Supporting Information

Selective Laser Sintering of TiO₂ nanoparticles Film on Plastic Conductive Substrate for Highly Efficient Flexible Dye-sensitized **Solar Cell Application**

Liqun Ming,^{†a} Huan Yang,^{†a} Wenjun Zhang,^a Xianwei Zeng,^a Dehua Xiong,^a Zhen Xu,^a Huan Wang,^a Wei Chen,^{*a} Xiaobao Xu,^a Mingkui Wang,^{*a} Jun Duan,^{*a} Yi-Bing Cheng,^{a,b} Jie Zhang,^b Qiaoliang Bao,^b Zhanhua Wei,^c Shihe Yang^c

^a Michael Grätzel Centre for Mesoscopic Solar Cells, Wuhan National Laboratory for Optoelectronics and College of Optoelectronic Science and Engineering, Huazhong University of Science and Technology, Wuhan 430074, P. R. China. Fax: 86 8779 3867; Tel: 86 8779 3867; Email: wnlochenwei@hust.edu.cn (Prof. W Chen); mingkuiwang@hust.edu.cn (Prof. M. Wang); duans@hust.edu.cn (Prof. J. Duan)

^b Department of Materials Engineering, Monash University, Melbourne, Victoria, 3800, Australia

The video in the supporting information shows the bending test of the cold isostatic pressed TiO₂ nanoparticles film on ITO/PEN substrate. The embedded patterns are laser treated regions. The adhesion between the TiO₂ film, whether or not treated by laser, and the ITO/PEN substrate are both good. You would also see that the film cannot be easily peeled off by finger touch.



Figure S1. Optical transparency of ITO/PEN film before and after laser sintering. The inset is the optical image of the corresponding film.

^c Department of Chemistry, The Hong Kong University of Science and Technology, Clear Water Bay, Kowloon, Hong Kong

[†] These authors contributed equally to this work.

The optical transparency keeps nearly unchanged. The sheet resistance was tested to be 14.3 and 14.8 Ω sq⁻¹, also unchanged before and after laser sintering. These phenomena reflect the laser sintering has caused no damage to the plastic conductive substrate.



Figure S2. Comparison on optical transparency of different layer. The 13 μ m thick TiO₂ film, the ITO coating on PEN, and the PEN substrate harvest 30.5%, 7.5% and 9.5% of 1064 nm wavelength light, respectively.



Figure S3. Different sintering effect on TiO_2 nanoparticles films depend upon different laser sources: (a) UV laser (355 nm), (b) near-IR laser (1064 nm), and (c) their proposed light absorption mechanisms.

The UV light is absorbed strongly by the TiO_2 film, which just act on an ultrathin top layer (100-200 nm). The near-IR light absorption by the TiO_2 film, associated with intra band-gap energy levels related to oxygen vacancies, is relatively weak in comparison to indirect inter-band photon absorption of UV light. Therefore, near-IR light has longer penetration length across the whole film thickness (10 μ m). The sintering effect should be more gentle and homogenous across the whole film thickness.

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Figure S4. Schematic show laser sintering of the TiO_2 nanoparticles films by (a) point laser with "from point to line" scanning mode and (b) line laser with "from line to plane" scanning mode. The production rate could be dramatically increased by using a line laser source.



Figure S5. Diffuse reflectance spectra of the TiO_2 nanoparticles films (a) before and (b) after laser sitnering.