

Electronic Supplementary Information for

**Thermochemical heat storage based on the**

**Mn<sub>2</sub>O<sub>3</sub>/Mn<sub>3</sub>O<sub>4</sub> redox couple: influence of the initial**

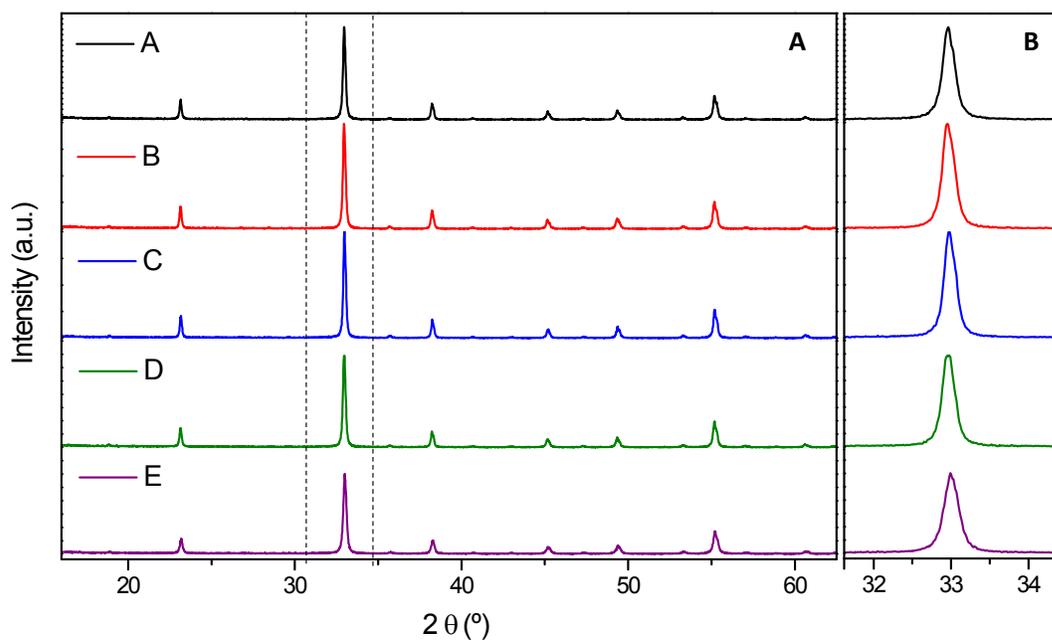
**particle size on the morphological evolution and**

