

**Development of Zwitterionic Polyurethanes with Multi-Shape Memory Effects and Self-healing
Properties**

*Shaojun Chen**, *Funian Mo*, *Yan Yang*, *Florian-Johannes Stadler*, *Shiguo Chen*, *Haipeng Yang*, *Zaochuan Ge**,

*Shenzhen Key Laboratory of Special Functional Materials, Shenzhen Engineering Laboratory for Advanced
Technology of Ceramics, College of Materials Science and Engineering, Shenzhen University, Shenzhen,
518060, China.*

E-mail: S.J.Chen, chensj@szu.edu.cn; Z.C.Ge gezc@szu.edu.cn;

Supporting Information

Test 1: Shape Memory Behavior Testing

The temperature-induced shape-memory behaviors were determined with cyclic thermo-mechanical analysis in accordance with. All samples were dried at 100°C *in vacuo* for 24h and cut in rectangular pieces of approximately 10mm×2.0mm×0.5mm.

The test setups

1) For dual-shape-memory cycles: (1) heating to ca. $T_g+20^\circ\text{C}$ (based on DSC) and equilibrated for 20 min; (2) uniaxially stretching to strain (ϵ_{load}) by ramping force from 0.001N to 1N at a rate of 0.25N/min; equilibration for 3 min; (3) fixing the strain (ϵ) by quickly cooling to ca. $T_g-20^\circ\text{C}$ with $q=-10^\circ\text{C}/\text{min}$, followed by equilibration for 10min; (4) unloading external force 0N at a rate of 0.25N/min; (5) reheating to ca. $T_g+20^\circ\text{C}$ at a rate of $4^\circ\text{C}/\text{min}$ and followed by equilibration for 40min; the recovery strain (ϵ_{rec}) is finally recorded.

2) For triple-shape-memory cycles: (1) heating to ca. $T_g+40^\circ\text{C}$ (based on DSC) and equilibrated for 20 min; (2) uniaxially stretching by ramping force from 0.001N to 1N at a rate of 0.25N/min; equilibration for 3 min; (3) fixing the strain by quickly cooling to T_g with $q=-10^\circ\text{C}/\text{min}$, followed by equilibration for 10min; (4) further fixing the strain by quickly cooling to $T_g-20^\circ\text{C}$ with $q=-10^\circ\text{C}/\text{min}$, followed by equilibration for 10min; (5) unloading external force 0N at a rate of 0.25N/min; (6) reheating to T_g at a rate of $4^\circ\text{C}/\text{min}$ and followed by equilibration for 40min; (7) reheating to ca. $T_g+40^\circ\text{C}$ at a rate of $4^\circ\text{C}/\text{min}$ and followed by equilibration for 40min.

3) For quadruple-shape-memory cycles: (1) heating to $T_g+60^\circ\text{C}$ (based on DSC) and equilibrated for 20 min; (2) uniaxially stretching by ramping force from 0.001N to 1N at a rate of 0.25N/min; equilibration for 3 min; (3) fixing the strain by quickly cooling to $T_g+45^\circ\text{C}$ with $q=-10^\circ\text{C}/\text{min}$, followed by equilibration for 10min; (4) further fixing the strain by quickly cooling to $T_g+30^\circ\text{C}$ with $q=-10^\circ\text{C}/\text{min}$, followed by equilibration for 10min; (5) further fixing the strain by quickly cooling to 0°C with $q=-10^\circ\text{C}/\text{min}$, followed by equilibration for 10min; (6) unloading external force 0N at a rate of 0.25N/min; (7) reheating to $T_g+30^\circ\text{C}$ at a rate of $4^\circ\text{C}/\text{min}$ and followed by equilibration for 40min. (8) further reheating to $T_g+45^\circ\text{C}$ at a rate of $4^\circ\text{C}/\text{min}$ and followed by equilibration for 40min. (9) further reheating to $T_g+60^\circ\text{C}$ at a rate of $4^\circ\text{C}/\text{min}$ and followed by equilibration for 40min.

