

SUPPORTING INFORMATION

TITLE

**Resistive Switching Dependence on Atomic Layer Deposition Parameters in HfO<sub>2</sub>-based Memory Devices**

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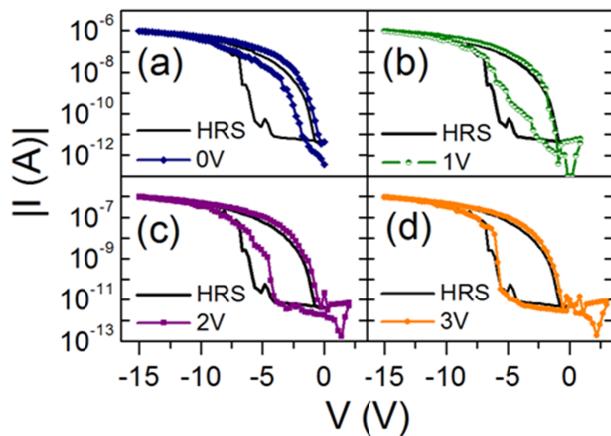
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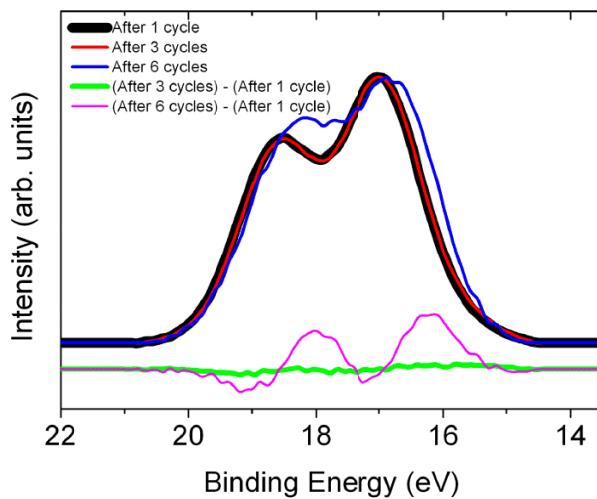
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**Fig. S1.** Minor loops (a-d) obtained for the negative branch of the I-V curve for the Co/HfO<sub>2</sub>/Ti device (HfO<sub>2</sub> deposited at 300 °C and 5 seconds of purge time) when applying different A voltage values indicated at the legend. The SET and RESET processes occur at opposite polarity indicating bipolar resistive switching behavior.

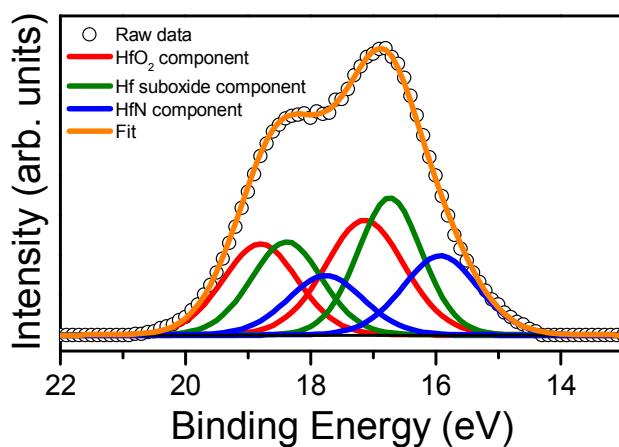


**Fig. S2.** XP Hf 4f spectra from a hysteretic 200°C, 5s purge sample are shown after various sputter cycles, with subtracted spectra to highlight the differences. The data shows that no changes in the Hf 4f spectra were observed whilst sputtering through the bulk of the HfO<sub>2</sub> film (up to 4 sputter cycles), as shown by comparing spectra after 1 (black line) and 3 (red line) sputter cycles and the corresponding

difference spectrum (green line). This indicates that we don't have any preferential sputtering. Further sputtering cycles lead to the detection of the underlying Ti at which stage a significant change in the Hf 4f spectrum is observed as shown by the 'After 6 cycles' spectrum (blue line) and the corresponding difference spectrum (pink line). This change is attributed to the presence of Hf suboxides.

**Table S1.** Relative nitrogen content in HfO<sub>2</sub> films in the bulk and at the underlying Ti interface from samples prepared under different deposition condition.

Deposition Temperature (°C)	Purge Time (s)	% Nitrogen in the HfO <sub>2</sub> film	
		Bulk	At Ti interface
125	5	23	25
200	5	8	6
	35	6	2.5
	70	9	7
300	5	10	10
	35	11	10



**Fig. S3.** XPS Hf 4f spectra of a sample deposited at 125 °C with a 5s purge time.

**Table S2.** Peak positions and spin-orbit splittings of the different components used to fit the Hf 4f and Ti 2p spectra.

XPS Region / Component	Binding Energy (eV) ( $\pm 0.1\text{eV}$ )	Spin-orbit splitting (eV)	References
<b>Hf 4f<sub>7/2</sub></b>			
HfO <sub>2</sub>	17.1	1.7	1,2,3
HfO <sub>2-x</sub>	16.5	1.7	4
Hf-N	15.9	1.9	2, 5
<b>Ti 2p<sub>3/2</sub></b>			
Ti	453.7	5.9	6, 7
TiN	454.5	5.8	6, 8, 9
TiO <sub>x</sub> N <sub>y</sub>	456.4	5.5	6, 8, 10
TiO <sub>2</sub>	458.2	5.6	6, 8, 10

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