**cyclability**

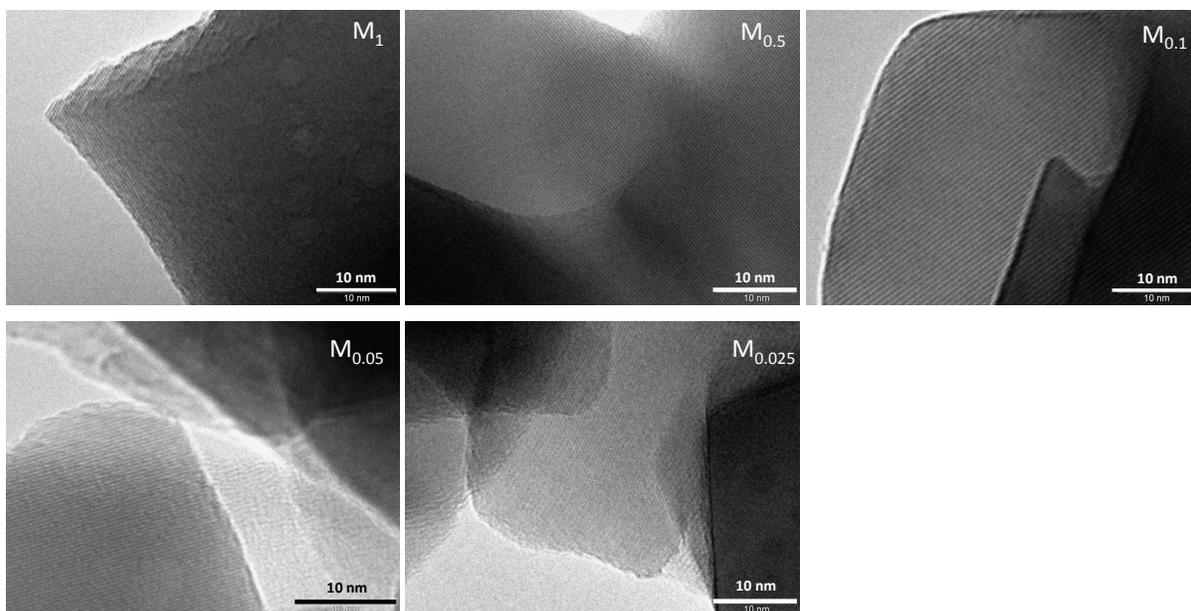
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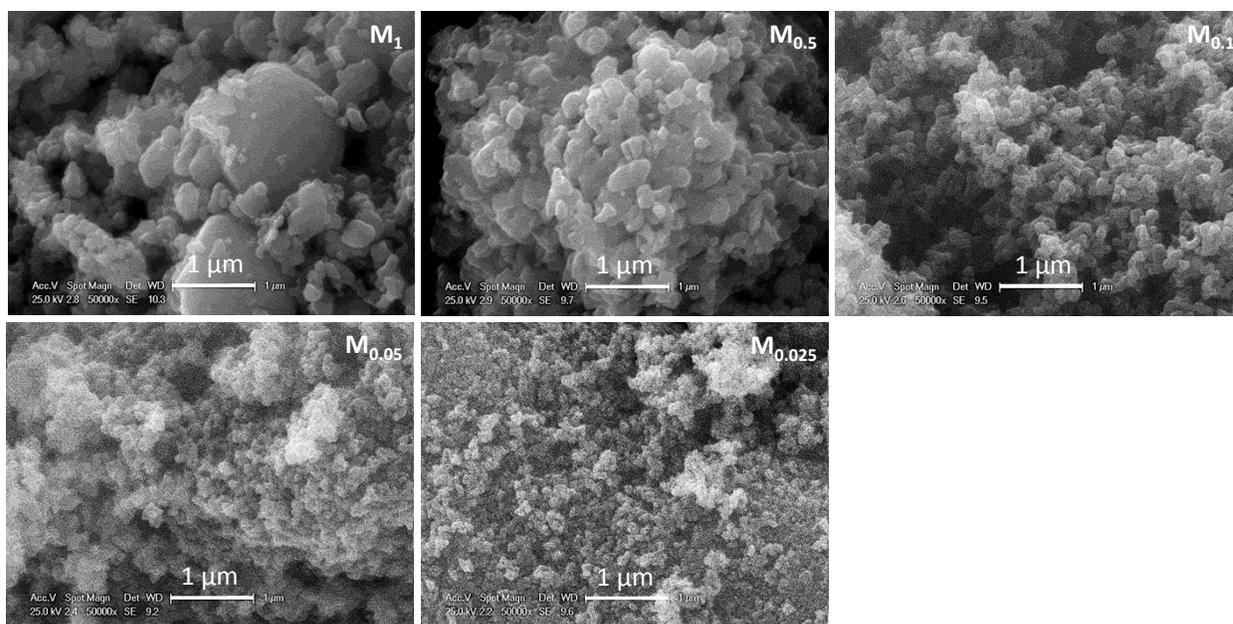
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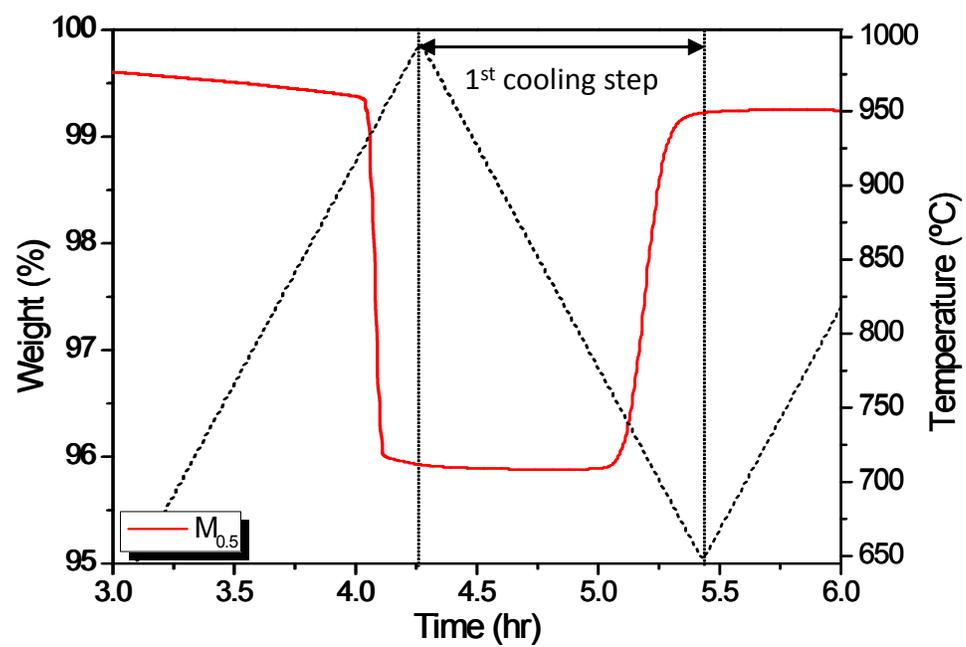
**Figure S1.** A: X-ray diffraction patterns of the Mn<sub>2</sub>O<sub>3</sub> samples. XRD patterns are plotted without applying any correction. The dashed lines indicate the zone shown in B, which depicts the most intense reflection used for crystallite size calculations.



