

From Metal-Organic Framework (MOF) to MOF/Polymer Composite Membrane: Enhancement of Low-Humidity Proton Conductivity

Xiaoqiang Liang^{a,b,§}, Feng Zhang^{a,§}, Wei Feng^c, Xiaoqin Zou^a, Chengji Zhao^d, Hui Na^d, Cong Liu^d, Fuxing Sun^a and Guangshan Zhu^{a*}

^a *State Key Laboratory of Inorganic Synthesis and Preparative Chemistry, College of Chemistry, Jilin University, Changchun 130012, PR China*

^b *College of Environmental and Chemical Engineering, Xi'an Polytechnic University, Xi'an, 710048, PR China*

^c *Key Lab of Groundwater Resources and Environment, Ministry of Education, Jilin University, Jiefang Road 2519, Changchun 130021, PR China*

^d *Alan G. MacDiarmid Institute, College of Chemistry, Jilin University, Changchun 130012, PR China*

§ These authors contributed equally to this work.

Table S1 Selected bond lengths (Å) and angles (°) for **1**

Complex 1			
Ca(1)–O(1)	2.319(3)	Ca(1)–O(1W)	2.383(3)
Ca(1)–O(2a)	2.389(4)	Ca(1)–O(2b)	2.411(3)
Ca(1)–O(2W)	2.487(3)	Ca(1)–O(4c)	2.502(3)
Ca(1)–O(5c)	2.664(3)	Ca(1)–O(1b)	2.769(3)
O(1)–Ca(1)–O(1W)	84.18(11)	O(1)–Ca(1)–O(2a)	136.43(11)
O(1W)–Ca(1)–O(2a)	76.88(11)	O(1)–Ca(1)–O(2b)	79.31(12)
O(1W)–Ca(1)–O(2b)	157.61(11)	O(2a)–Ca(1)–O(2b)	125.47(9)
O(1)–Ca(1)–O(2W)	78.82(12)	O(1W)–Ca(1)–O(2W)	107.13(11)
O(2a)–Ca(1)–O(2W)	70.15(12)	O(2b)–Ca(1)–O(2W)	84.47(10)
O(1)–Ca(1)–O(4c)	132.50(11)	O(1W)–Ca(1)–O(4c)	85.48(12)
O(2a)–Ca(1)–O(4c)	85.03(11)	O(2b)–Ca(1)–O(4c)	94.58(11)
O(2W)–Ca(1)–O(4c)	148.06(12)	O(1)–Ca(1)–O(5c)	82.25(11)
O(1W)–Ca(1)–O(5c)	81.31(11)	O(2a)–Ca(1)–O(5c)	131.60(11)
O(2b)–Ca(1)–O(5c)	81.57(10)	O(2W)–Ca(1)–O(5c)	158.25(12)
O(4c)–Ca(1)–O(5c)	50.35(10)	O(1)–Ca(1)–O(1b)	132.24(9)
O(1W)–Ca(1)–O(1b)	143.03(11)	O(2a)–Ca(1)–O(1b)	71.22(9)
O(2b)–Ca(1)–O(1b)	56.75(10)	O(2W)–Ca(1)–O(1b)	79.23(10)
O(4c)–Ca(1)–O(1b)	73.79(10)	O(5c)–Ca(1)–O(1b)	106.38(10)

Symmetry codes : a) $x-1, y, z$; b) $x-1/2, -y+1/2, -z+1$; c) $x-1, y-1, z$ for **1**.

Table S2 Hydrogen-bonding geometry parameters (Å, °) for compound **1**

D–H...A	d(D–H)	d(H...A)	d(D...A)	∠(DHA)
Complex 1				
N(1)–H(1)...O(2Wd)	0.91	2.24	3.080(5)	153.9
N(6)–H(1)...O(2)	0.91	2.36	2.911(5)	119.0
O(1W)–H(1Y)...O(3a)	0.96	1.84	2.782(4)	167.4
O(2W)–H(2X)...O(5e)	0.96	1.89	2.837(5)	167.2
O(2W)–H(2Y)...O(4f)	0.96	1.81	2.722(5)	157.8

Symmetry codes: a) $x-1, y, z$; d) $x+1, y, z$; e) $x-3/2, -y+3/2, -z+1$; f) $x-1/2, -y+3/2, -z+1$ for **1**.

Table S3 Proton Conductivity of the MOFs under Ambient Conditions

compound	σ (S cm ⁻¹)	RH (%)	T (K)	reference
Mn(dhbq)(H ₂ O) ₂ ^a	3.5×10^{-9}	60	298	Ref21
(HOC ₂ H ₄) ₂ dtoaCu ^b	5.9×10^{-8}	70	300	Ref22
Zn ₃ (L)(H ₂ O) ₂ ·2H ₂ O ^c	1.4×10^{-6}	75	298	Ref23
(NH ₄) ₂ (adp)[Zn ₂ (ox) ₃]·2H ₂ O ^d	6.0×10^{-6}	70	298	Ref24
{NH(prol) ₃ }[MnCr(ox) ₃]·2H ₂ O ^e	2.0×10^{-6}	65	298	Ref25
Co[Cr(CN) ₆] _{2/3} ·zH ₂ O	2.9×10^{-5}	69	293	Ref26
(NH ₄) ₄ [MnCr ₂ (ox) ₆]·4H ₂ O	3.0×10^{-5}	69	295	Ref27
{NMe ₃ (CH ₂ COOH)}[FeCr(ox) ₃]·n H ₂ O	8×10^{-5}	65	298	Ref28
{[Ca(D-Hpmpc)(H ₂ O) ₂]·2HO _{0.5} } _n composite membrane	2.8×10^{-5}	53	298	this work

^aH₂dhbq = 2,5-dihydroxy-1,4-benzoquinone.

