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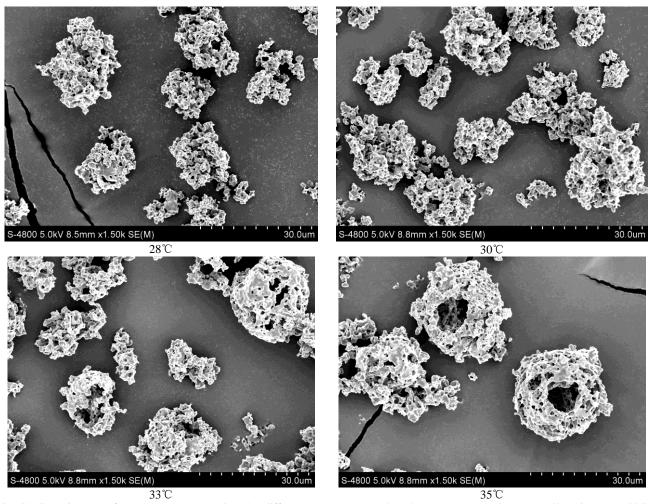
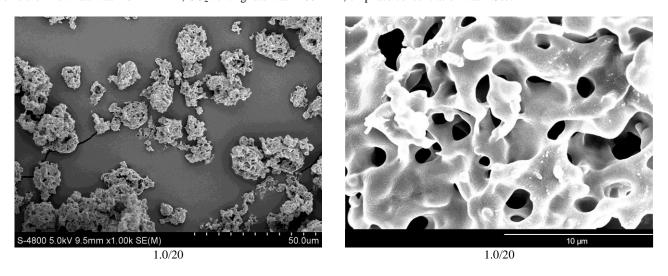


Fig. S1 SEM images of PLLA PMs prepared under different temperatures when the pressure was 8 MPa, W/O ratio was 1.80/20, emulsion flow rate was 4.0 mL min^{-1} , CO_2 venting rate was 1200 L h^{-1} , oil phase concentration was 2.3%.



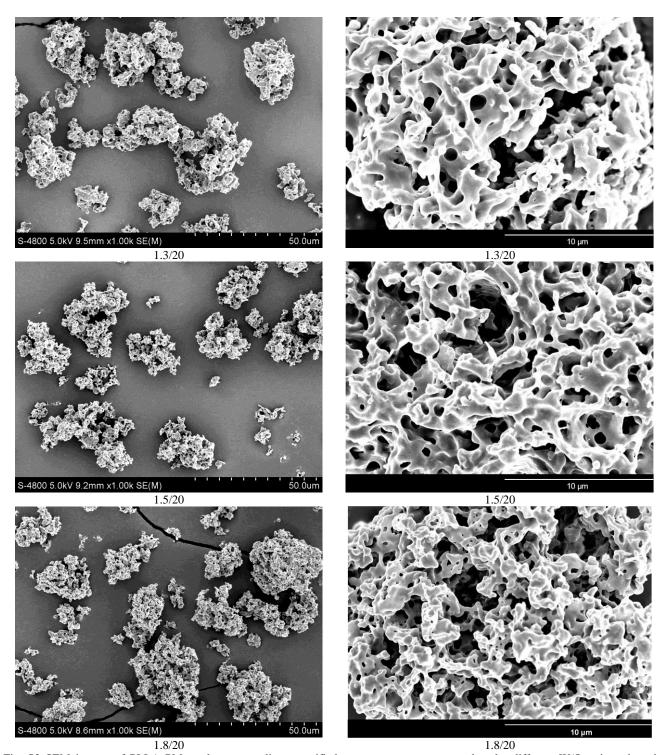


Fig. S2 SEM images of PLLA PMs and corresponding magnified porous structures prepared under different W/O ratios when the pressure was 8 MPa, temperature was 30 °C, emulsion flow rate was 4.0 mL min⁻¹, CO₂ venting rate was 1200 L h⁻¹, oil phase concentration was 2.3%.

