Supplementary Information

Synthesis of high-silica AEI zeolite with enhanced thermal stability by hydrothermal conversion of FAU zeolite, and its activity in the selective catalytic reduction of NOx with NH₃

Takushi Sonoda,^a Toshihiro Maruo,^a Yoshitaka Yamasaki,^a Nao Tsunoji,^a Yasuyuki Takamitsu,^bMasahiro Sadakane,^a Tsuneji Sano*^a

^aDepartment of Applied Chemistry, Graduate School of Engineering, Hiroshima University, Higashi-Hiroshima 739-8527, Japan , E-mail: tsano@hiroshima-u.ac.jp
^bNanyo Research Laboratory, Tosoh Corporation, Shunan, Yamaguchi 746-8501, Japan

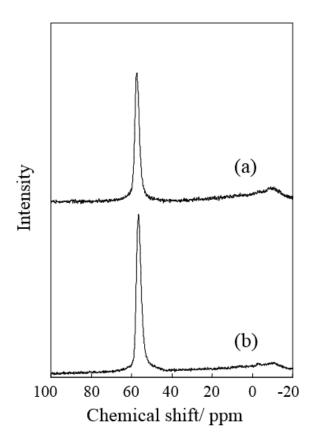


Figure S1. ²⁷Al MAS NMR spectra of AEI zeolites. (a) Sample 20 and (b) Sample 25.

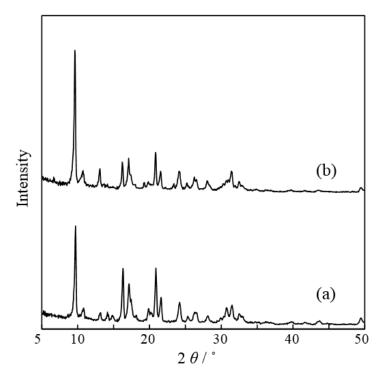


Figure S2. XRD spectra of (a) as-synthesized AEI zeolite and (b) AEI zeolite after thermal treatment at 700 °C for 6 h under vacuum, followed by calcination in air at 600 °C for 6 h.

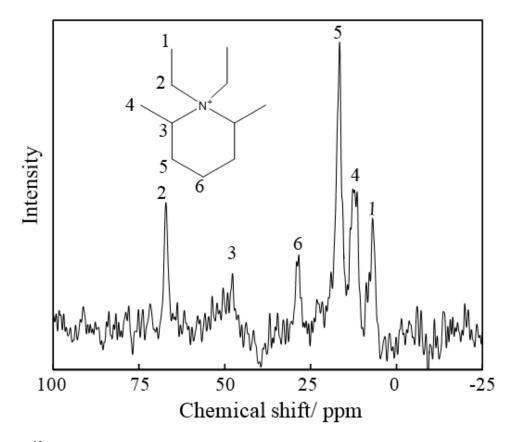


Figure S3. ¹³C CP/MAS NMR spectrum of AEI zeolite synthesized with the *N*,*N*-diethyl-2,6-dimethylpiperidinium cation.

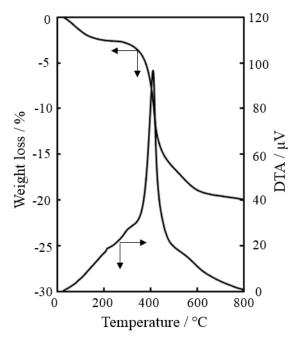


Figure S4. TG/DTA curves of AEI zeolite synthesized with the *N*,*N*-diethyl-2,6-dimethylpiperidinium cation.

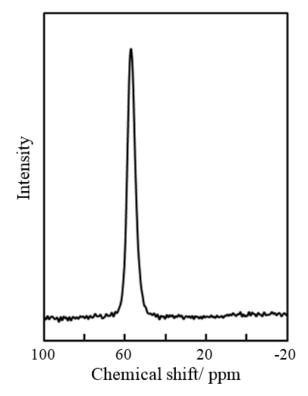


Figure S5. ²⁷Al MAS NMR spectrum of AEI zeolite synthesized with the *N*,*N*-diethyl-2,6-dimethylpiperidinium cation.