Calculations of shape memory behaviors

For dual-shape memory effect, the shape fixity (R_f) and shape recovery (R_r) were calculated using equations (1) and (2) below:

$$R_f=100\% \times \epsilon / \epsilon_{\text{load}} \quad (1)$$

$$R_f = 100\% \times (\varepsilon - \varepsilon_{\text{rec}}) / \varepsilon \quad (2)$$

Where $\varepsilon_{\text{load}}$ represents the maximum strain under load, ε is the fixed strain after cooling and load removal, and ε_{rec} is the strain after recovery.

For triple-shape and quadruple-shape memory effects, equations (1) and (2) are expanded to equations (3) and (4)

$$R_f(X \rightarrow Y) = 100\% \times (\varepsilon_y - \varepsilon_x) / (\varepsilon_{y,\text{load}} - \varepsilon_x) \quad (3)$$

$$R_r(Y \rightarrow X) = 100\% \times (\varepsilon_y - \varepsilon_{x,\text{rec}}) / (\varepsilon_y - \varepsilon_x) \quad (4)$$

Where X and Y denote two different shapes, respectively, $\varepsilon_{y,\text{load}}$ represents the maximum strain under load, ε_y and ε_x are fixed strains after cooling and load removal, and $\varepsilon_{x,\text{rec}}$ is the strain after recovery.

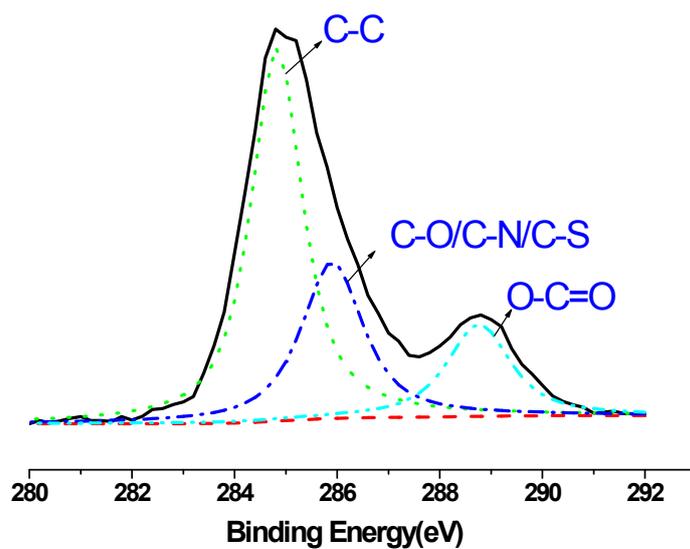


Figure S1. XPS- C_{1s} spectra of Zwitterionic shape memory polyurethane

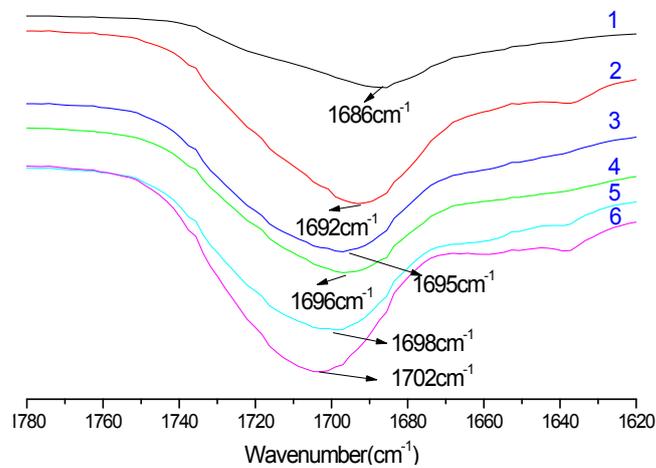


Figure S2. FT-IR Spectra in the region of $C=O$ vibration of zwitterionic shape memory polyurethane with different MDEAPS content (1-ZSMPU0; 2-ZSMPU2; 3-ZSMPU4; 4-ZSMPU5; 5-ZSMPU6; 6-ZSMPU8)

