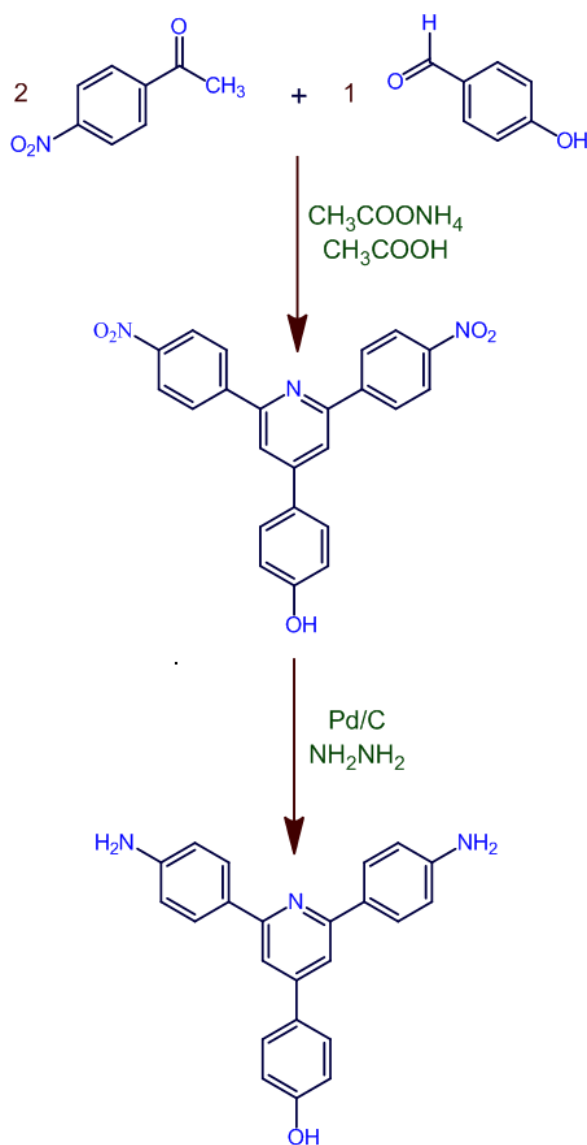


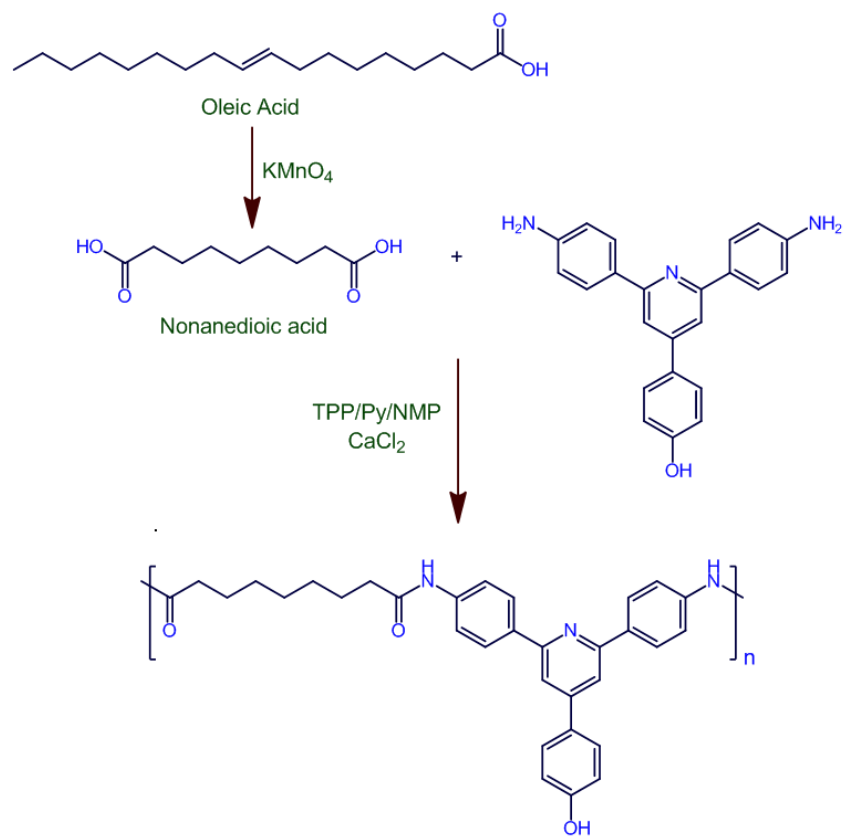
Bio-based Semi-aromatic Polyamide/Functional Clay Nanocomposites: Preparation and Properties

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Supplementary Material



Scheme S1. Synthesis of the diamine



Scheme S2. Polycondensation reaction of the diacid derived from oleic acid with the diamine