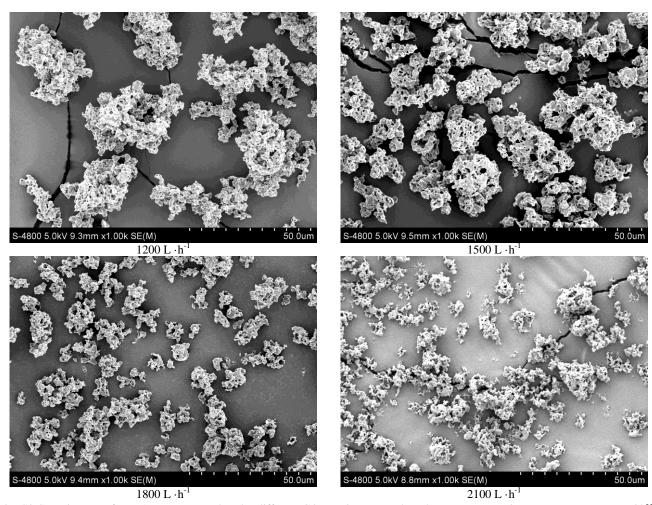
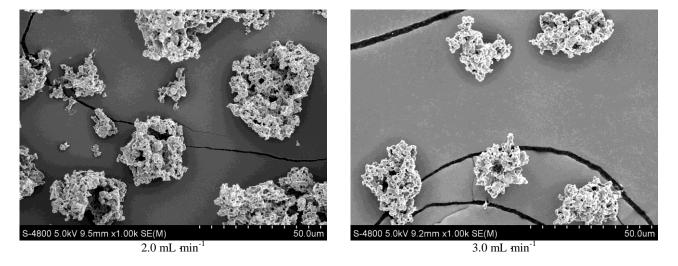


Fig. S3 SEM images of PLLA PMs prepared under different CO₂ venting rates when the pressure was 8 MPa, temperature was 30°C, emulsion flow rate was 4.0 mL min⁻¹, W/O ratio was 1.8/20, oil phase concentration was 2.3%.



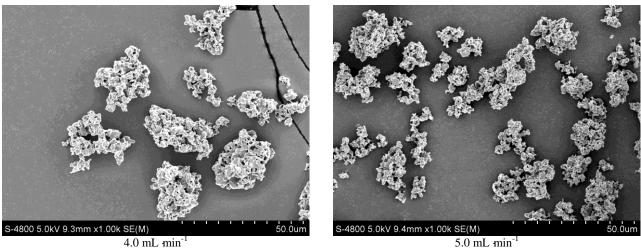


Fig. S4 SEM images of PLLA PMs prepared under different emulsion flow rates when the pressure was 8 MPa, temperature was 30 °C, CO₂ venting rate was 1200 L h⁻¹, W/O ratio was 1.8/20, oil phase concentration was 2.3%.

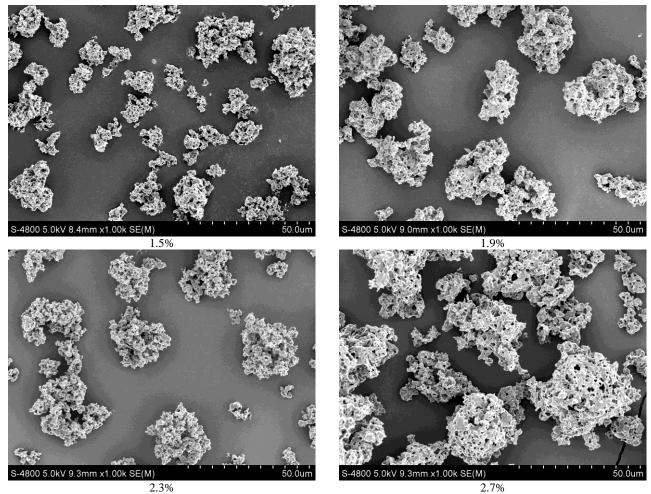


Fig. S5 SEM images of PLLA PMs prepared under different oil phase concentrations when the pressure was 8 MPa, temperature was 30°C, CO₂ venting rate was 1200 L h⁻¹, W/O ratios was 1.8/20, emulsion flow rate was 4.0 mL min⁻¹

Positive control Fig. S6 Optical images of L929 cells cultured for 48 hours.