

Effects of surface-modified silica nanoparticles attached graphene oxide using isocyanate-terminated flexible polymer chains on the mechanical properties of epoxy composites

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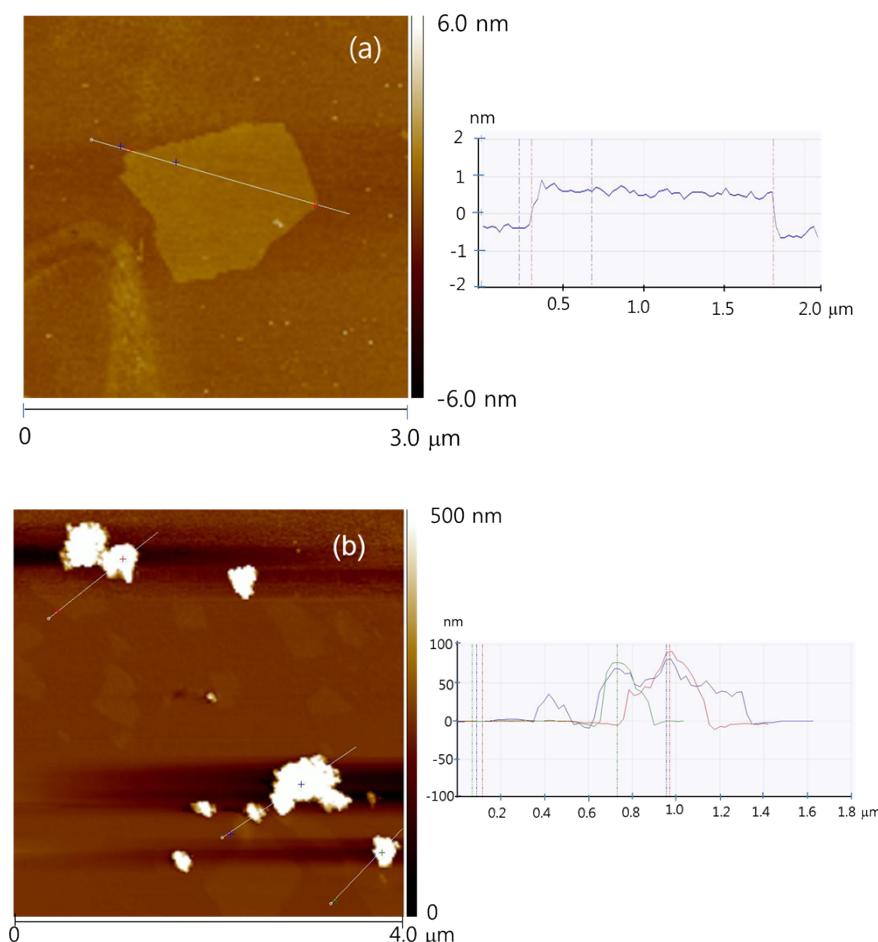


Fig. S1 AFM images of (a) GO and (b) SATPGO₂

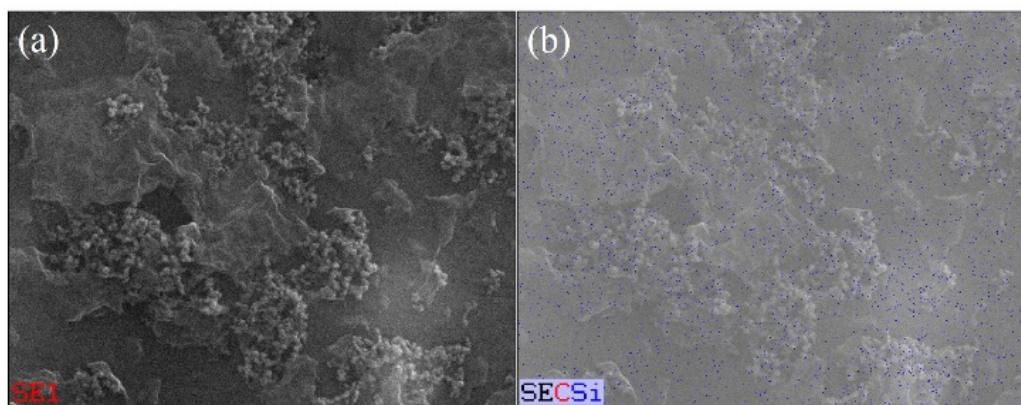


Fig. S2. (a) FE-SEM images of SATPGO₂ and (b) Si element mapping.

