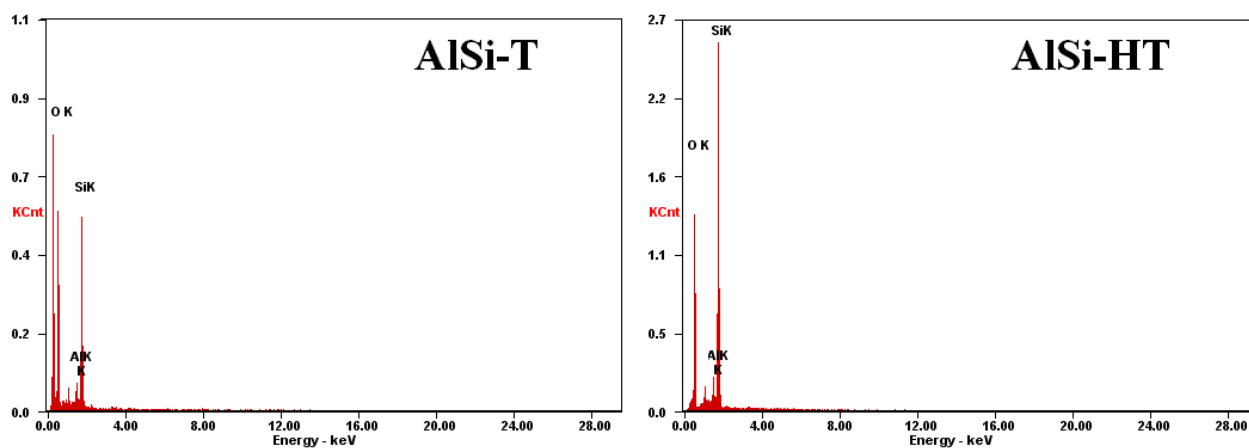


Facile synthesis of mesoporous aluminosilicate nano particles for selective production of N-Benzylidenaniline in solvent-free reaction of aniline with benzyl alcohol[†]

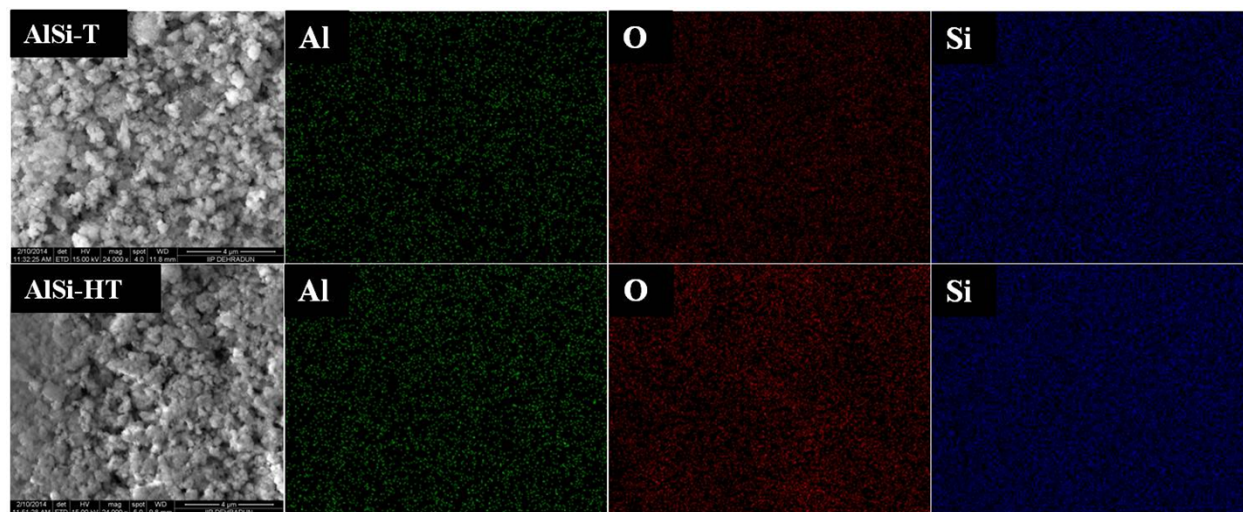
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Supporting Figure 1: EDX spectra of the AlSi-T and AlSi-HT



Supporting Figure 2: SEM images and EDX elemental mapping of the AlSi-T and AlSi-HT samples.



