

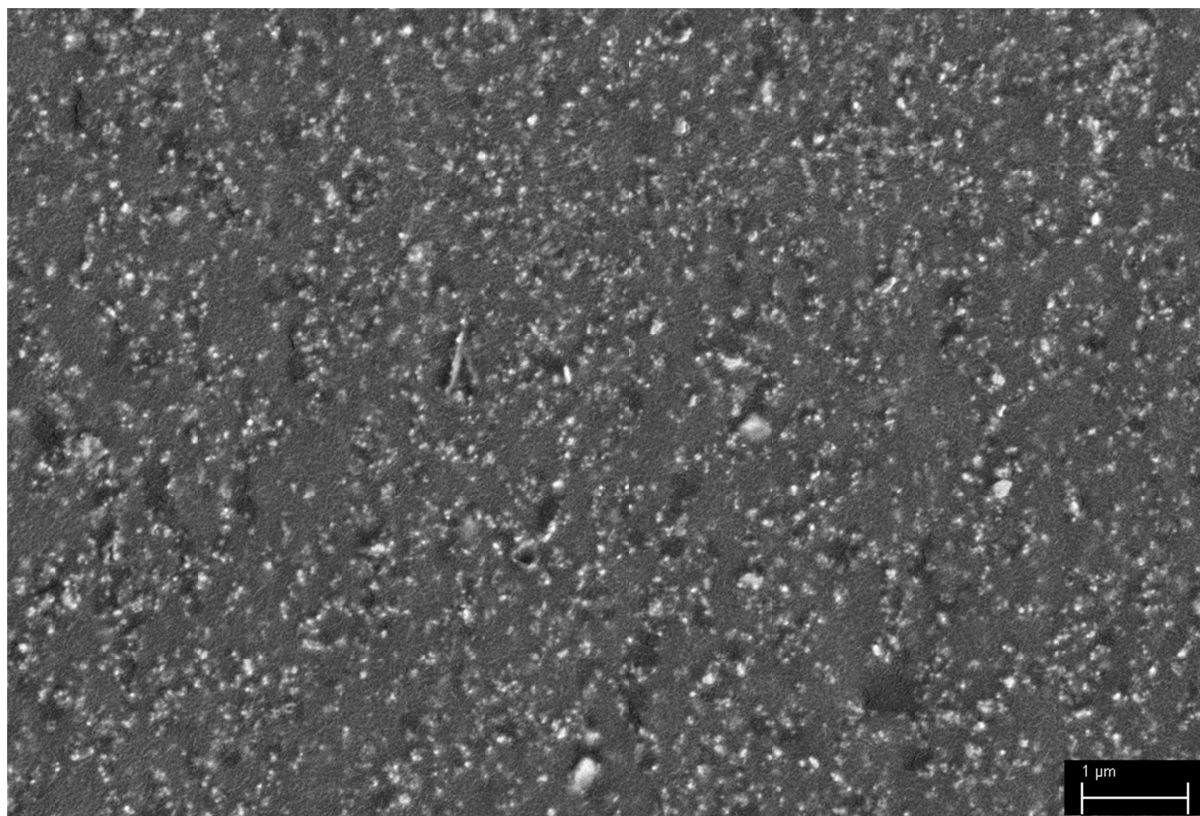


Fig S1: SEM image of composite **8** at different magnification

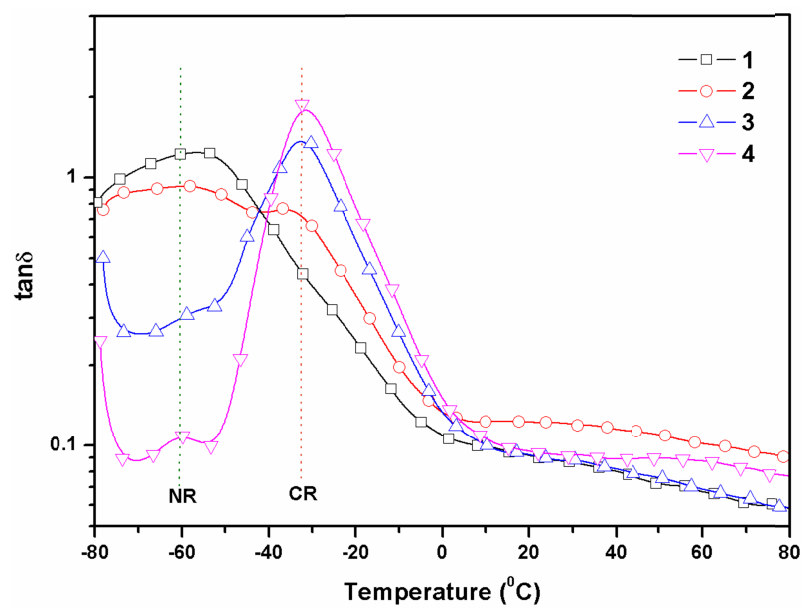
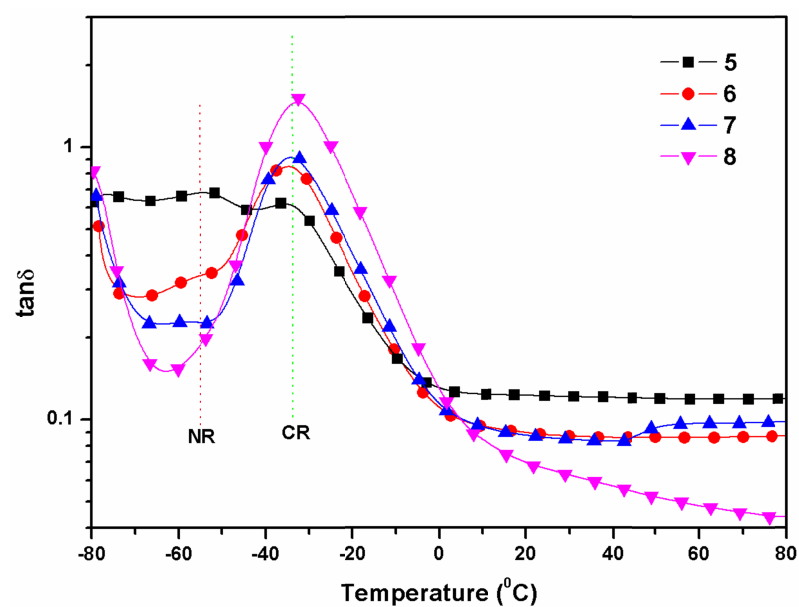
