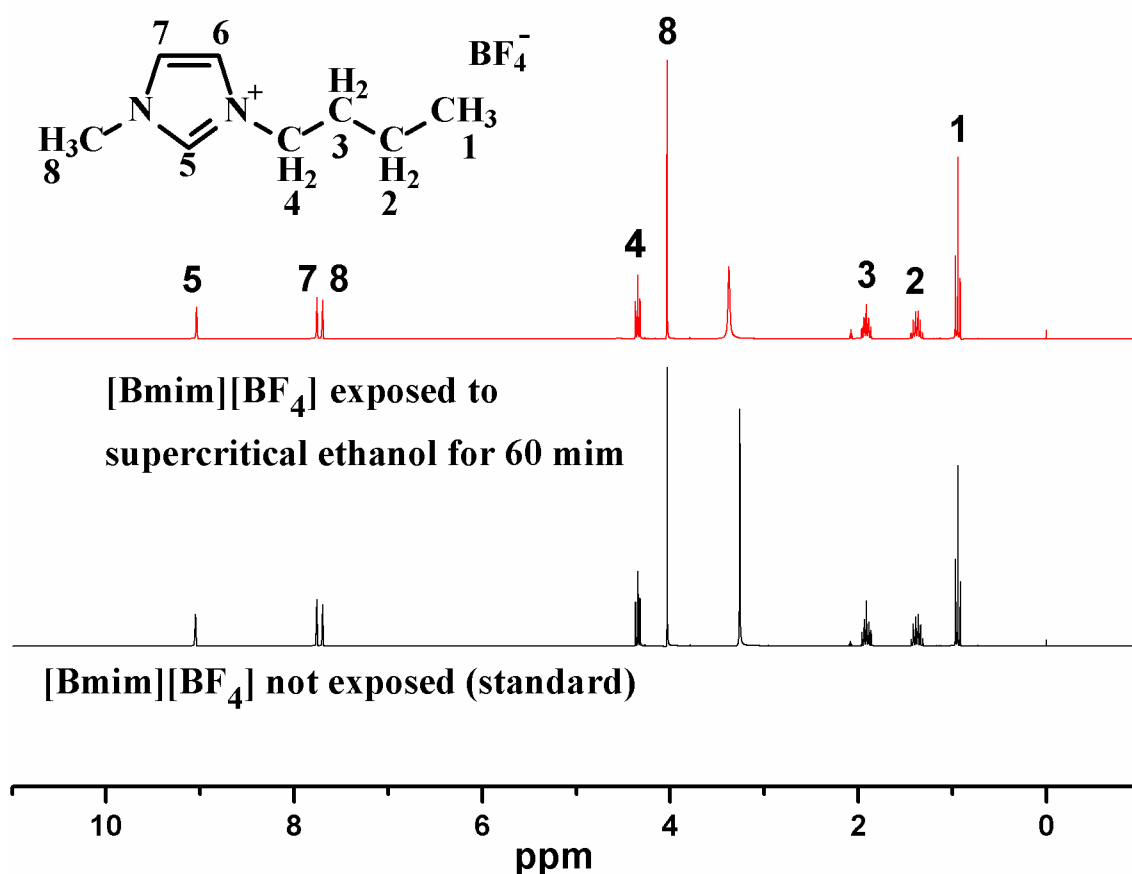


Figure S3 - ¹H NMR spectra of ionic liquid [Bmim][BF₄] exposed to supercritical ethanol for 60 min and [Bmim][BF₄] not exposed.

Figure S2 and S3 show, respectively, the FTIR and ¹H NMR spectra of [Bmim][BF₄] obtained before and after the ionic liquid (IL) be exposed to 115 atm and 255 °C for 60 min (but not in presence of PET). These spectra help the analysis of the stability of [Bmim][BF₄] under supercritical ethanol (scEtOH) used for PET depolymerisation. Figures S2 and S3 indicated that [Bmim][BF₄] was chemically stable when exposed to these T and P conditions for 60 min. Thus, no changes were observed in the [Bmim][BF₄] demonstrating that the LI actuates as catalyst in the PET depolymerisation under scEtOH. Joining to Fig. S1 it can be pointed out that the [Bmim][BF₄] can be recovered and reused in a further PET depolymerisation reaction.