^bprol = -C₃H₇OH.

^cadp = adipic acid.

^dL = 1,3,5-benzenetriphosphonate.

^edtoa = dithiooxamide.

Table S4 Relative atomic ratio (%) of main elements in pure PVP and composite membranes, and MOF 1 samples

Sample	Element		Peak position (eV)	Relative atomic ratio (%)
PVP	Ca 2p	Ca 2p _{1/2}	-	0
		Ca 2p _{3/2}	-	
	P 2p		-	0
	N 1s	NR ₃ ^a	399.40	100
HNR ₃ ^{+b}		-		
MOF 1/PVP-3	Ca 2p	Ca 2p _{1/2}	350.80	1.23
		Ca 2p _{3/2}	346.95	
	P 2p		132.72	1.46
	N 1s	NR ₃ ^a	399.35	97.31
HNR ₃ ^{+b}		401.61		
MOF 1/PVP-5	Ca 2p	Ca 2p _{1/2}	350.80	1.82
		Ca 2p _{3/2}	346.95	
	P 2p		132.73	1.76
	N 1s	NR ₃ ^a	399.25	96.42
HNR ₃ ^{+b}		401.66		
MOF 1/PVP-10	Ca 2p	Ca 2p _{1/2}	350.80	3.81
		Ca 2p _{3/2}	346.9	
	P 2p		132.80	3.69
	N 1s	NR ₃ ^a	399.34	92.50
HNR ₃ ^{+b}		401.64		
MOF 1/PVP-20	Ca 2p	Ca 2p _{1/2}	350.60	7.41
		Ca 2p _{3/2}	346.78	
	P 2p		132.78	6.93
	N 1s	NR ₃ ^a	399.28	85.66
HNR ₃ ^{+b}		401.68		
MOF 1/PVP-30	Ca 2p	Ca 2p _{1/2}	350.40	11.12
		Ca 2p _{3/2}	346.75	
	P 2p		132.76	10.47
	N 1s	NR ₃ ^a	399.38	78.41
HNR ₃ ^{+b}		401.69		
MOF 1/PVP-50	Ca 2p	Ca 2p _{1/2}	350.30	18.43
		Ca 2p _{3/2}	346.81	
	P 2p		132.78	17.12
	N 1s	NR ₃ ^a	399.34	64.45
HNR ₃ ^{+b}		401.61		
MOF 1	Ca 2p	Ca 2p _{1/2}	350.52	31.89
		Ca 2p _{3/2}	347.01	
	P 2p		132.78	33.94
	N 1s	NR ₃ ^a	-	34.17
HNR ₃ ^{+b}		401.68		

a: the tertiary nitrogen;

b: the protonated tertiary nitrogen.

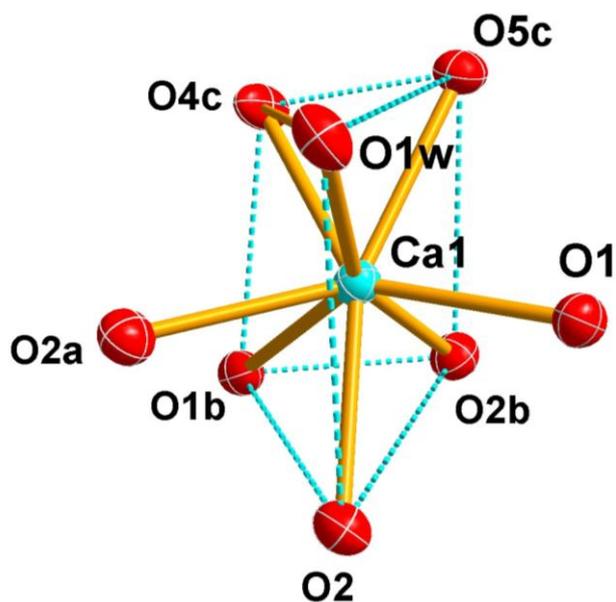


Fig. S1 Local coordination geometry of Ca (II) ion in MOF **1** (Cyan: Ca²⁺, Red: O).
(Symmetry codes: a) $x-1, y, z$; b) $x-1/2, -y+1/2, -z+1$; c) $x-1, y-1, z$).

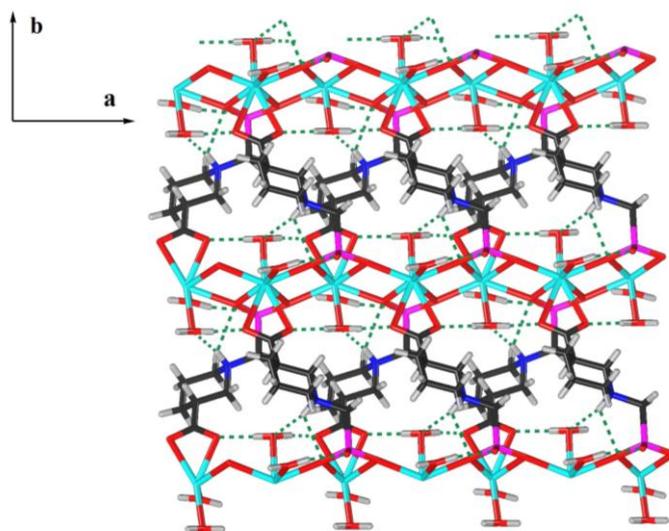


Fig. S2 Versatile hydrogen-bonding interactions observed in MOF **1** (Black, C; blue, N; Red, O; Cyan, Ca; Magenta, P; Light Gray, H).