Supporting figure 3: Wide angle XRD spectra of the AlSi-T and AlSi-HT

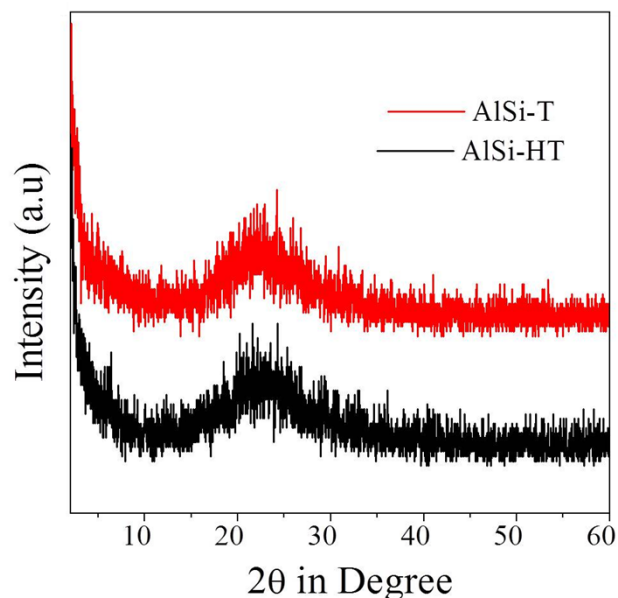


Table S1: Performance comparison of AlSi-T and AlSi-HT catalysts (with those reported in literature) towards N-alkylation of aniline for selective production of imine

Support	Precious metal load	Time (h)	Aniline : Benzyl Alcohol (mole:mole)	Aniline Conversion (%)	N-benzylideneaniline (imine) Selectivity (%)	Ref.
^a TiO ₂	(0.5%)Pt	12	1:1000	54	88	S1
^a TiO ₂	(1.0%) Pt	12	1:1000	42	86	S1
^a Pt@TiO ₂	(0.3%)Pt	12	1:1000	99	98	S1
^b Al ₂ O ₃ -Ga ₂ O ₃	Ag	26	1:2	89	3	S2
AlSi-T	4	1:5	40	100	Present study
AlSi-HT	4	1:5	42	100	Present study

^aN₂, 1 atm; temperature, 25°C; photoirradiation time, 12 h; Catalyst, 0.005g. ^b NaH, toluene, 26 h, temperature, 110°C; Ar; 3% mole catalyst. ^cTemperature, 100°C; Reaction time, 4h; Pressure, atmospheric; Catalyst, 0.25g.

S1. Y. Shiraishi, M. Ikeda, D. Tsukamoto, S. Tanaka and T. Hirai, *Chem. Commun.*, 2011, **47**, 4811

S2. I. Geukens, F. Vermoortele, M. Meledina, S Turner, G. V. Tendeloo, D. E. D. Vos, *Applied Catalysis A: General*, 2014, 469, 373.

Table S2: Reusability studies of AlSi-T catalyst in N-Alkylation of aniline

Reaction cycles	Reaction time (h)	Conversion (%)	N-benzylidenaniline (imine) Selectivity (%)
1	4	40	100
2	4	38	100
3	4	35	100

Table S3: Reusability studies of AlSi-HT catalyst in N-Alkylation of aniline

Reaction cycles	Reaction time (h)	Conversion (%)	N-benzylidenaniline (imine) Selectivity (%)
1	4	45	100
2	4	44	100
3	4	42	100