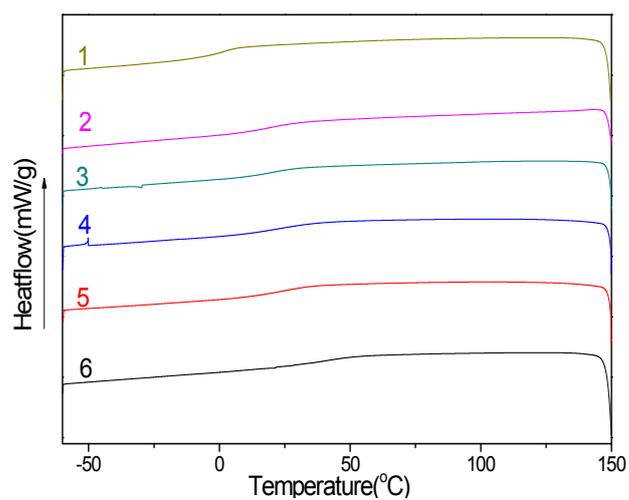


Figure S3. DSC cooling curves of zwitterionic shape memory polyurethane with different MDEAPS content (1-ZSMPU0; 2-ZSMPU2; 3-ZSMPU4; 4-ZSMPU5; 5-ZSMPU6; 6-ZSMPU8)

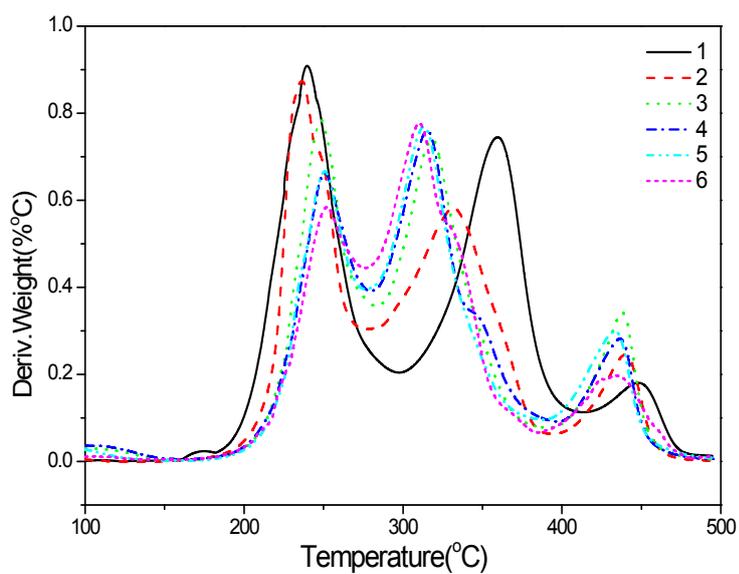


Figure S4. DTG curves of zwitterionic shape memory polyurethane with different MDEAPS content (1-ZSMPU0; 2-ZSMPU2; 3-ZSMPU4; 4-ZSMPU5; 5-ZSMPU6; 6-ZSMPU8)