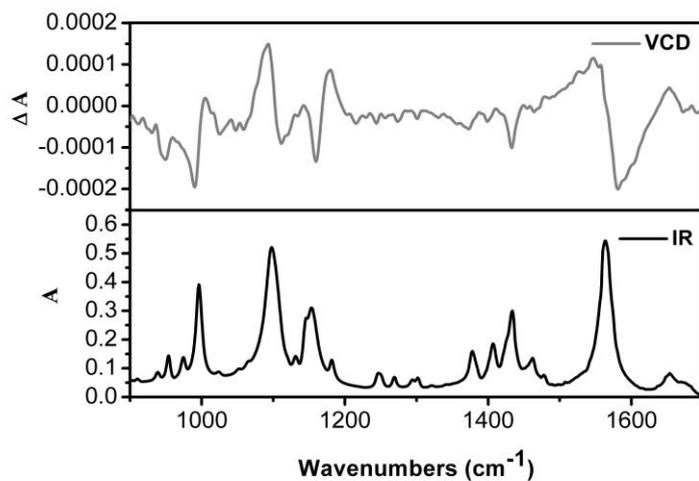


Fig. S3 The VCD (top) and IR absorption spectrum (bottom) of MOF **1** in the solid state at room temperature.

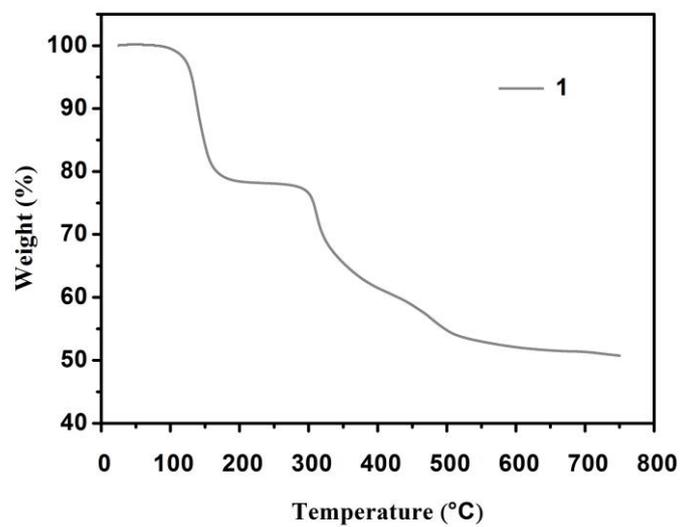


Fig. S4 Thermogravimetric curve for MOF **1**.

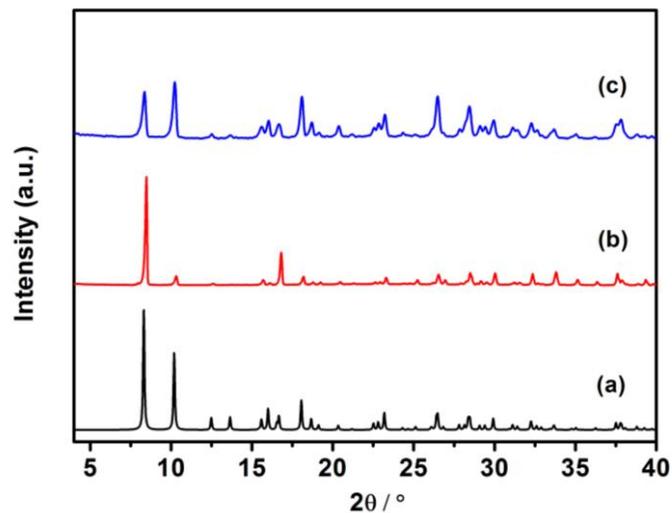


Fig. S5 PXRd patterns of (a) a simulation based on single-crystal analysis of MOF 1, (b) as-synthesized bulk crystals of MOF 1, and (c) as-synthesized submicrorods of MOF 1.

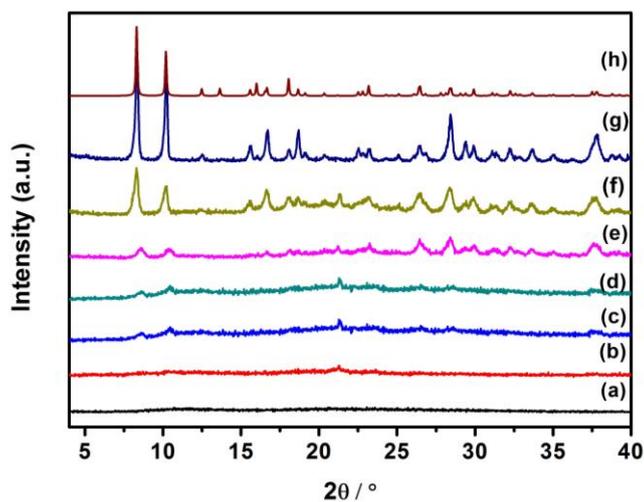


Fig. S6 PXRd patterns of pure PVP, MOF/polymer composite membranes and MOF 1 single crystal simulation ((a) pure PVP, (b) MOF 1/PVP-3, (c) MOF 1/PVP-5, (d) MOF 1/PVP-10, (e) MOF 1/PVP-20, (f) MOF 1/PVP-30, (g) MOF 1/PVP-50, and (h) the simulated one from single crystal).