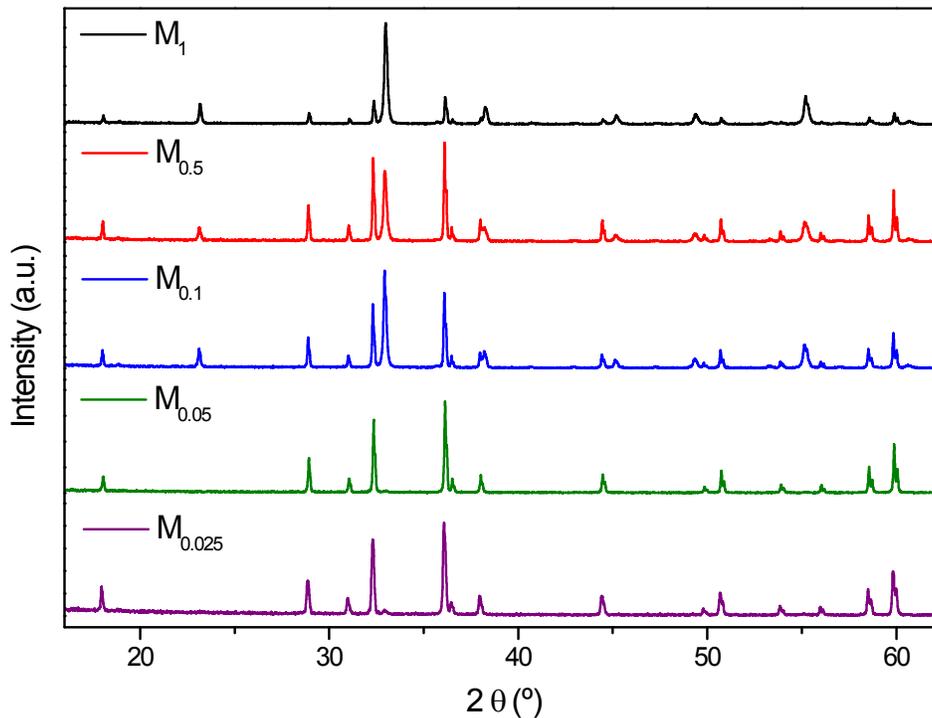
**Figure S2.** High resolution TEM micrographs of the  $\text{Mn}_2\text{O}_3$  samples prepared with different precursor concentrations.



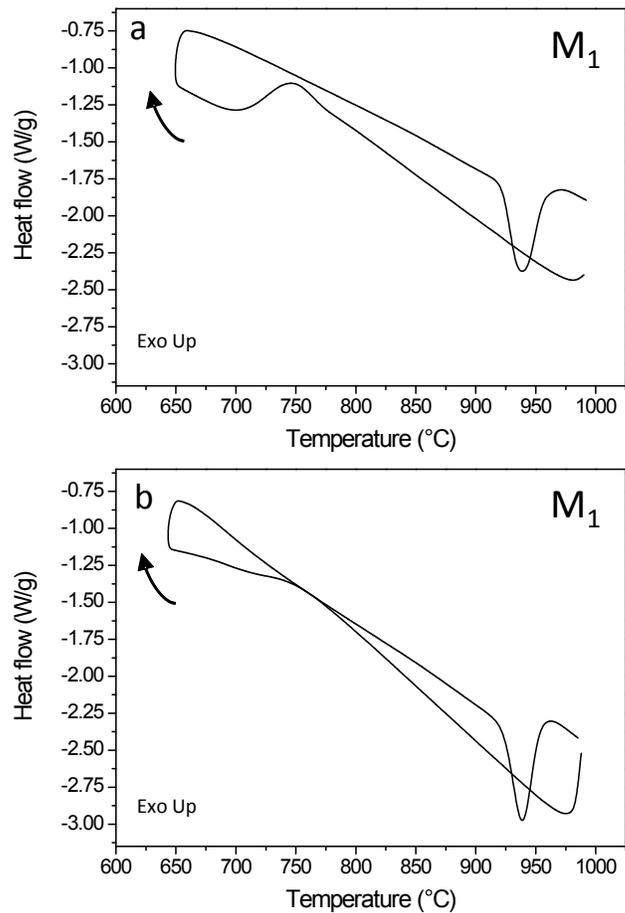
**Figure S3** SEM micrographs of the Mn<sub>2</sub>O<sub>3</sub> samples after calcination at 700 °C.



**Figure S4.** First cooling step interval taken from the 30 redox cycles run performed to  $M_{0.5}$  sample.



**Figure S5.** X-ray diffraction patterns for each sample after the 30 redox cycle assays carried out in thermobalance.  $M_1$ - $M_{0.1}$  samples presented a mixture of  $Mn_3O_4$  tetragonal (ICDD- 00-024-0734) phase and  $Mn_2O_3$  cubic phase, as on the last cycle, oxidation was not fully completed on the last cooling step. For  $M_{0.05}$ - $M_{0.025}$  solely  $Mn_3O_4$  phase was observed, since such materials showed a complete loss of reversibility on the first redox cycles assayed.



**Figure S6.** DSC curves for  $M_1$  sample: (a) first oxidation and second reduction and (b) oxidation in cycle 29<sup>th</sup> and reduction in cycle 30<sup>th</sup>. As it can be observed reduction peak kept its shape after the entire assay, whereas oxidation peak exhibited a broadening for the last cycle. This is due to the slowdown on the oxidation rate caused by particle sintering. The arrow indicates the cycle direction.