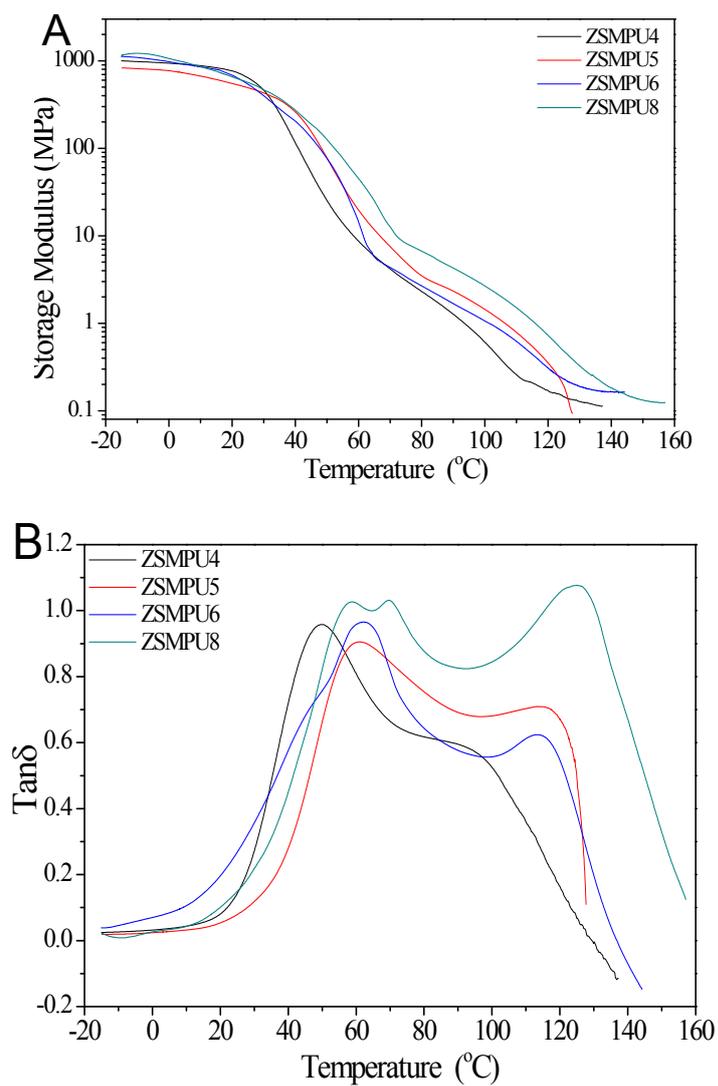


Figure S 5. DMA curves (A) $E'(T)$; b) $\tan\delta(T)$ of zwitterionic shape memory polyurethanes determined under 10 Hz and a heating rate of 1.0 K/min

