Electronic supplementary information (ESI)

Table S1 Shape-memory material compositions used in this study in Wt% and Mole% crosslinking agent (*CA*).

Wt% CA	Mole% CA
0	0
2	0.6
10	3.2
40	16.6

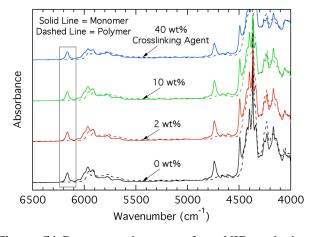


Figure S1 Representative scans from NIR analysis of the four polymer compositions tailored for this study. Double-bond conversion was determined by the disappearance of the peak at approximately 6165 cm⁻¹.

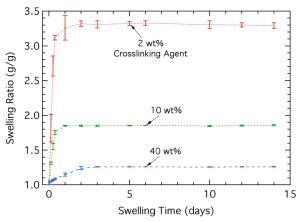


Figure S2 Swelling ratios, in 2-Propanol, as a function of swelling time (time in solvent) for the three crosslinked shape-memory materials used in this study.

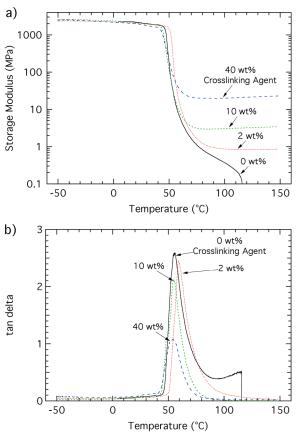


Figure S3 Representative a) storage modulus and b) tan delta curves as a function of temperature for the four shape-memory materials used in this study.

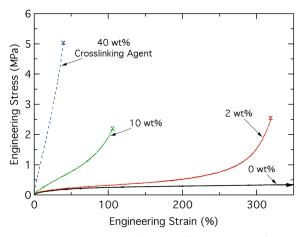


Figure S4 Representative tensile stress-strain curves where the "x" indicates sample failure (fracture).

Table S2 Stored recovery ratios (RR_s) for the four materials used in this study after storage (for varying storage times up to ~1 year) and recovery. CA = Crosslinking Agent

Mean Storage	Stored Recovery Ratios (RR _s)				
Time (Days)	0 wt% <i>CA</i>	2 wt% <i>CA</i>	10 wt% <i>CA</i>	40 wt% <i>CA</i>	
1 ± 0	99 ± 2	99 ± 3	103 ± 1	107 ± 0	
(n = 8)	(n = 2)	(n = 2)	(n = 2)	(n = 2)	
2 ± 0	99 ± 1	98 ± 0	108 ± 2	112 ± 0	
(n = 8)	(n = 2)	(n = 2)	(n = 2)	(n = 2)	
7 ± 0	99 ± 0	101 ± 1	107 ± 4	99 ± 8	
(n = 14)	(n = 3)	(n = 4)	(n = 3)	(n = 4)	
14 ± 0	98 ± 1	98 ± 1	103 ± 2	104 ± 1	
(n = 8)	(n = 2)	(n = 2)	(n = 2)	(n = 2)	
27 ± 0	97 ± 1	101 ± 0	100 ± 1	101 ± 3	
(n=8)	(n = 2)	(n = 2)	(n = 2)	(n = 2)	
60 ± 0	97 ± 1	99 ± 2	101 ± 2	93 ± 6	
(n = 8)	(n = 2)	(n = 2)	(n = 2)	(n = 2)	
90 ± 1	98 ± 1	98 ± 0	104 ± 2	95 ± 1	
(n = 7)	(n = 2)	(n = 1)	(n = 2)	(n = 2)	
183 ± 1	98 ± 1	99 ± 2	102 ± 4	98 ± 2	
(n = 8)	(n = 2)	(n = 2)	(n = 2)	(n = 2)	
386 ± 3	96 ± 0	97 ± 0	104 ± 1	95 ± 3	
(n = 8)	(n = 2)	(n = 2)	(n=2)	(n=2)	