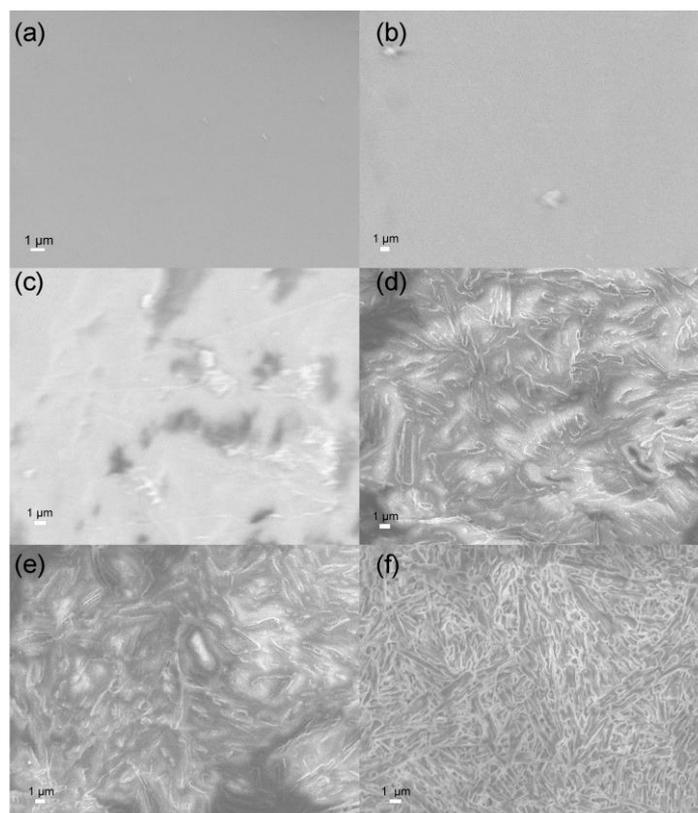


Fig. S7 Top views of SEM images of (a) pure PVP, (b) MOF 1/PVP-3, (c) MOF 1/PVP-5, (d) MOF 1/PVP-10, (e) MOF 1/PVP-20, and (f) MOF 1/PVP-30 composite membranes.

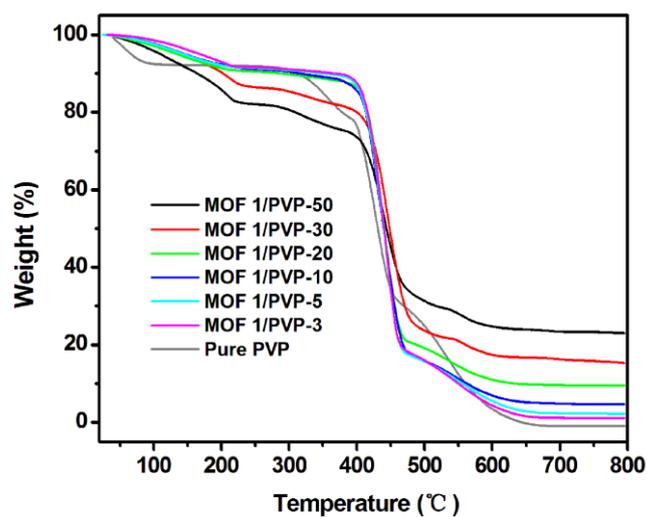


Fig. S8 Thermogravimetric curves for pure PVP and MOF/PVP composite membranes with different contents of MOF 1.

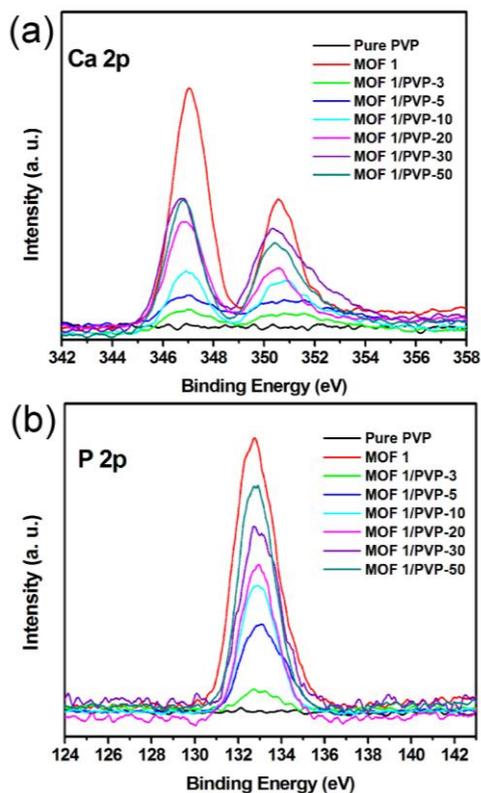


Fig. S9 XPS spectra of MOF/PVP composite membranes with different contents of MOF 1; XPS signals of the core-level (a) Ca 2p, (b) P 2p for pure PVP, MOF 1 and the composite membranes.

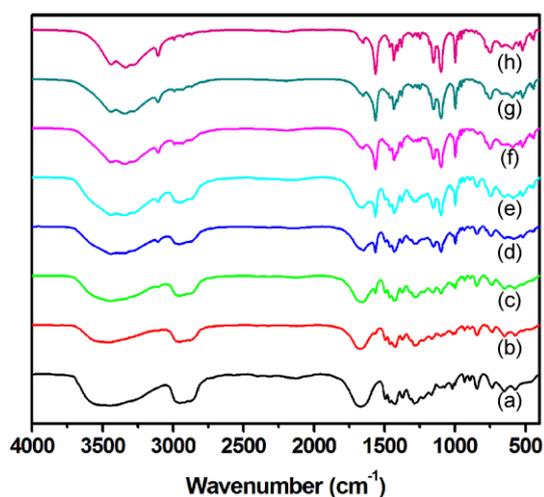


Fig. S10 FTIR spectra of pure PVP, MOF 1 and the composite membranes ((a) pure PVP, (b) MOF 1/PVP-3, (c) MOF 1/PVP-5, (d) MOF 1/PVP-10, (e) MOF 1/PVP-20, (f) MOF 1/PVP-30, (g) MOF 1/PVP-50, and (h) MOF 1).

