Supporting Information for:

Influence of the Structural and Textural Properties of Ordered Mesoporous Materials and Hierarchical Zeolitic Supports on the Controlled Release of Methylprednisolone Hemisuccinate

R. A. García-Muñoz ^{a,*}, V. Morales ^a, M. Linares ^a, P. E. González ^a, R. Sanz ^a, D. P. Serrano ^{a,b}

^a Chemical and Environmental Engineering Group, ESCET, Rey Juan Carlos University, c/ Tulipán s/n, 28933 Mostoles, Madrid, Spain. ^b IMDEA Energy Institute, Avda. Ramón de la Sagra, 3, Parque Tecnológico de Móstoles, 28935 Móstoles, Madrid, Spain.

Materials synthesis S1

Preparation of MCM-41

The synthesis of MCM-41 material was accomplished by using the method described by Lin and coworkers ¹⁷, in which CTAB (2.53 g), dimethylamine DMA (7.83 g) and H₂O (95.3 g) were stirred in a beaker at room temperature until complete dissolution. To the transparent resultant solution, TEOS (9.84 g) is added by dropping and the resultant gel is stirred for 4 hours at room temperature. The starting molar composition was 0.13 CTABr : 1.0 TEOS : 3.7 DMA : 112.5 H₂O. Afterwards the mixture is transferred to an autoclave to be aged. The ageing step of the gel comprises static conditions, 110 °C and autogenous pressure conditions for 48-72 hours. The resultant materials were then recovered by filtration and air dried. The template was removed by calcination at 550 °C for 5 hours, with a heating rate of 1.8 °C/min from room temperature.

Preparation of SBA-15

The synthesis of SBA-15 material was accomplished by using the method described by Zhao and coworkers. ¹⁸ In a typical synthesis 8 g of block copolymer surfactant Pluronic 123 was dissolved at room temperature under stirring in 250 mL of 1.9 M HCl. The solution was heated up to 40 °C and 17.8 g of TEOS was added to the solution. The starting molar composition was 0.016 P123 : 1.0 TEOS : 5.6 HCl : 163.3 H₂O. The resultant mixture was then stirred at 40 °C for 20 h and hydrothermally aged at 110 °C for 24 hours. The template was removed by calcination at 550 °C for 5 hours, with a heating rate of 1.8 °C/min from room temperature.

Preparation of pore expanded SBA-15

The synthesis of pore expanded SBA-15 material was accomplished by using the method described by Kruk and coworkers. ¹⁹ A typical synthesis procedure was as follows: 2.4 g of P123 and 0.027 g of NH₄F were dissolved in 84.0 mL of 1.30 M aqueous HCl solution at room temperature. Subsequently, the solution was transferred to a water bath (nominal temperature accuracy of 0.01 °C) set at a temperature of 15.00 °C; after at least 1 h, a mixture of 5.5 mL TEOS and 1.2 mL (1.0 g) of Triisopropylbenzene (TIPB) was added. The solution was stirred for 24 h at the selected initial temperature in an open container using a mechanical stirrer. The starting molar composition was 0.012 P123 : 1.0 TEOS : 0.020 NH₄F : 3.0 HCl : 0.13 TIPB: 129.6 H₂O. Then, the product was heated at 100 °C in a closed container for 48 h. As synthesized material was isolated by filtering, washing with water and drying at ~60 °C

in a vacuum oven. Finally, the sample was calcined under air at 550 °C for 5 h (heating ramp 2 °C/min).

Preparation of SBA-16

The synthesis of SBA-16 material was accomplished by using the method described by Kim and coworkers, ²⁰ using poly-(ethylene oxide)-poly(propylene oxide)-poly(ethylene oxide) triblock F127 copolymer as supramolecular template. Briefly, an aqueous solution of copolymer was prepared by dissolving in a solution of hydrochloric acid in distilled water. TEOS was then added with magnetic stirring at 35 °C. The starting molar composition was 0.0040 F127 : 1.0 TEOS : 4.0 HCl : 130 H₂O. The mixture was magnetically stirred for about 15 min until TEOS was completely dissolved. The mixture was placed in an oven for 24 h under static condition at 35 °C for precipitation of the product. The mixture was further maintained at 100 °C for hydrothermal treatment, during 1 day. The white solid precipitate was isolated by filtration without washing and dried at 100 °C. Subsequently, the product was calcined under air at 550 °C after washing with ethanol in order to remove the copolymer template.

Preparation of FDU-12

The synthesis of FDU-12 material was accomplished by using the method described by Kruk and coworkers. ²¹ Pluronic F127 copolymer (3 g) was placed in a polypropylene (PP) bottle and 185 mL of 1.97 M HCl was added. The mixture in an open PP bottle was placed in a water bath set to 15 °C and stirred using a mechanical stirrer. Then, 4.2 mL (3.6 g) of 1,3,5-trimethylbenzene (TMB) and 15.0 g of KCl were introduced. After 2 h of constant stirring, 13.3 mL (12.5 g) of TEOS was added and the mixture was stirred for a day in an open container at 15.00 °C. The molar proportions in the synthesis mixture were: 0.0037 F127 : 1.0 TEOS : 0.5 TMB : 3.36 KCl : 6.1 HCl:165.0 H₂O. Afterwards, the PP bottle with the reaction mixture was closed and was placed in an oven at 100 °C for 1 day. As-synthesized material was subjected to an additional hydrothermal treatment in an acid solution. For this procedure, 0.5 g of the assynthesized sample was placed in 30 mL of 1.97 M HCl solution and heated at 110 °C (in a PP bottle) for 2 days. The resulting samples were filtered and dried. The assynthesized materials were calcined under flowing air at 550 °C for 5 h with heating ramp of 2 °C/ min.