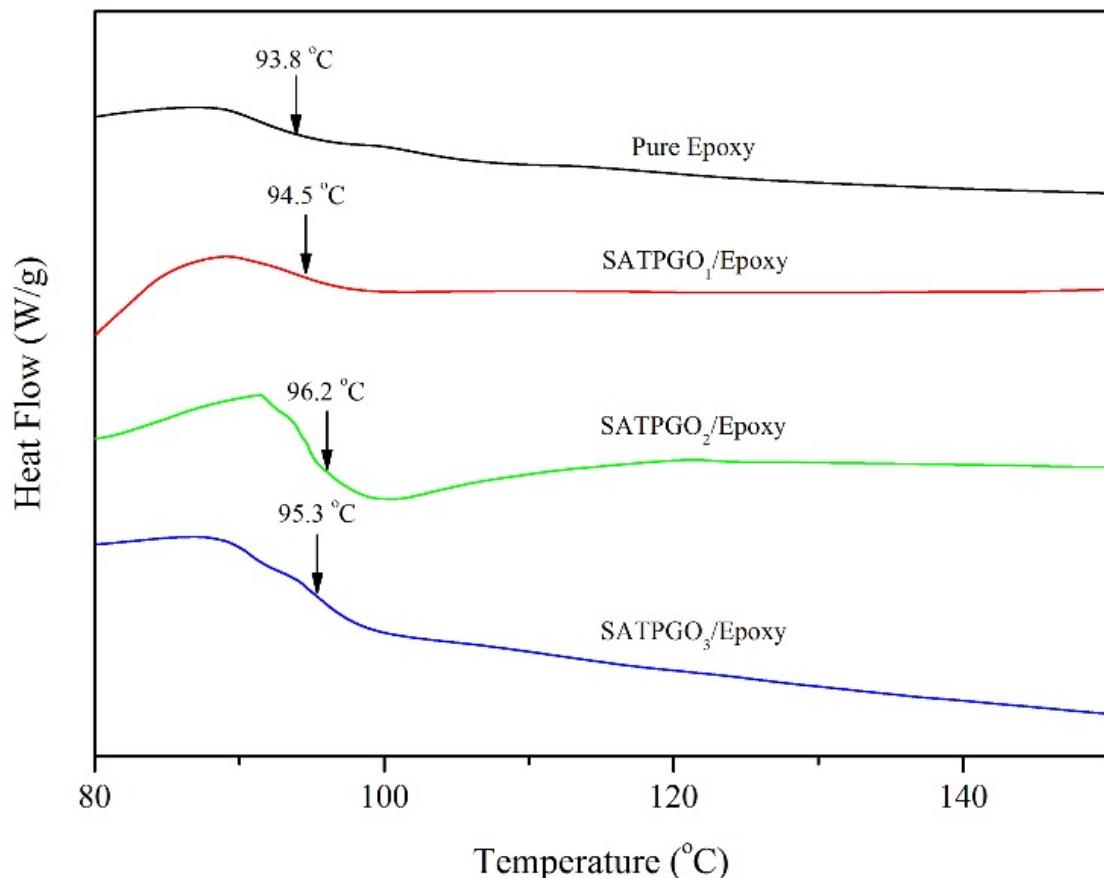


Fig. S3 DSC thermograms for pure epoxy and SATPGO₁ (0.5 wt%)/epoxy, SATPGO₂ (0.5 wt%)/epoxy and SATPGO₃ (0.5 wt%)/epoxy.