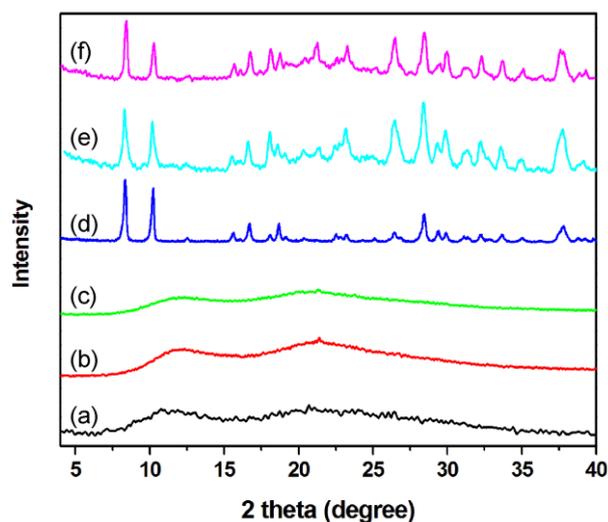


Fig. S11 PXRD patterns of (a) pure PVP, (b) PVP exposed to air, (c) PVP exposed to oxygen, (d) MOF 1/PVP-50, (e) MOF 1/PVP-50 exposed to air, and (f) MOF 1/PVP-50 exposed to oxygen at 333 K for 24 h for the test of oxidative stability.

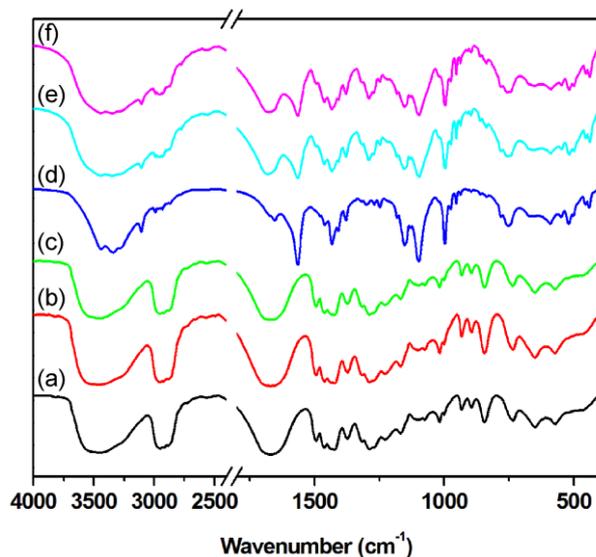


Fig. S12 FTIR spectra of (a) pure PVP, (b) PVP exposed to air, (c) PVP exposed to oxygen, (d) MOF 1/PVP-50, (e) MOF 1/PVP-50 exposed to air, and (f) MOF 1/PVP-50 exposed to oxygen at 333 K for 24 h for the test of oxidative stability.

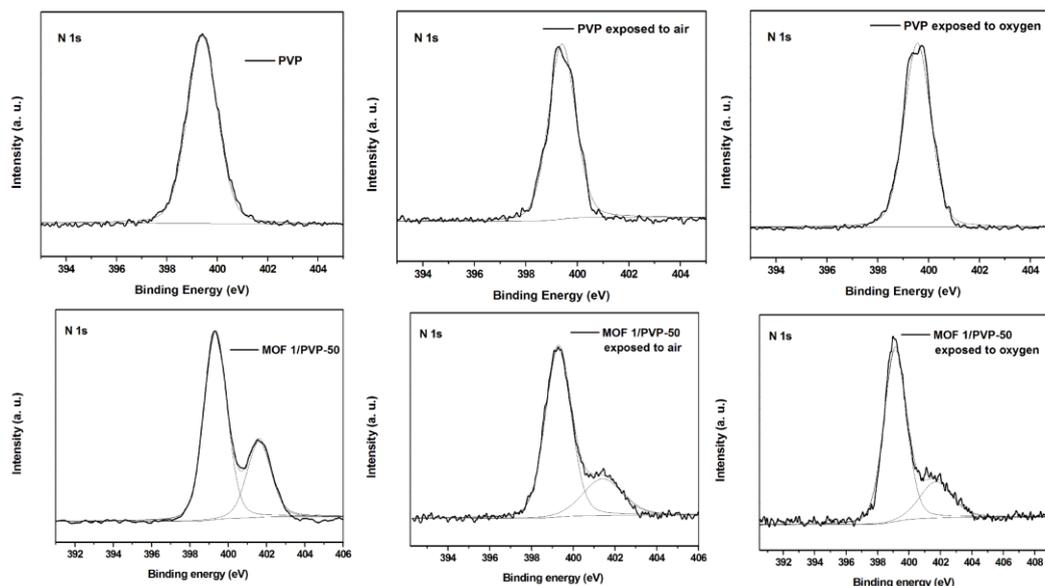


Fig. S13 XPS spectra of N 1s signal of pure PVP, and MOF 1/PVP-50 without and with exposure to air and oxygen flows at 333 K for 24 h for the test of oxidative stability.