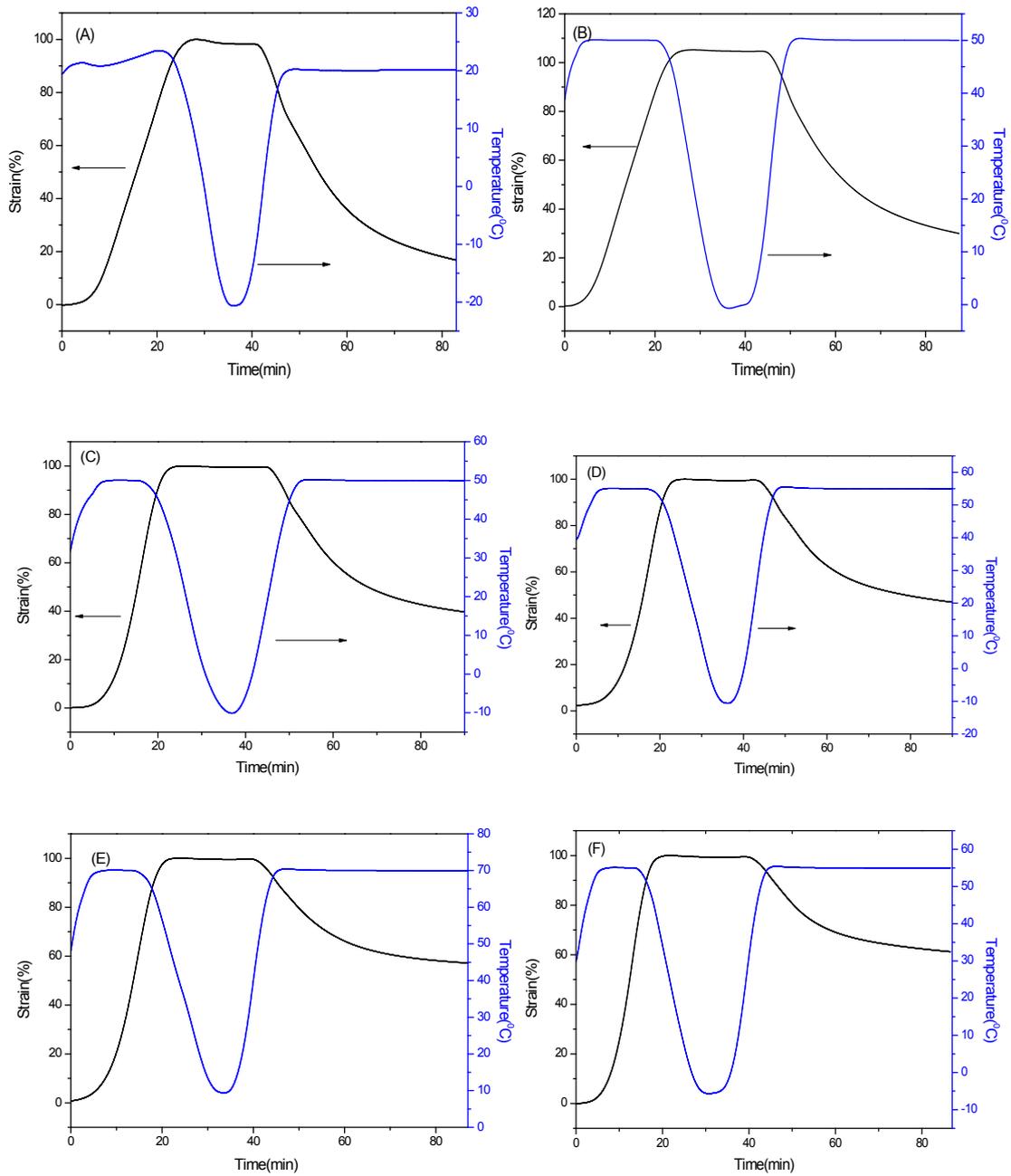


Figure S6 Dual-shape memory behaviors of ZSMPU with different MDEAPS content (A-ZSMPU0; B-ZSMPU2; C-ZSMPU4; D-ZSMPU5; E-ZSMPU6; F-ZSMPU8)

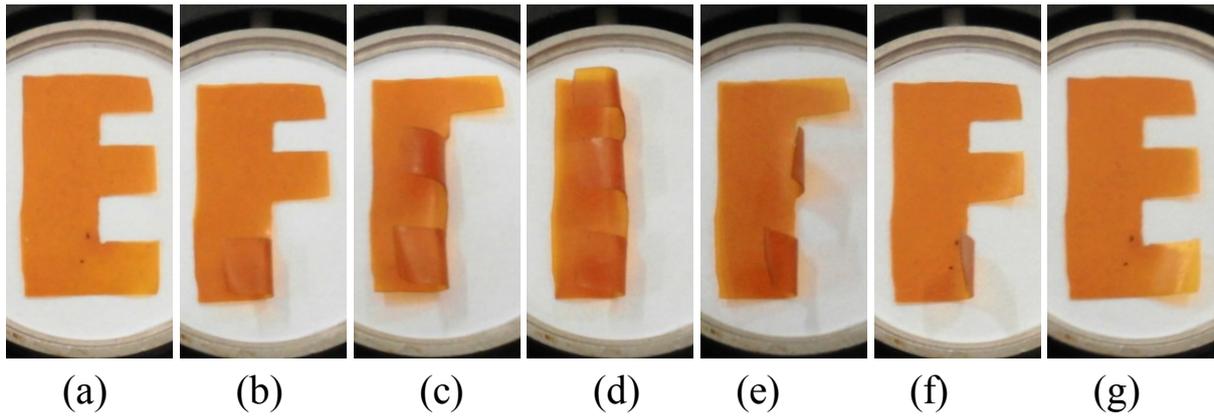


Figure S7. photos showing the quadruple-shape-memory behaviours of ZSMPU4 (a-original shape; b-the fixed temporary shape 1 at 73°C after the first deformation at 88°C; c--the fixed temporary shape 2 at 58°C after the second deformation at 73°C; d--the fixed temporary shape 3 at 0°C after the third deformation at 58°C; e-the recovering shape at 58°C on the first shape recovery; f--the recovering shape at 73°C on the second shape recovery; g--the recovering shape at 88°C on the third shape recovery)