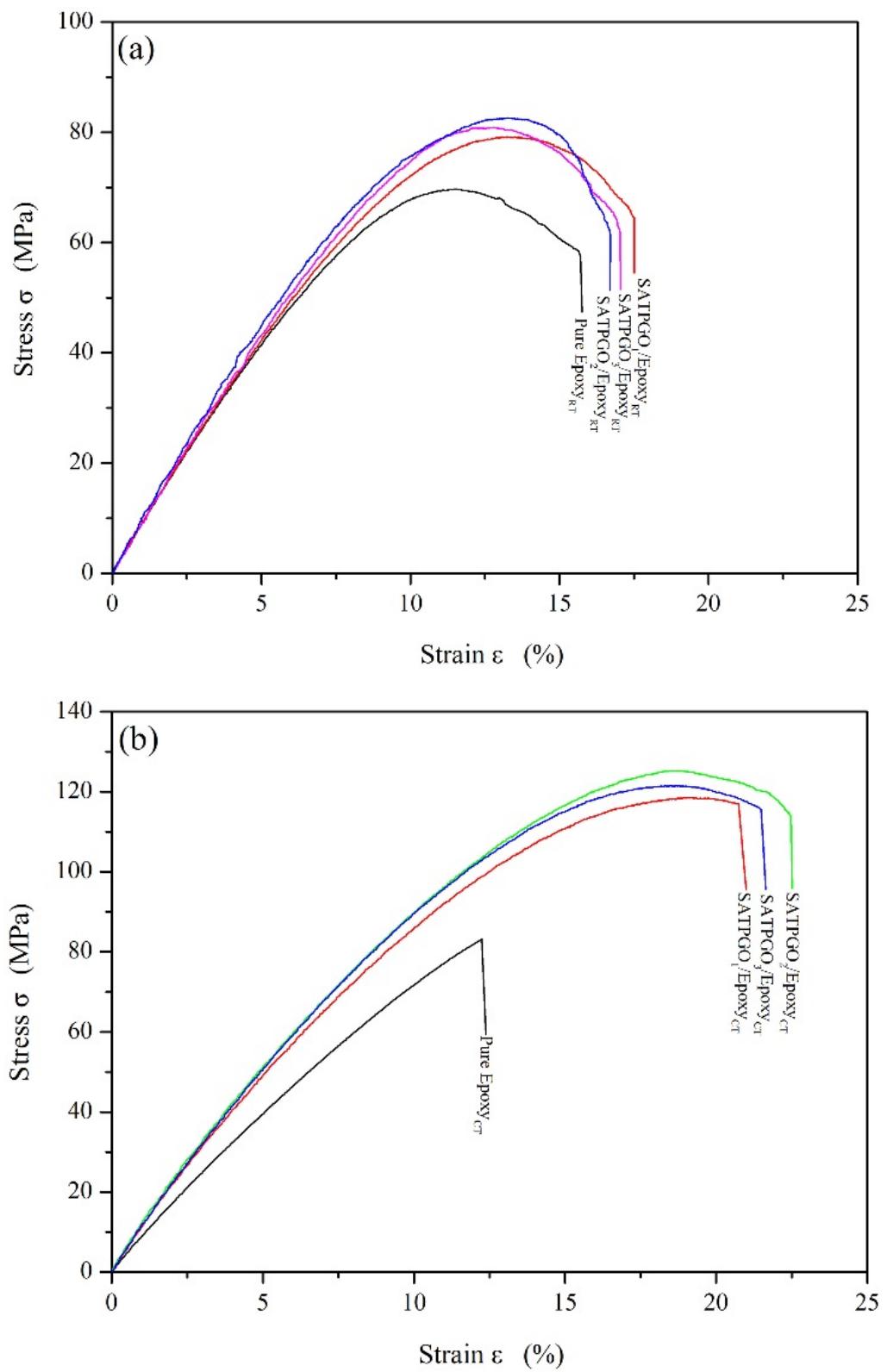


Fig. S4 Stress-strain curves of pure epoxy, SATPGO (0.5 wt%) /epoxy composites filled epoxy composites at (a) RT and (b) CT.