Table S5 Chemical environment of nitrogen for the tertiary nitrogen in pure PVP and MOF 1/PVP-50

Sample	Element	Peak position (eV)	Band area	Nitrogen relative atomic ratio (%)
PVP	N 1s (NR ₃) ^a	399.40	25197.96	100
PVP exposed to air flows	N 1s (NR ₃) ^a	399.41	20140.39	100
PVP exposed to oxygen flows	N 1s (NR ₃) ^a	399.41	23582.33	100
MOF 1/PVP-50	N 1s (HNR ₃ ⁺) ^b	401.61	9110.03	26.05
	N 1s (NR ₃) ^a	399.34	25855.04	73.95
MOF 1/PVP-50 exposed to air flows	N 1s (HNR ₃ ⁺) ^b	401.40	5332.07	25
	N 1s (NR ₃) ^a	399.28	15999.99	75
MOF 1/PVP-50 exposed to oxygen flows	N 1s (HNR ₃ ⁺) ^b	401.43	4304.17	22.88
	N 1s (NR ₃) ^a	399.32	14505.07	77.12

a: the tertiary nitrogen;

b: the protonated tertiary nitrogen.

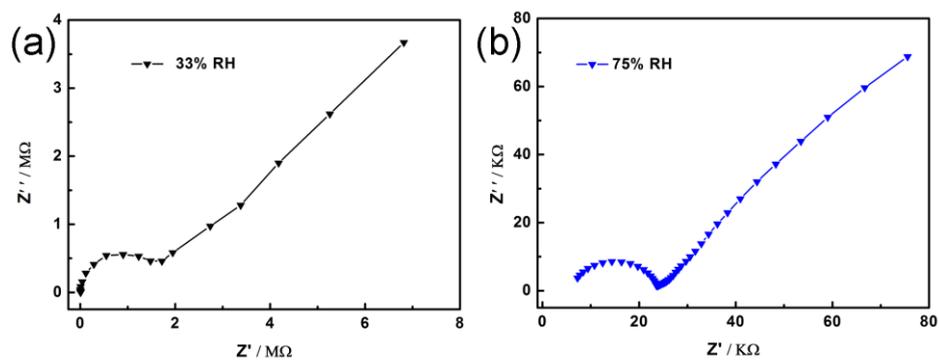


Fig. S14 Nyquist plots of MOF 1 submicrorods (a) ~33% RH and (b) ~75% RH at 298 K.

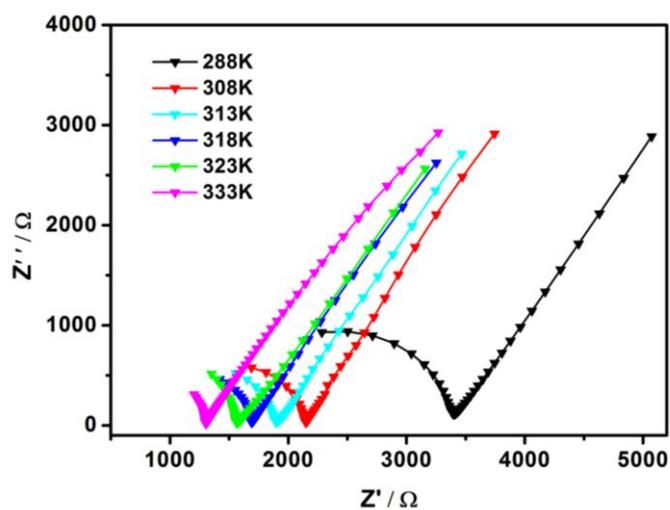


Fig. S15 Nyquist plots of MOF 1 submicrorods at different temperatures and ~97% RH (relative humidity).

