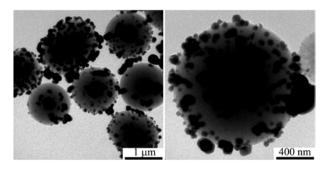
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Supporting Information Available



 $\textbf{Fig. S1} \ \text{TEM images of the product synthesized without seeding modification}.$

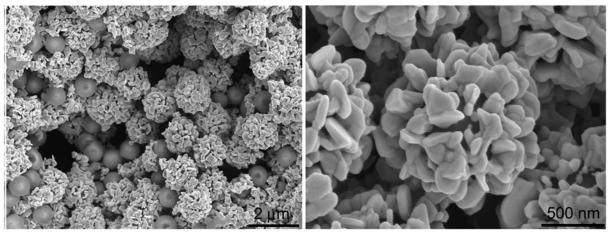


Fig S2. SEM images of product synthesized by adding all AA in 1 minute.

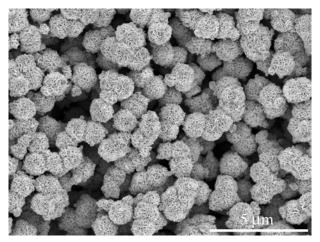
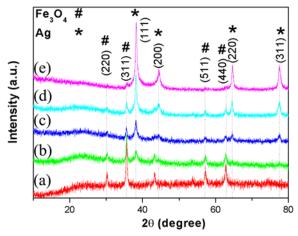
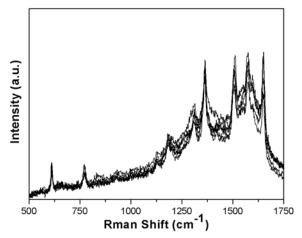


Fig. S3 SEM image of the product synthesized without sonicating technique.

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 $\textbf{Fig. S4} \ \, \textbf{XRD} \ \, \textbf{patterns} \ \, \textbf{of (a)} \ \, \textbf{Fe}_3O_4@SiO_2 \, \textbf{microspheres}, \, \textbf{(b)} \ \, \textbf{Fe}_3O_4@SiO_2 \, \textbf{microspheres} \, \textbf{ with Ag seeds and the products obtained} \\ \text{at different reaction intervals: (c)} \ \, \textbf{2} \, \, \textbf{min, (d)} \ \, \textbf{4} \, \, \textbf{min and (e)} \ \, \textbf{15} \, \, \textbf{min.}$



 $\label{eq:Fig.S5} \textbf{Fig. S5} \ \text{SERS spectra of R6G from six different spots on the film assembled by } Fe_3O_4@SiO_2@Ag \ \text{microspheres shown in Fig. 1g} \ (10^{-12}\ \text{M}).$



Fig. S6 An optical image of the Fe₃O₄@SiO₂@Ag microspheres

CREATED USING THE RSC ARTICLE TEMPLATE (VER. 3.1) - SEE WWW.RSC.ORG/ELECTRONICFILES FOR DETAILS

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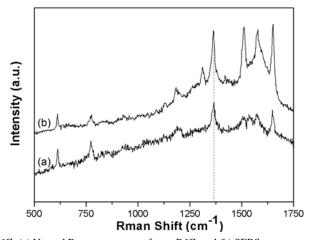


Fig. S7 Raman spectra of R6G. (a) Normal Raman spectrum of pure R6G, and (b) SERS spectrum of R6G at the concentration of 10^{-12} M.