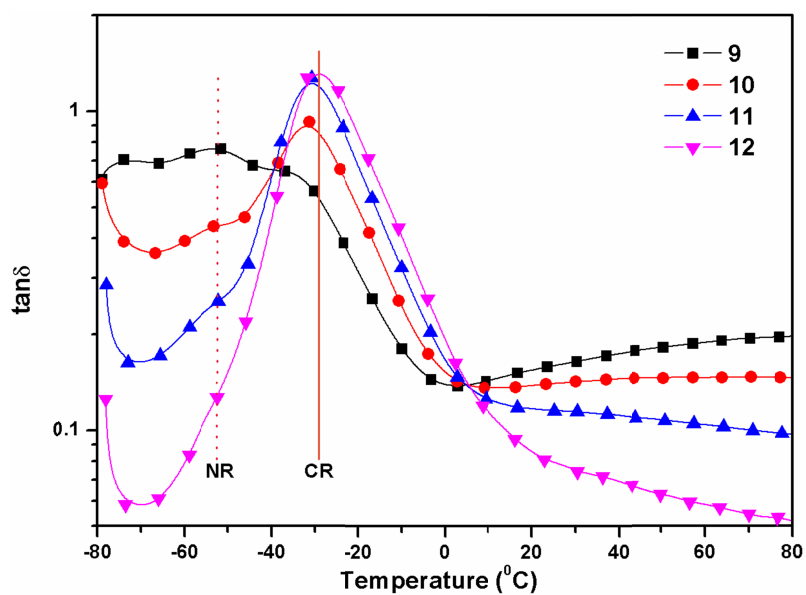


Fig. S2: Temperature versus $\tan\delta$ curves of the unfilled composites (1-4), in situ silica filled composites (5-8), externally silica filled composites (9-12).