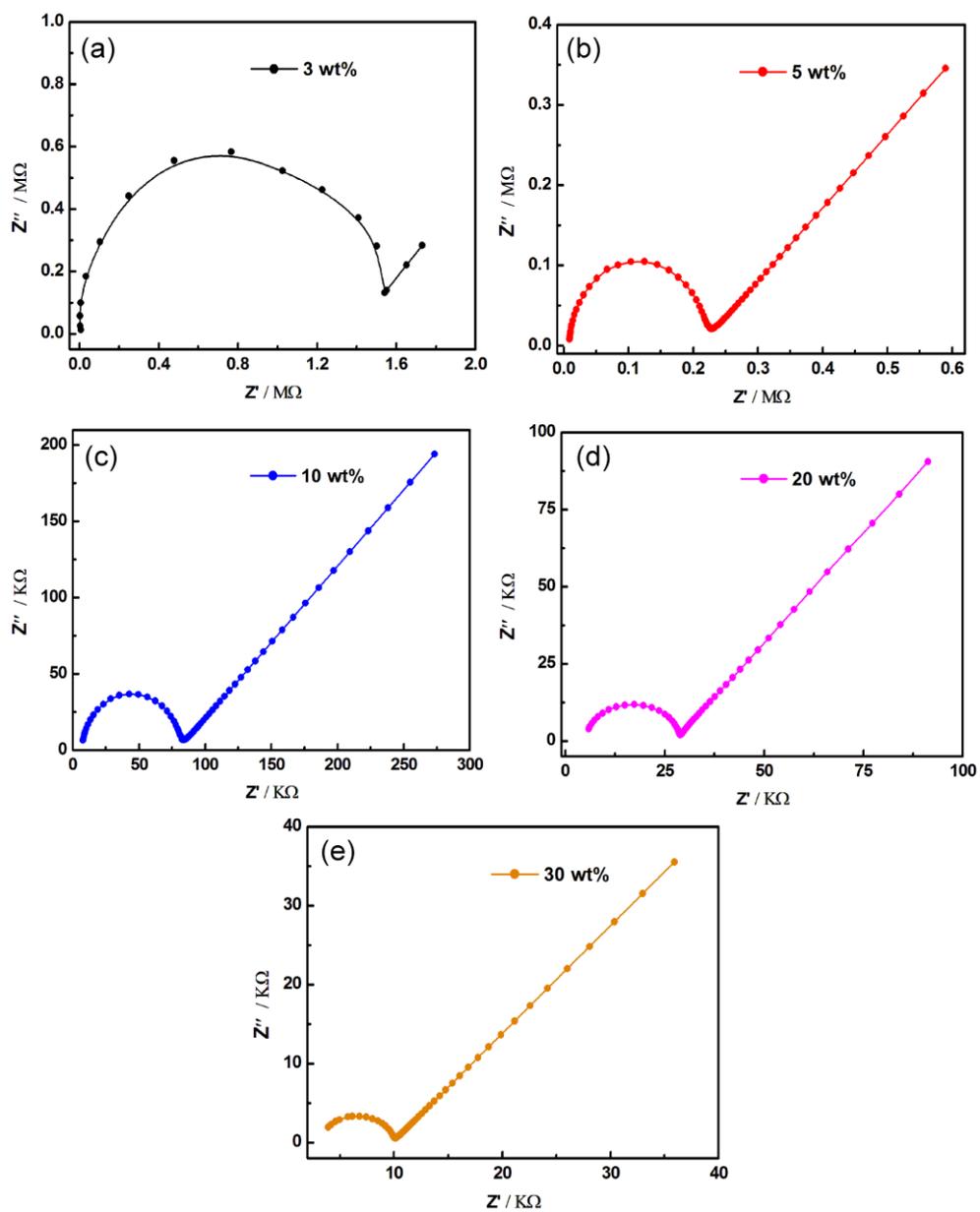


Fig. S16 Nyquist plots of MOF/PVP composite membranes with different contents of MOF 1 at ~53% RH and 333 K; (a) MOF 1/PVP-3, (b) MOF 1/PVP-5, (c) MOF 1/PVP-10, (d) MOF 1/PVP-20 and (e) MOF 1/PVP-30.

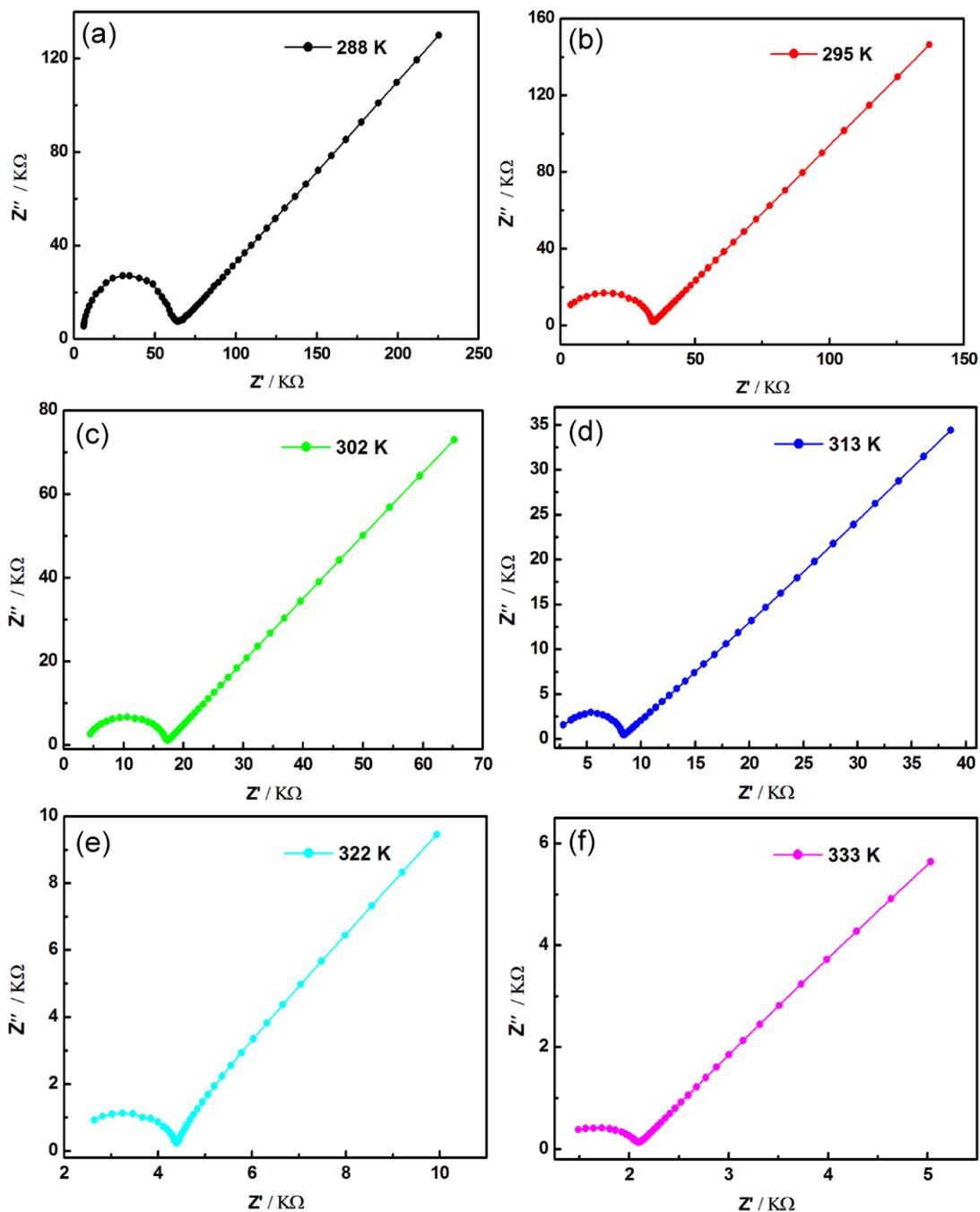


Fig. S17 Nyquist plots of MOF/PVP composite membranes containing 50% MOF **1** at different temperatures ((a) 288 K, (b) 295 K, (c) 302 K, (d) 313 K, (e) 322 K, and (f) 333 K) and ~53% RH.