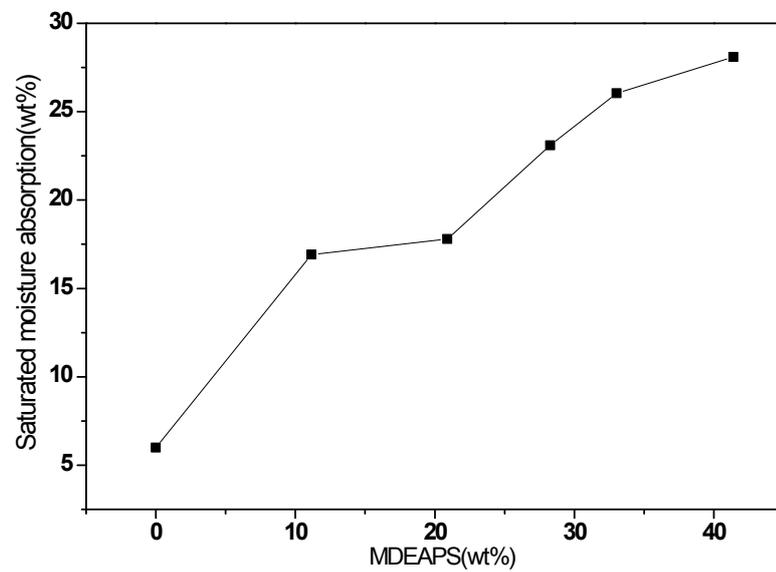


Figure S8 Dependency of Saturated moisture absorption on MEDAPS content

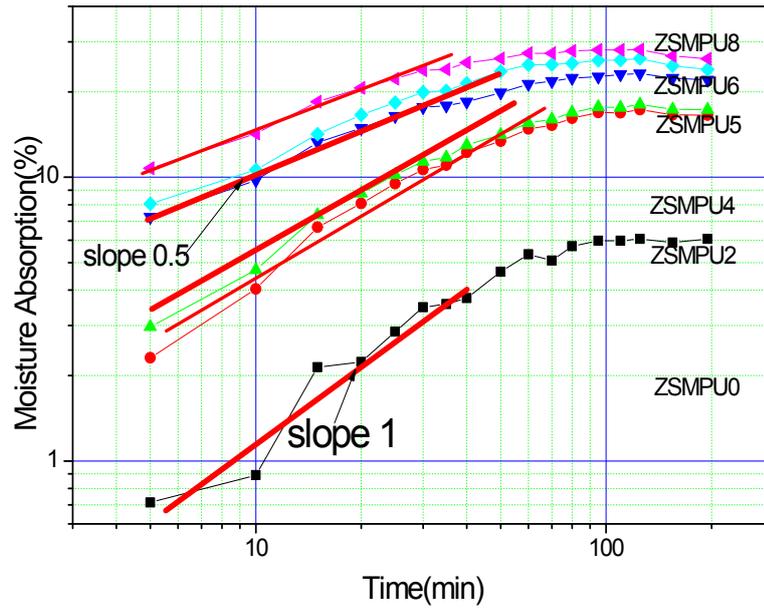


Figure S9 Log-Log plot showing the Moisture absorption of ZSMPU with different MDEAPS content

Table S1. Strain fixity and strain recovery in each step for triple-shape memory effect of ZSMPUs

Samples	Strain fixity		Strain Recovery		Total strain recovery (%)
	1(%)	2(%)	1(%)	2(%)	
ZSMPU2	48.88	98.05	101.0	89.68	97.50
ZSMPU4	72.08	98.80	101.80	72.08	91.20
ZSMPU5	85.72	99.30	87.00	72.85	81.91

Strain fixity 1: Strain fixity on first step; Strain fixity 2: Strain fixity on second step; Strain Recovery 1: Strain recovery on first step; Strain Recovery 2: Strain recovery on second step;