Preparation of hierarchical ZSM-5 zeolite

The synthesis of hierarchical ZSM-5 material was accomplished by using the method described by Serrano and coworkers. ²² Hierarchical ZSM-5 zeolite was prepared, using tetrapropylammonium hydroxide (TPAOH) as structure directing agent (SDA), from a solution having the molar composition: $Al_2O_3 : 60 \text{ SiO}_2 : 11 \text{ TPAOH} : 1500 \text{ H}_2\text{O}$. The precursor solution was precrystallized in a round bottom flask equipped with a condenser under stirring at 90 °C for 20 h. Thereafter, the corresponding amount of phenylaminopropyl-trimethoxysilane (PHAPTMS) was added to the solution, being kept under reflux and stirring at 90°C for 6 h. Hierarchical ZSM-5 sample (h-ZSM-5) was prepared by adding the organosilane to the precrystallized solution in proportions of 12 mol % related to the total silica content of the gel. The final crystallization of the functionalized protozeolitic units was carried out in Teflon-lined autoclave at 170°C for 7 days. The solid products obtained from the synthesis were separated by centrifugation, washed out with distilled water, dried overnight at 110 °C and calcined in a stream of air at 550 °C for 5 h. A reference ZSM-5 sample (ZSM-5) was synthesized using the same procedure without the silanization step.

Preparation of hierarchical Beta zeolite

Beta zeolite sample was prepared from a solution with the following molar composition: $Al_2O_3:60$ SiO₂:15.5 TEAOH: 1000 H₂O.²³ Fumed silica,

tetraethylammonium hydroxide, aluminium flakes and distilled water were used as starting materials. The precursor solution was precrystallized in a teflon-lined stainless steel autoclave under autogenous pressure at 135 °C for 3 days under static conditions. The solid so obtained was mixed with an aqueous solution containing the organosilane and TEAOH (13% w/w) (TEAOH/SiO₂ = 0.5). Phenylaminopropyltrimethoxysilane (PHAPTMS) was employed as seed silanization agent.²⁴ The hierarchical sample was prepared by adding the organosilane to the precrystallized solution in a proportion of 8 mol % with respect to the total silica content in the gel (h-Beta). The resulting mixture was kept in a reflux system under stirring (100 rpm) at 90 °C for 6 h. Thereafter, the crystallization of the functionalized seeds was carried out in a stainless steel reactor under autogenous pressure at 135 °C for 7 days under static conditions. The solid products obtained were separated by centrifugation, washed several times with distilled water, dried overnight at 110 °C and calcined in air at 550 °C for 5 h.

For comparison purposes, a reference zeolite sample was synthesised following the same procedure but omitting the precrystallization and silanization steps (Beta).



Figure S1: Pure methylprednisolone hemisuccinate thermogravimetric analysis (TGA).



Figure S2: TEM images of mesoporous materials: a) MCM-41; b) SBA-15; c) SBA-EXP; d) FDU-12 and e) SBA-16), and zeolitic materials: f) ZSM-5; g) h-ZSM-5; h) Beta and i) h-Beta).



Figure S3: XRD patterns at low-angle region of mesoporous materials (MCM-41, SBA-15, SBA-15 EXP), and XRD patterns at wide-angle region of zeolitic materials (ZSM-5, h-ZSM-5, Beta and h-Beta).



Figure S4: N₂ adsorption isotherms for mesoporous materials (MCM-41, SBA-15, SBA-15 EXP, FDU-12 and SBA-16), and Ar adsorption isotherms for zeolitic materials (ZSM-5, h-ZSM-5, BETA and h-BETA) before and after drug loading.



Figure S5. a) Pore size distribution obtained by N_2 adsorption-desorption for mesoporous materials (MCM-41, SBA-15, SBA-15 EXP, FDU-12 and SBA-16), and b) by Ar adsorption-desorption isotherms for zeolitic materials (ZSM-5, h-ZSM-5, BETA and h-BETA) before and after drug loading,



Figure S6: Effect of the pore volume on drug loading efficiency.

Sample	Method	Initial amount (mg/ml)	Adsorbed amount HCNS (mg/ml)	Load Effciency HCNS (%)	Adsorbed amount TGA (mg/ml)
MCM-41	Incipient wetness	10	8.81	88.1	9.42
		25	16.60	66.5	15.8
	Solvent adsorption	10	7.00	70.0	8.51
		25	17.70	70.03	18.61
FDU-12	Incipient wetness	10	7.10	70.7	8.74
		25	18.30	73.0	21.74
	Solvent adsorption	10	7.60	76.5	8.64
		25	18.42	73.7	19.21
SBA-15	Incipient wetness	10	9.66	96.6	9.47
		25	20.63	82.5	21.74
	Solvent adsorption	10	5.74	57.4	9.43
		25	16.00	63.9	18.03
SBA-16	Incipient wetness	10	9.60	96.1	10.78
		25	15.70	62.9	15.30
	Solvent adsorption	10	8.00	79.9	7.56
		25	15.80	63.2	14.30
SBA-exp	Incipient wetness	10	10.00	100.0	10.82
		25	21.60	86.4	20.91
	Solvent adsorption	10	9.32	93.2	10.40
		25	21.00	84.3	20.12
Amorphous silica	Incipient wetness	10	10	100	9.81
ZSM-5	Incipient wetness	10	6.16	61.6	5.98
h-ZSM-5	Incipient wetness	10	7.75	77.50	6.20
ВЕТА	Incipient wetness	10	7.28	72.8	7.96
h-BETA	Incipient wetness	10	8.92	89.20	6.02

 Table S1: Corticoid drug adsorption data on mesoporous silica and hierarchical zeolites adsorbents