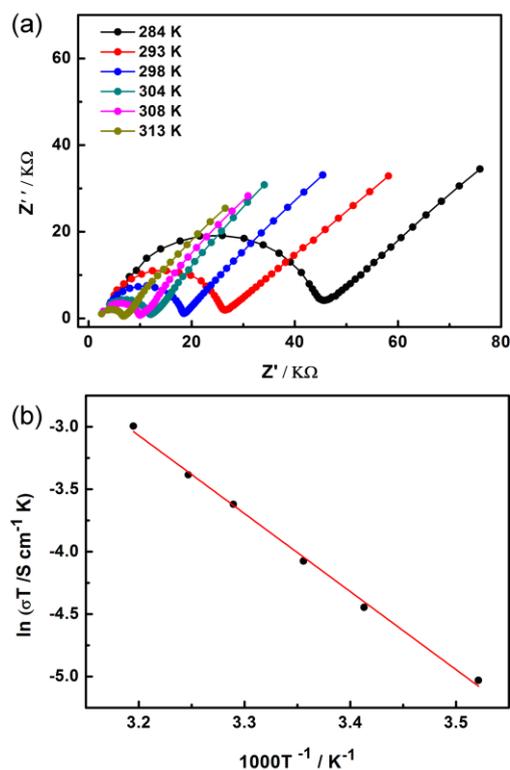


Fig. S18 (a) Nyquist plots of MOF 1/PVP-50 composite membrane at different temperatures and $\sim 65\%$ RH (relative humidity); (b) Arrhenius-type plot of conductivity for the MOF 1/PVP-50 composite membrane in function of temperature and under $\sim 65\%$ RH condition.

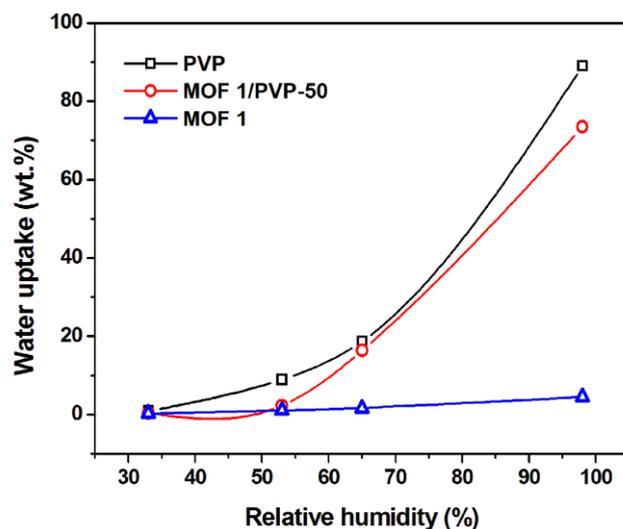


Fig. S19 Water uptakes of pure PVP, MOF 1/PVP-50 composite membrane and MOF 1 at 298 K in function of relative humidity.

Cost estimation for composite membranes

In order to estimate the gross cost of as-prepared MOF/PVP composite membranes, the price of each starting chemical is listed below:

DL-piperidine-3-carboxylic acid hydrochloride: 0.48-0.80 USD/g

H₃PO₃: 0.024 USD/g

HCHO: 0.0067 USD/mL (36%)

Solvent: 0.0192 USD/mL

Energy: 0.0601 USD/g

Productivity: 60.0% (based on DL-piperidine-3-carboxylic acid hydrochloride)

H₃pmpc ligand: 1.24-1.60 USD/g (H₃pmpc=D, L-1-(phosphonomethyl)piperidine-3-carboxylic acid)

H₃pmpc ligand: 1.24-1.60 USD/g,

CaO: 0.039 USD/g,

Solvent: 0.41 USD/100 mL,

Energy cost: 0.29 USD/g,

Productivity of MOF 1: 61.5% (based on H₃pmpc compound),

MOF 1: 1.86-2.27 USD/g (MW = 315.27),

PVP: 0.283 USD/g,

The weight and the area of the MOF 1/PVP-50 membrane are estimated to be 0.03-0.032 g and 1.92 cm².

The gross cost of MOF 1/PVP-50 composite membrane per square meter can be calculated as follows:

$$\begin{aligned}\text{Cost (USD /m}^2\text{)} &= \frac{\text{Membrane mass (g)} \times [\text{MOF price (RMB/g)} + \text{PVP price (RMB/g)}]}{2 \times \text{Membrane surface (m}^2\text{)}} \\ &= \frac{0.03 \times (1.86 + 0.283)}{2 \times 1.92 \times 10^{-4}} \\ &= 167.42 \text{ USD /m}^2\end{aligned}$$

The cost of commercial Nafion membrane is about 600-1200 USD/m²[1,2] and the price of Nafion® 117 membrane (CAS No.: 31175-20-9) is 377.5 USD for 8 inch × 10 inch (7314 USD/m²) from Sigma-Aldrich. By comparison, it is found that the MOF 1/PVP-50 composite membrane is more economic than Nafion® 117 membrane.

[1] S. K. Kamarudina, F. Achmada, W. R. W. Dauda, Overview on the application of direct methanol fuel cell (DMFC) for portable electronic devices, *International Journal of Hydrogen Energy*, **2009**, 34, 6902-6916.

[2] E. E. Unverena, T. Erdogana, S. S. Çelebib, T. Y. Inan, *International Journal of Hydrogen Energy*, **2010**, 35, 3736–3744.