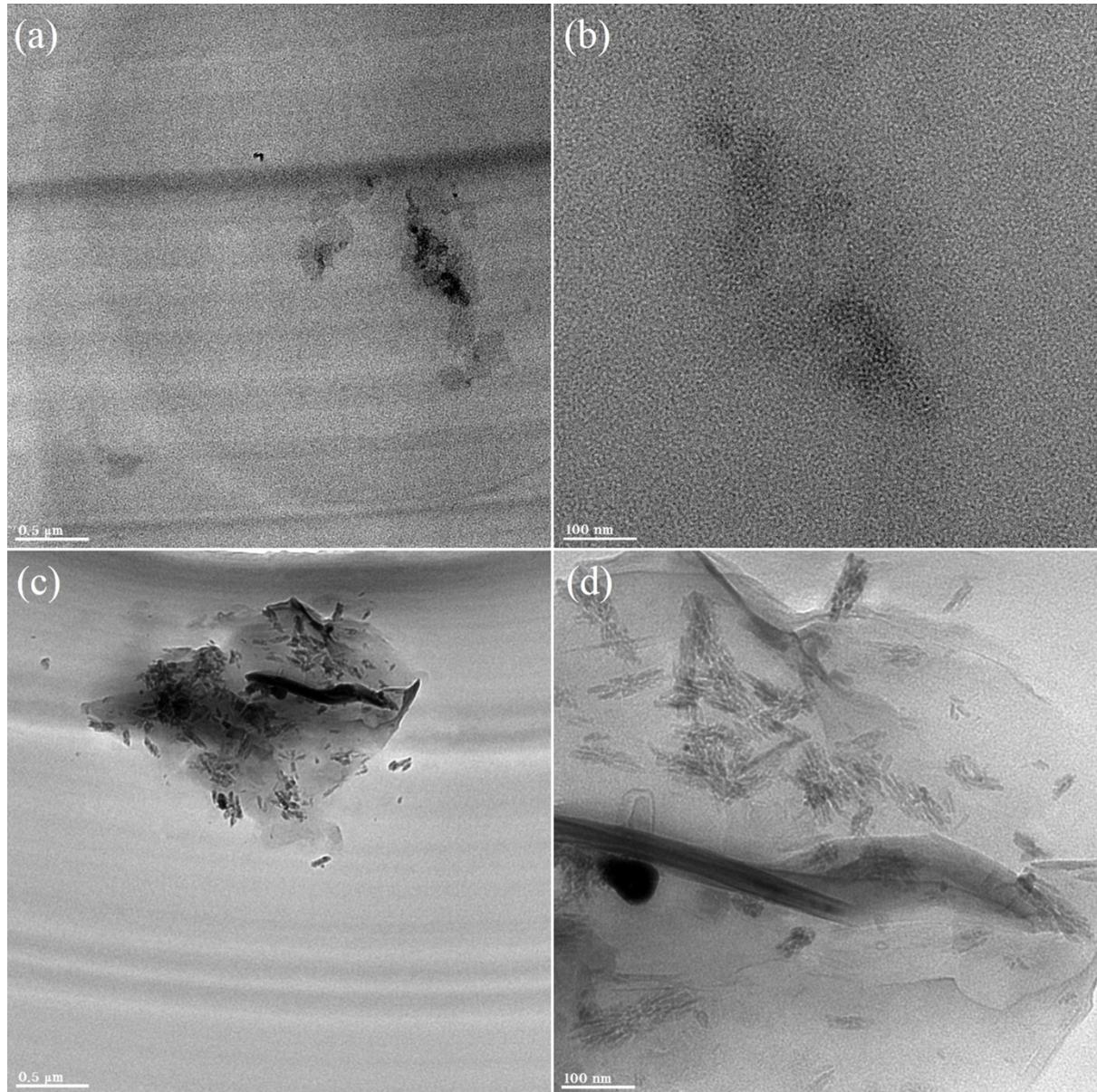


Fig. S5 HR-TEM images of (a and b) SATPGO₂ (0.25 wt%)/epoxy, (c and d) SATPGO₂ (1 wt%)/epoxy.

Table S1: TGA data of SiO₂, SA, SAT, GO, SATPGO₁, SATTGO₂, SATTGO₃, pure epoxy, SATPGO₁ (0.5 wt%)/epoxy, SATPGO₂ (0.5 wt%)/epoxy, and SATTGO₃ (0.5 wt%)/epoxy studied under N₂ and air atmosphere

Sample	Degradation temperature (°C) at 5% weight loss		Degradation temperature (°C) at 15% weight loss		Degradation temperature (°C) at 25% weight loss	
	N ₂	Air	N ₂	Air	N ₂	Air
SiO ₂	451	-----	-----	-----	692	-----
SA	243	-----	525	-----	692	-----
SAT	146	-----	364	-----	475	-----
GO	104	-----	189	-----	211	-----
SATPGO ₁	107	-----	388	-----	508	-----
SATTGO ₂	189	-----	466	-----	592	-----
SATTGO ₃	128	-----	449	-----	575	-----
pure epoxy	342	332	355	369	360	374
SATPGO ₁ (0.5 wt%)/epoxy	344	332	355	371	359	375
SATPGO ₂ (0.5 wt%)/epoxy	347	350	357	371	361	375
SATTGO ₃ (0.5 wt%)/epoxy	345	346	356	370	361	374