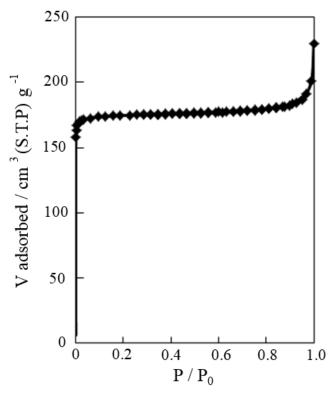


Figure S6. N_2 adsorption isotherm of AEI zeolite synthesized with the *N*,*N*-diethyl-2,6-dimethylpiperidinium cation.

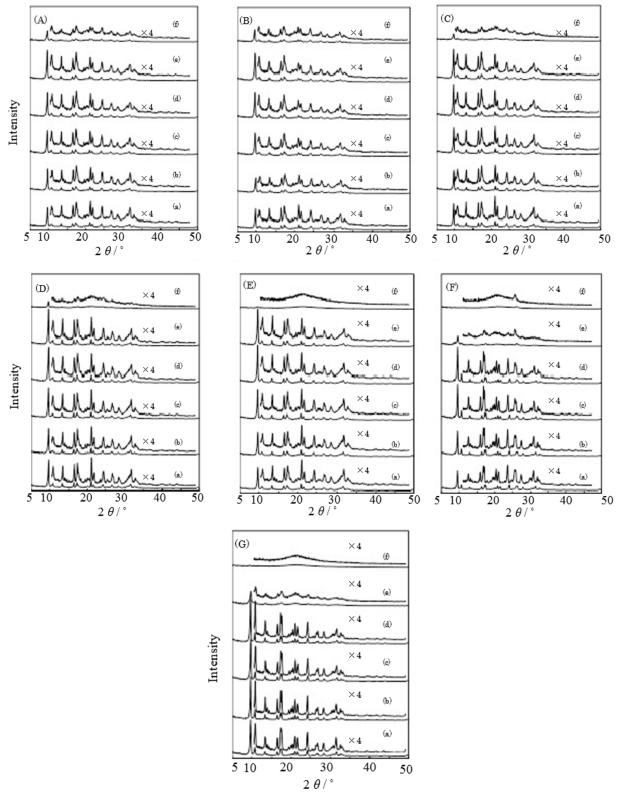


Figure S7. XRD spectra of various AEI zeolites after calcination for 1 h at (a) 600 °C, (b) 700 °C, (c) 800 °C, (d) 900 °C, (e) 1000 °C, and (f) 1100 °C. (A) Sample 17 (P/A1 = 1.21), (B) Sample 18 (P/A1 = 0.65), (C) Sample 23 (P/A1 = 0.59), (D) Sample 20 (P/A1 = 0.33), (E) Sample 25 (P/A1 = 0.25), (F) Sample 28 (P/A1 = 0), and (G) P-modified Sample 28 (P/A1 = 0.19).

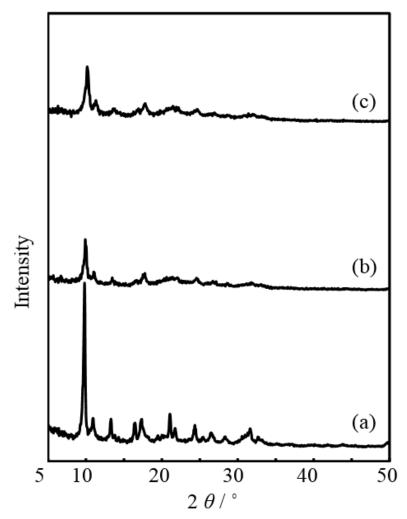


Figure S8. XRD spectra of Cu-loaded AEI catalysts (hydrothermally treated at 900 °C for 4 h) after the NH₃-SCR of NOx reaction. (a) Modified with P-containing SDA (Catalyst 4), (b) non-phosphorus-modified (Catalyst 6), and (c) modified by impregnation with $(NH_4)_2HPO_4$ (Catalyst 7).